

UNCLASSIFIED

AD NUMBER	
AD025036	
CLASSIFICATION CHANGES	
TO:	unclassified
FROM:	confidential
LIMITATION CHANGES	
TO:	Approved for public release, distribution unlimited
FROM:	Distribution authorized to U.S. Gov't. agencies and their contractors; Administrative/Operational Use; DEC 1953. Other requests shall be referred to Office of Naval Research, Arlington, VA 22203-1995.
AUTHORITY	
ONR ltr, 10 Apr 1961; ONR ltr, 26 Oct 1977	

THIS PAGE IS UNCLASSIFIED

# Armed Services Technical Information Agency <sup>III</sup>

PLEASE RETURN THIS COPY TO:

ARMED SERVICES TECHNICAL INFORMATION AGENCY  
DOCUMENT SERVICE CENTER  
Knott Building, Dayton 2, Ohio

Because of our limited supply you are requested to return this copy as soon as it has served your purposes so that it may be made available to others for reference use. Your cooperation will be appreciated.

# AD

# 25036

NOTICE: WHEN GOVERNMENT OR OTHER DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH GOVERNMENT PROCUREMENT OPERATION, THE U. S. GOVERNMENT ASSUMES NO RESPONSIBILITY, NOR ANY OBLIGATION WHATSOEVER; AND THE GOVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY MANNER LICENSING THE PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO USE OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY

Released on DSC Order No.

1. \_\_\_\_\_
2. \_\_\_\_\_
3. \_\_\_\_\_
4. \_\_\_\_\_
5. \_\_\_\_\_
6. \_\_\_\_\_
7. \_\_\_\_\_
8. \_\_\_\_\_

Reproduced by  
DOCUMENT SERVICE CENTER  
KNOTT BUILDING, DAYTON, 2,

# CONFIDENTIAL

CONFIDENTIAL

NAVY DEPARTMENT  
OFFICE OF NAVAL RESEARCH  
WASHINGTON, D. C.

11171R

29 December 1953

Report No. 770

(Quarterly)

Copy No. 4

## EXPLOSIVES RESEARCH



Contract N7onr-46208

CONFIDENTIAL

67-004-12305

25036

CONFIDENTIAL

29 December 1953

Report No. 770  
(Quarterly)

DO NOT TIE

EXPLOSIVES RESEARCH

Contract N7onr-46208

Written by:

L. T. Carleton  
L. B. Frankel

DO NOT TIE

Approved by:

No. of Pages: 106

*K. Klager*  
K. Klager  
Senior Organic Chemist  
Solid Engine and Chemical Division

Period Covered:

1 August through 31 October 1953

Approved by:

*M. H. Gold*  
M. H. Gold  
Principal Chemist  
Solid Engine and Chemical Division

NOTICE: This document contains information affecting the national defense of the United States within the meaning of the Espionage Laws, Title 18 USC, Sections 793 and 794. The transmission or the revelation of its contents in any manner, to an unauthorized person is prohibited by law.

AEROJET-GENERAL CORPORATION

Azusa, California

CONFIDENTIAL

# CONFIDENTIAL

Report No. 770

## CONTENTS

DO NOT TIP

	<u>Page</u>
Contract Fulfillment Statement _____	v
Initial Distribution Of this Report _____	Follows Appendix
I. SUMMARY _____	1
II. TECHNICAL PROGRESS: SYNTHESIS OF NEW HIGH EXPLOSIVES _____	3
A. Introduction _____	3
B. Preparation of Aliphatic Polynitrocarbamates _____	3
C. Preparation of Postnitrated Aliphatic Polynitrocarbamates _____	4
D. Preparation of Aliphatic Secondary Polynitronitramines _____	6
E. Attempted Preparation of Primary Polynitronitramines _____	11
F. Preparation of Aliphatic Polynitronitramides _____	16
G. Preparation of Aliphatic Polynitroesters _____	18
H. Preparation of 1-Nitrato-3,5,5-trinitro-3-aza-hexane _____	19
I. Preparation of 2,4,4-Trinitro-2-aza-amyl Isocyanate _____	22
J. Preparation of Samples for Evaluation by the Naval Ordnance Laboratory _____	23
K. Heats of Formation and Oxygen Contents of Explosive Compounds _____	28
III. DESENSITIZATION OF RDX _____	30
<u>Table</u>	
I Aliphatic Polynitrocarbamates _____	5
II Postnitrated Aliphatic Polynitrocarbamates _____	7
III Aliphatic Polynitroesters _____	20
IV NOL Preliminary Tests on High Explosives _____	24
V Summary of Heats of Formation and Oxygen Contents of Explosive Compounds _____	29

Page iii

CONFIDENTIAL

# CONFIDENTIAL

Report No. 770

## CONTENTS (cont.)

### APPENDIX - SPIA DATA SHEETS

3,3-Dinitrobutyl Ammonium Nitrate

3,3-Dinitro-1,5-pentane Diammonium Dinitrate

3-Nitrazo-1,5-pentane Diammonium Dinitrate

3,6-Dinitrazo-1,8-octane Diammonium Dinitrate

3,3,5,7,7-Pentanitro-5-aza-1,9-nonane Diammonium Dinitrate

1,7-Dinitrato-4,4-dinitroheptane

1-Nitrato-3,5,5-trinitro-3-aza-hexane

2,2,6,9,9-Pentanitro-4-oxa-5-keto-6-aza-decane

2,2,6,9,9,9-Hexanitro-4-oxa-5-keto-6-aza-nonane

1,1,1,4,8,8,12,15,15,15-Decanitro-4,12-diaza-5,11-diketo-6,10-dioxa-pentadecane

1,1,1,5,8,11,15,15,15-Nonanitro-3,13-dioxa-4,12-diketo-5,8,11-triaza-pentadecane

1,1,1,5,8,8,10,12,12,15,19,19,19-Tridecanitro-3,17-dioxa-4,16-diketo-5,10,15-triaza-nonadecane

2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane

1,1,1,5,8,11,14,18,18,18-Decanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraaza-octadecane

1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane

N,N'-Dinitro-N,N'-bis(3,3-dinitrobutyl) oxamide

CONFIDENTIAL

Report No. 770

CONTRACT FULFILLMENT STATEMENT

This quarterly report is submitted in partial fulfillment of  
Contract N7onr-46208.

Page v

CONFIDENTIAL

# CONFIDENTIAL

Report No. 770

## I. SUMMARY

A. This quarterly report is submitted under Contract N7onr-46208 and covers the period 1 August through 31 October 1953.\* The objectives\*\* of the contract are threefold:

1. Synthesis and physical studies of new high-energy polynitro compounds as potential explosives.
2. Desensitization of RDX with materials that will not lower the oxygen balance appreciably.
3. Development of bomb and shell casings made of an explosive plastic.

B. The more important results and conclusions are presented below:

1. Three polynitrocarbamates were synthesized:
  - a. 2,2,9,9,16,16-Hexanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane (I) from 3,3-dinitrobutyl isocyanate and 2,2-dinitro-1,3-propanediol.
  - b. 1,1,1-Trinitro-3-oxa-4-keto-5-aza-heptane (II) from ethyl isocyanate and 2,2,2-trinitroethanol.
  - c. 1,1,1,8,11,18,18,18-Octanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane (III), from 3,6-dinitraza-1,8-octane diisocyanate and 2,2,2-trinitroethanol.
2. Three postnitrated polynitrocarbamates were prepared:
  - a. 2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane (IV) by the nitration of I.
  - b. 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane (V) by the nitration of II.

\*

Previous work on this contract was covered in Aerojet Reports No. 512, 538, 562, 589, 621, 637, 660, 682, 711, and 737.

\*\*

Recently a conference was held with representatives of the Bureau of Ordnance and the objectives of the contract were changed. In the future, emphasis will be placed on developing new synthetic methods for the preparation of explosives and new types of explosive compounds. Work on the desensitization of RDX will be discontinued, and the development of bomb and shell casings made of an explosive plastic will be postponed.

Page 1

CONFIDENTIAL



# CONFIDENTIAL

I Summary, B (cont.)

Report No. 770

c. 1,1,1,5,8,11,14,18,18-Decanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane (VI) by the nitration of III.

3. Two aliphatic secondary polynitronitramines were prepared.

a. Condensation of 2,2,2-trinitroethanol and 3,6-dinitraza-1,8-octane diamine gave 1,1,1,6,9,14,14,14-octanitro-3,6,9,12-tetraza-tetradecane (VII). Nitration of VII yielded 1,1,1,3,6,9,12,14,14,14-decanitro-3,6,9,12-tetraza-tetradecane (VIII).

b. Condensation of 2,2,2-trinitroethanol and 3-nitraza-1,5-pentane diamine gave 1,1,1,6,11,11,11-heptanitro-3,6,9-triaza-undecane (IX). Nitration of IX yielded 1,1,1,3,6,9,11,11,11-nonanitro-3,6,9-triaza-undecane (X).

4. N,N'-bis(3,3-Dinitrobutyl) oxamide (XXI) was prepared by the condensation of 3,3-dinitrobutyl amine and ethyl oxalate. Nitration of XXI gave N,N'-dinitro-N,N'-bis(3,3-dinitrobutyl) oxamide (XXII).

5. Four 2,2,2-trinitroethyl esters were prepared from the corresponding acid chloride, 2,2,2-trinitroethanol, and a catalytic amount of anhydrous aluminum chloride.

a. bis(2,2,2-Trinitroethyl)-4,4-dinitroheptanedioate (XXIII).

b. bis(2,2,2-Trinitroethyl)-4-nitraza-heptanedioate (XXIV).

c. bis(2,2,2-Trinitroethyl)-4,7-dinitraza-decanedioate (XXV).

d. 2,2,2-Trinitroethyl-3,5,5-trinitro-3-azahexanoate (XXVI).

6. An alternate synthesis of 1-nitrato-3,5,5-trinitro-3-azahexane (XXVIII) was made and its structure confirmed.

7. 2,4,4-Trinitro-2-aza-amyl isocyanate (XXX) was isolated, purified, and proved to be extremely unstable and dangerous at room temperature.

8. Twelve of the new compounds were submitted to the Naval Ordnance Laboratory for evaluation as potential explosives. The preliminary evaluation of many of these compounds is described.

9. SPIA data sheets have been completed on 16 compounds and are included in the appendix.

10. A summary of the heats of formation and oxygen contents of the explosive compounds prepared on this program has been compiled.

# CONFIDENTIAL

Report No. 770

## II. TECHNICAL PROGRESS: SYNTHESIS OF NEW HIGH EXPLOSIVES

### A. INTRODUCTION

1. The present explosives program is directed toward the synthesis of new, stable, high-energy polynitro compounds with a preferred oxygen balance on the positive side or very near zero on the negative side.

2. This report describes the synthesis of aliphatic polynitro-carbamates, polynitronitramines, polynitronitramides, polynitroesters, and polynitronitrates.

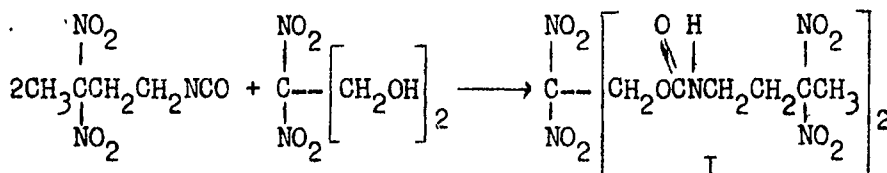
### B. PREPARATION OF ALIPHATIC POLYNITROCARBAMATES

#### 1. Discussion

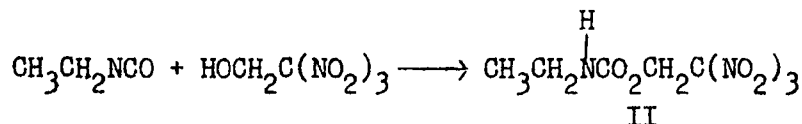
The preparation of aliphatic polynitrocarbamates for evaluation as high explosives has been previously reported.\* This work is being continued.

a. The following aliphatic polynitrocarbamates were synthesized:

(1) 2,2,9,9,16,16-Hexanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane (I) from 3,3-dinitrobutyl isocyanate and 2,2-dinitro-1,3-propanediol:



(2) 1,1,1-Trinitro-3-oxa-4-keto-5-aza-heptane (II) from ethyl isocyanate and 2,2,2-trinitroethanol:



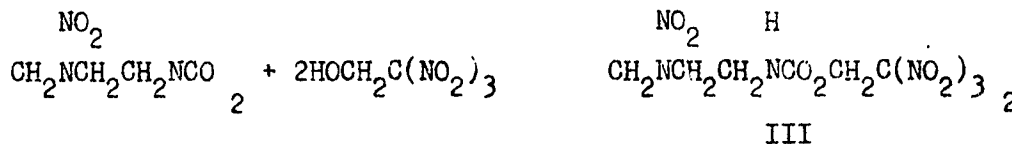
(3) 1,1,1,8,11,18,18,18-Octanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane (III) was prepared by the addition of two moles of 2,2,2-trinitroethanol to one mole of 3,6-dinitraza-1,8-octane diisocyanate:

\* Aerojet Reports No. 562, 589, 621, and 737.

# CONFIDENTIAL

II Technical Progress, B (cont.)

Report No. 770



b. Two new alcohols, 2-nitrato-ethanol and 2-nitramino-ethanol, were investigated as intermediates for the synthesis of high-energy polynitrocarbamates. These alcohols were treated with 3,3,3-trinitropropyl isocyanate and 3,3,5,7,7-pentanitro-5-aza-1,9-nonane diisocyanate to give oils. Crystalline solids could not be obtained by the nitration of these oils. This is in contrast to the many solid post-nitrated polynitrocarbamates that have been prepared from such intermediate oils.

## 2. Experimental

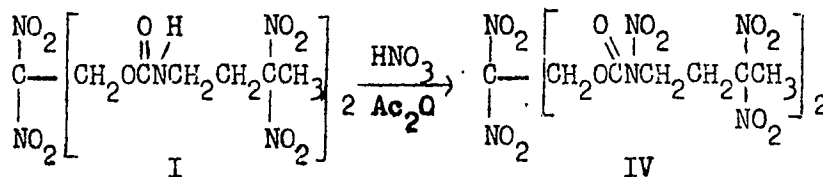
The general procedure employed was to reflux equivalent quantities of the alcohol and isocyanate with a catalytic amount of ferric acetylacetonate for 6 to 8 hours in dry chloroform or ethylene dichloride solution, and concentrate in vacuo. The results are summarized in Table I.

### C. PREPARATION OF POSTNITRATED ALIPHATIC POLYNITROCARBAMATES

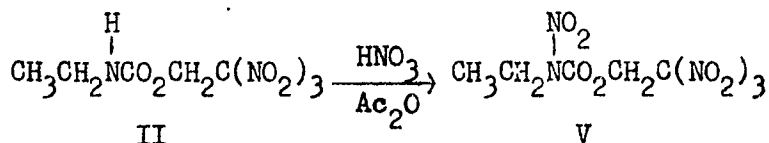
#### 1. Discussion

The following postnitrated aliphatic polynitrocarbamates were prepared by the nitration of the nitrocarbamates described in II,B with a mixture of 100% nitric acid and acetic anhydride at 5 to 10°C.

a. 2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane (IV):



b. 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane (V):



c. 1,1,1,5,8,11,14,18,18,18-Decanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane (VI):

TABLE I

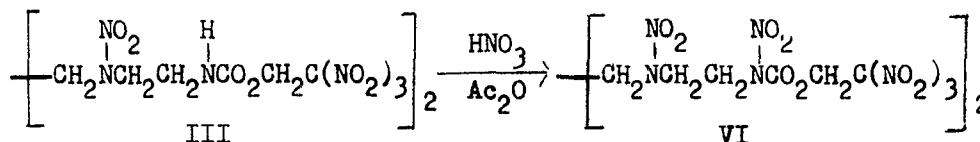
ALIPHATIC POLYNITROCARBAMATES

Isocyanate	$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_3\text{CCH}_2\text{CH}_2\text{NCO} \\   \\ \text{NO}_2 \end{array}$	$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{NCH}_2\text{CH}_2\text{NCO}_2 \\   \\ \text{NO}_2 \end{array}$	$\left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{NCH}_2\text{CH}_2\text{NCO}_2 \\   \\ \text{NO}_2 \end{array} \right]_2$
Alcohol	$\begin{array}{c} \text{NO}_2 \\   \\ \text{C} - \text{CH}_2\text{OH} \\   \\ \text{NO}_2 \end{array}$	$\text{HOCH}_2\text{C}(\text{NO}_2)_3$	$\text{HOCH}_2\text{C}(\text{NO}_2)_3$
Polynitrocarbamate	$\begin{array}{c} \text{NO}_2 \\   \\ \text{C} - \text{CH}_2\text{NCH}_2\text{CH}_2\text{NCO}_2 \\   \\ \text{NO}_2 \end{array}$	$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_3\text{CH}_2\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \\   \\ \text{H} \end{array}$	$\left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{NCH}_2\text{CH}_2\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \\   \\ \text{H} \end{array} \right]_2$
Yield, %	Quant.	Quant.	85.7
mp, °C	128-129	oil	150-158
Recrystallization Solvent	Ethylene Dichloride	-----	-----
Formula	$\text{C}_{13}\text{H}_{20}\text{N}_8\text{O}_{16}$	$\text{C}_5\text{H}_8\text{N}_4\text{O}_8$	$\text{C}_{12}\text{H}_{18}\text{N}_{12}\text{O}_{20}$
Analyses, %	Calc'd. C 28.68 H 3.70 N 20.59	Found C 29.13 H 3.91 N 20.82	

# CONFIDENTIAL

II Technical Discussion, C (cont.)

Report No. 770



## 2. Experimental

a. The general procedure used was to cool the 100% nitric acid to 0 to 5°C and add the acetic anhydride dropwise, keeping the temperature below 10°C. The solid nitrocarbamate was added portionwise at 5 to 10°C. (Ten ml of 100% nitric acid and 10 ml of acetic anhydride was used per gram of nitrocarbamate.) The solid dissolved readily, and the solution was stirred for 20 min at 5 to 10°C and poured on ice. The white solid was collected, washed with water, and dried in vacuo over potassium hydroxide.

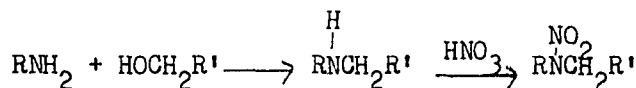
b. In the instance in which the nitrocarbamate was an oil (compound II), the oil was dissolved in the acetic anhydride and the solution was added dropwise to the 100% nitric acid, keeping the temperature at 5 to 10°C.

c. The experimental results are summarized in Table II.

## D. PREPARATION OF ALIPHATIC SECONDARY POLYNITRONITRAMINES

### 1. Introduction

The preparation of aliphatic secondary polynitronitramines for evaluation as high explosives has been continued.\* This class of compounds, which is high in explosive power, is prepared by the Mannich condensation of a polynitroalcohol and a polynitroamine, followed by nitration of the secondary amine:



### 2. Preparation of 1,1,1,3,6,9,12,14,14,14-Decanitro-3,6,9,12-tetraza-tetradecane

#### a. Discussion

(1) The condensation of two moles of 2,2,2-trinitroethanol with one mole of 3,6-dinitraza-1,8-octane diamine gave 1,1,1,6,9,14,14,14-octanitro-3,6,9,12-tetraza-tetradecane (VII), a bright yellow solid, mp 100 to 105°C dec. Nitration of VII with a mixture of acetic anhydride and 100% nitric acid at low temperatures gave a gummy solid which was difficult to purify. However, when VII was nitrated with a mixture of concentrated sulfuric acid and 100% nitric acid at 50°C, 1,1,1,3,6,9,12,14,14,14-decanitro-3,6,9,12-tetraza-tetradecane (VIII) was formed. VIII is a white crystalline solid, mp 166 to 167°C, with a calculated lead-block value of 162 and a calculated ballistic-mortar value of 156:

\* For previous work see Aerojet Reports No. 621, 660, and 682.

# CONFIDENTIAL

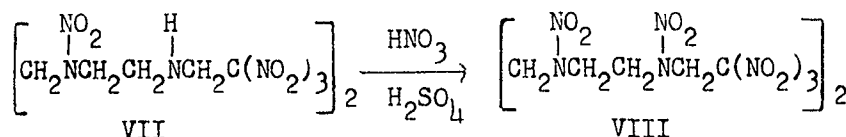
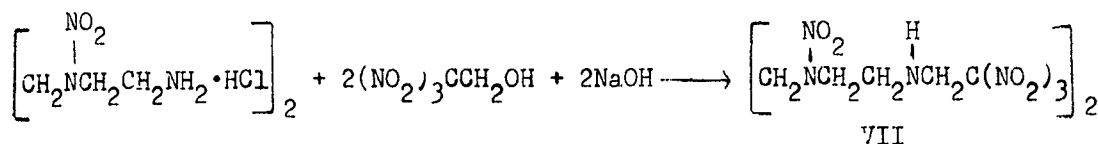
TABLE II  
POSTNITRATED ALIPHATIC POLYNITROCARBAMATES

Postnitrated Polynitrocarbamate	Chemical Structure	Yield, %	mp, °C	Recryst. Solvent	Formula	Analyses, %	Calc'd.	Found	Calc'd. Lead-Block Value (TNT = 100)	Calc'd. Ballistic-Mortar Value (TNT = 100)
	$\begin{array}{c} \text{NO}_2 \\   \\ \text{C} - \text{CH}_2\text{OCNCH}_2\text{CH}_2\text{CCH}_3 \\   \\ \text{NO}_2 \end{array}$	88	117-118	Ethylene Dichloride	$\text{C}_{13}\text{H}_{18}\text{N}_{10}\text{O}_{20}$		24.61 2.86 22.08	24.78 2.90 21.87	119	128
	$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_3\text{CH}_2\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \end{array}$	85.7	50-51	Carbon Tetrachloride	$\text{C}_5\text{H}_7\text{N}_5\text{O}_{10}$		20.21 2.38 23.57	20.55 2.04 23.68	146	136
	$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{NCH}_2\text{CH}_2\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \end{array}$	82.5	127-128	70% Nitric Acid	$\text{C}_{12}\text{H}_{16}\text{N}_{14}\text{O}_{24}$		19.47 2.18 26.49	19.51 2.29 25.78	142	141

**CONFIDENTIAL**

## II Technical Discussion, D (cont.)

Report. No. 770



(2) Compound VIII was purified by recrystallization from concentrated nitric acid, and the analyses were in close agreement with the calculated values. However, it has been noted in the past that solids recrystallized from nitric acid usually retain a small amount of occluded solvent, which catalyzes the decomposition of the compound during thermal stability tests at elevated temperatures. Thus, a true criterion of the actual thermal stability may not be obtained. For this reason, a solvent other than nitric acid was sought for the purification of VIII. It was found that the product, after recrystallization from nitric acid, could be recrystallized from acetone, raising the melting point from 166 to 167°C dec to 167 to 169°C dec. However, the analysis and heat of combustion values for the acetone-purified product differed greatly from the calculated values. No ready explanation was apparent for this behavior.

## b. Experimental

(1) A solution of 69.5 g (0.38 mole) of 2,2,2-trinitroethanol in 250 ml of water and a solution of 47.0 g (0.19 mole) of 3,6-dinitrazal,8-octane diamine dihydrochloride in 250 ml of water was placed in a one-liter three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. Then a solution of 15.3 g (0.38 mole) of sodium hydroxide in 100 ml of water was added dropwise in 25 min, the temperature rising from 23 to 25°C. The bright-yellow solid which precipitated was collected and dried in vacuo over potassium hydroxide. The yield of crude product was quantitative, mp 100 to 105°C dec.

(2) A mixture of 500 ml concentrated sulfuric acid and 550 ml of 100% nitric acid was cooled to 20°C and, with good stirring, 56.2 g (0.1 mole) of the above-mentioned yellow solid was added. The reaction mixture was heated to 50°C within 30 min, held at this temperature for 20 min, cooled, and poured on ice. The white solid was collected, washed with water, and dried in vacuo over potassium hydroxide. The yield of crude product was quantitative, mp 149 to 155°C. Three recrystallizations from concentrated nitric acid gave white needles, melting at 166 to 167°C.

# CONFIDENTIAL

II Technical Discussion, D (cont.)

Report No. 770

Anal. Calc'd for  $C_{10}H_{16}N_{14}O_{20}$ : %C, 18.41; %H, 2.47; %N, 30.06

Found: %C, 18.22; %H, 2.38; %N, 29.86

Heat of Combustion,  $\Delta H_p$ , Predicted: 2321 cal/g

Found: 2222 cal/g

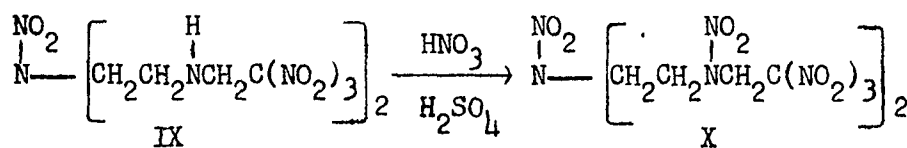
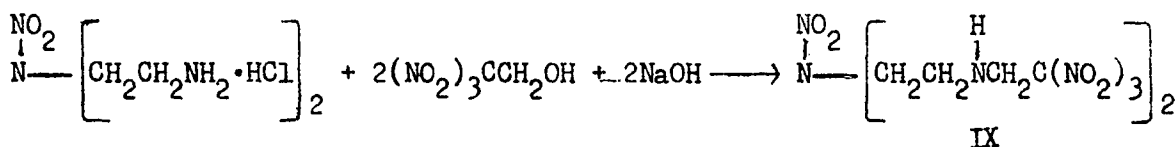
Recrystallization of the above compound from acetone gave a white solid, mp 167 to 169°C.

Anal. Found: %C, 20.76; %H, 2.79; %N, 28.37;  $\Delta H_p$ , 2583 cal/g.

## 3. Preparation of 1,1,1,3,6,9,11,11,11-Nonanitro-3,6,9-triaza-undecane

### a. Discussion

The condensation of one mole of 3-nitrazo-1,5-pentane diamine and two moles of 2,2,2-trinitroethanol yielded 1,1,1,6,11,11,11-heptanitro-3,6,9-triaza-undecane (IX), a yellow gummy solid. Nitration of IX with a mixture of 100% nitric acid and concentrated sulfuric acid at 50°C gave 1,1,1,3,6,9,11,11,11-nonanitro-3,6,9-triaza-undecane (X), a white crystalline solid, mp 157 to 158°C, with a calculated lead-block value of 175 and a calculated ballistic-mortar value of 157:



Compound X was recrystallized both from concentrated nitric acid and a mixed solvent of acetone and chloroform. In both cases the analyses checked well with the theoretical values.

### b. Experimental

(1) A 22.1-g (0.1 mole) quantity of 3-nitrazo-1,5-pentane diamine dihydrochloride, 36.2 g (0.2 mole) of 2,2,2-trinitroethanol, and 75 ml of water was placed in a 500-ml three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. A solution of 8.0 g (0.2 mole) of sodium hydroxide in 50 ml of water was added dropwise at room temperature. A yellow, gummy solid was precipitated, collected, and dried; the weight was 15.7 g.

Page 9

# CONFIDENTIAL



# CONFIDENTIAL

II Technical Discussion, D (cont.)

Report No. 770

(2) A mixture of 150 ml of concentrated sulfuric acid and 175 ml of 100% nitric acid was cooled to 20°C and, with good stirring, 15.7 g of the above-mentioned yellow, gummy solid was added. The reaction mixture was heated to 50°C, held at this temperature for 30 min, cooled, and poured on ice. The white solid was collected, washed with water, and dried in vacuo over potassium hydroxide to give 5.0 g of product. Two recrystallizations from concentrated nitric acid gave white needles, mp 157 to 158°C dec.

Anal. Calc'd for  $C_8H_{12}N_{12}O_{18}$ : %C, 17.03; %H, 2.14; %N, 29.79

Found: %C, 17.57; %H, 2.38; %N, 29.78

Recrystallization from a mixture of acetone and chloroform raised the melting point to 158 to 159°C.

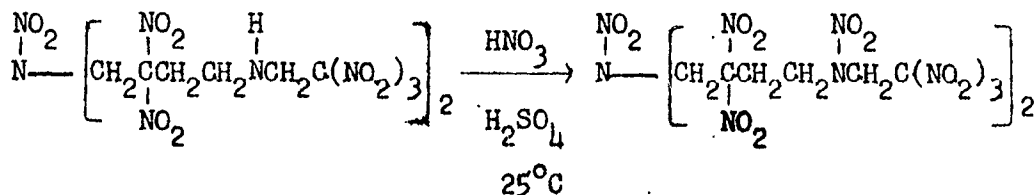
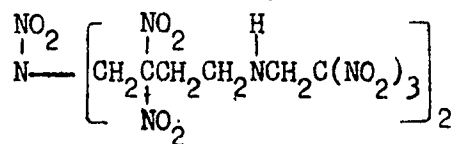
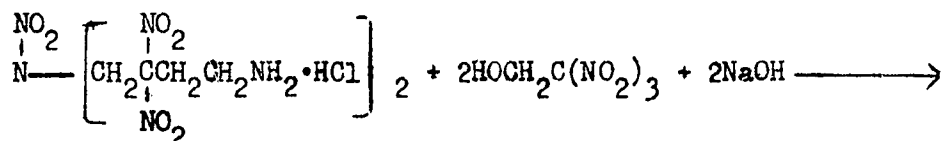
Anal. Calc'd for  $C_8H_{12}N_{12}O_{18}$ : %C, 17.03, %H, 2.14; %N, 29.79

Found: %C, 17.47; %H, 2.46; %N, 29.88

## 4. Attempted Preparation of 1,1,1,3,6,6,8,10,10,13,15,15,15-Tridecanitro-3,8,13-triaza-pentadecane

### a. Discussion

The condensation of one mole of 3,3,5,7,7-pentanitro-5-aza-1,9-nonane diamine and two moles of 2,2,2-trinitroethanol gave a yellow solid, mp 105 to 118°C dec. Nitration of this condensation product with a mixture of 100% nitric acid and concentrated sulfuric acid at 25°C gave a white solid, mp 90 to 110°C dec. All attempts to purify this product were unsuccessful.



# CONFIDENTIAL

II Technical Progress, D (cont.)

Report No. 770

## b. Experimental

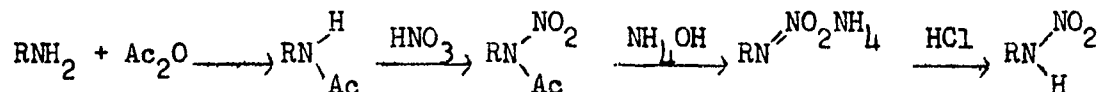
(1) A 22.8-g (0.05 mole) quantity of 3,3,5,7,7-pentanitro-5-aza-1,9-nonane diamine dihydrochloride, 18.1 g (0.1 mole) of 2,2,2-trinitroethanol, and 75 ml of water was placed in a 500-ml, three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. A solution of 4.0 g (0.1 mole) of sodium hydroxide in 25 ml of water was added dropwise at room temperature. A yellow solid was precipitated, collected, and dried; the weight was 17.0 g, and the mp was 105 to 118°C dec.

(2) A mixture of 40 ml of 100% nitric acid and 40 ml of concentrated sulfuric acid was cooled to 25°C and, with good stirring, 4.0 g of the above-mentioned yellow solid was added. The reaction mixture was stirred for 20 min at 25°C and poured on ice. The white solid was collected, washed with water, and dried; the weight was 4.3 g, and the mp was 90 to 110°C dec. All attempts to purify this product were unsuccessful.

## E. ATTEMPTED PREPARATION OF PRIMARY POLYNITRONITRAMINES

### 1. Introduction

One of the generally used procedures for the preparation of primary nitramines is as follows:



This method is successful where R is an alkyl group and even when R contains a gem dinitromethyl group (cf. 3,3-dinitro-1,5-pentane-dinitramine, Aerojet Report No. 621, p. 11). The present work was concerned with the attempted conversion of 3,3-dinitro-butyl amine, 3-nitrazo-1,5-pentane diamine, and 3,6-dinitraza-1,8-octane diamine to the corresponding nitramines.

### 2. Attempted Preparation of 3,3-Dinitrobutyl Nitramine

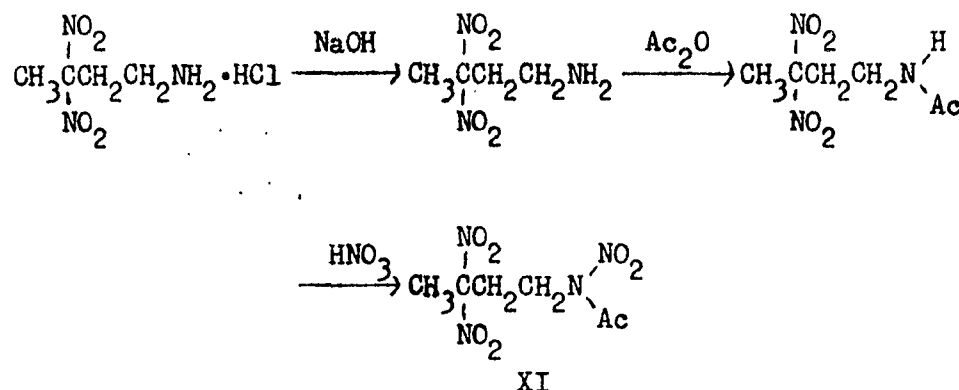
#### a. Discussion

3,3-Dinitrobutyl amine hydrochloride was converted to the free amine, acetylated, and nitrated to give N-nitro-N-acetyl 3,3-dinitro-butyl amine (XI), a white crystalline solid, mp 79 to 80°C.

# CONFIDENTIAL

II Technical Progress, E (cont.)

Report No. 770



Hydrolysis of XI with ammonium hydroxide, followed by acidification, gave a yellow oil. The analysis of this oil did not correspond to that of any postulated structure.

## b. Experimental

(1) Forty grams (0.2 mole) of 3,3-dinitrobutyl amine hydrochloride, 75 ml of water, and 250 ml of ether was placed in a 500-ml, three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. The flask was cooled in an ice bath, and a solution of 8.0 g (0.2 mole) of sodium hydroxide in 25 ml of water was added dropwise. The mixture was stirred for 30 min, the ether layer was separated, and the mixture was dried. The ether solution of the free amine was cooled in an ice bath, and 100 ml of acetic anhydride was added. A vigorous reaction occurred, with an initial separation of white solid which dissolved as more acetic anhydride was added. The solution was refluxed for one hour, cooled, and added dropwise to 200 ml of 100% nitric acid, keeping the temperature below 10°C. The solution was poured on ice, precipitating a white solid which was collected and dried, 27.5 g (55%), mp 79 to 80°C. Recrystallization from methanol did not raise the melting point.

Anal. Calc'd for  $\text{C}_6\text{H}_{10}\text{N}_4\text{O}_7$ : %C, 28.80; %H, 4.03; %N, 22.40

Found: %C, 29.37; %H, 4.28; %N, 22.27

(2) One gram of N-nitro-N-acetyl-3,3-dinitrobutyl amine and 10 ml of concentrated ammonium hydroxide was warmed on a steam bath. The yellow solution was cooled, acidified with dilute hydrochloric acid, and extracted with ether. The ether solution was dried, and concentrated to give 0.8 g of yellow oil, which was distilled twice from a bulb tube, bp 80 to 85°C (4μ),  $n_D^{26}$  1.4667.

Anal. Calc'd for  $\text{C}_4\text{H}_8\text{N}_4\text{O}_6$ : %C, 23.08; %H, 3.88; %N, 26.92

Found: %C, 27.66; %H, 4.41; %N, 17.50

# CONFIDENTIAL

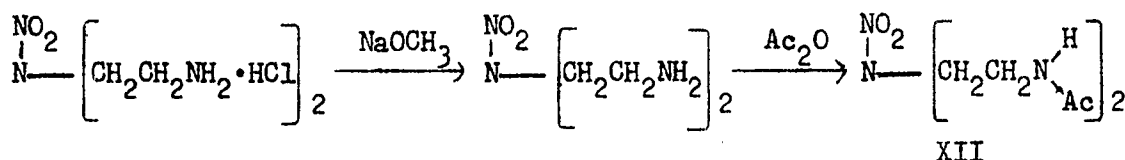
II Technical Progress, E (cont.)

Report No. 770

## 3. Attempted Preparation of 3-Nitrazo-1,5-pentane Dinitramine

### a. Discussion

3-Nitrazo-1,5-pentane diamine dihydrochloride was converted to the free diamine and acetylated to give N,N'-diacetyl-3-nitrazo-1,5-pentane diamine (XII), a white crystalline solid, mp 197 to 199°C.



However, nitration of XII did not give the desired N,N'-diacetyl N,N'-dinitro-3-nitrazo-1,5-pentane diamine but instead water-soluble products.

### b. Experimental

A 1.4069 N solution of sodium methoxide in methanol (142.2 ml, 0.2 mole) was added dropwise with stirring at 0 to 5°C to a suspension of 22.1 g (0.1 mole) of 3-nitrazo-1,5-pentane diamine dihydrochloride in 50 ml absolute methanol. The mixture was stirred for 30 min at 0 to 5°C, and the precipitate of sodium chloride was removed by filtration and washed with methanol. The solution was concentrated in vacuo and diluted with 125 ml of methylene dichloride. To this solution was added portionwise 30 ml of acetic anhydride. A vigorous reaction occurred with a white solid precipitating. The reaction mixture was refluxed for 1 hr, cooled, and filtered. The yield was 14.9 g (64.3%), mp 197 to 198°C. Recrystallization from methanol did not raise the melting point.

Anal. Calc'd for  $\text{C}_8\text{H}_{16}\text{N}_4\text{O}_4$ : %C, 41.37; %H, 6.95; %N, 24.13

Found: %C, 41.78; %H, 6.97; %N, 23.73

(2) N,N'-Diacetyl-3-nitrazo-1,5-pentane diamine was dissolved in acetic anhydride and added to 100% nitric acid, keeping the temperature below 10°C. When the acid solution was poured on ice, only water-soluble products were obtained.

## 4. Attempted Preparation of 3,6-Dinitrazo-1,8-octane Dinitramine

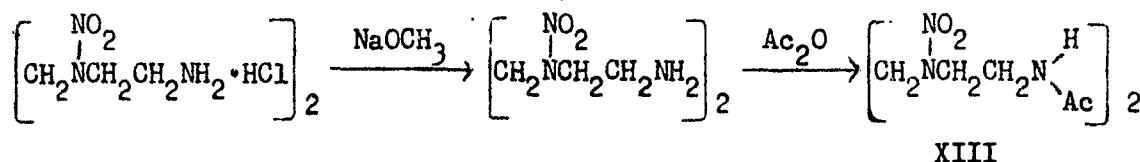
### a. Discussion

3,6-Dinitrazo-1,8-octane diamine dihydrochloride was converted to the free diamine and acetylated to give N,N'-diacetyl-3,6-dinitrazo-1,8-octane diamine (XIII), a white crystalline solid, mp 178 to 180°C.

# CONFIDENTIAL

II Technical Progress, E (cont.)

Report No. 770



Nitration of XIII also gave water-soluble products.

## b. Experimental

(1) A 1.4069 N solution of sodium methoxide in methanol (142.2 ml, 0.2 mole) was added dropwise with stirring at 0 to 5°C to a suspension of 30.9 g (0.1 mole) of 3,6-dinitraza-1,8-octane diamine dihydrochloride in 75 ml of methanol. The mixture was stirred for 30 min at 0 to 5°C, and the precipitate of sodium chloride was removed by filtration and washed with methanol. The solution was concentrated in vacuo and diluted with 125 ml of methylene dichloride. To this solution was added portionwise 30 ml of acetic anhydride. A vigorous reaction occurred with a white solid separating. The reaction mixture was refluxed for 1 hr, cooled, and filtered. The yield was 29.8 g (93.2%), mp 178 to 180°C. Recrystallization from methanol did not raise the melting point.

Anal. Calc'd for  $\text{C}_{10}\text{H}_{20}\text{N}_6\text{O}_6$ : %C, 37.49; %H, 6.29; %N, 26.24

Found: %C, 38.25; %H, 6.75; %N, 25.80

(2) N,N'-Diacetyl-3,6-dinitraza-1,8-octane diamine was added to a mixture of acetic anhydride and 100% nitric acid at 5 to 10°C. When the acid solution was poured on ice, only water-soluble products were obtained.

## 5. Conversion of N,N-bis(2,2-Dinitropropyl)aminomethyl Isocyanate to bis(2,2-Dinitropropyl) Nitrosoamine

### a. Discussion

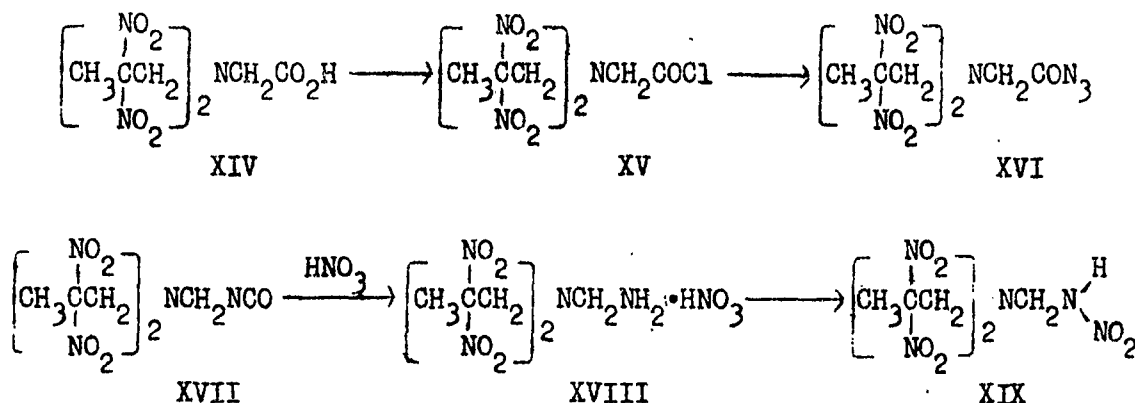
(1) In continuing the study of the preparation of primary nitramines it was of interest to convert N,N-bis(2,2-dinitropropyl) glycine (XIV)\* to N,N-bis(2,2-dinitropropyl)-N'-nitromethylene diamine (XIX):

\* Aerojet Report No. 622, p. 85.

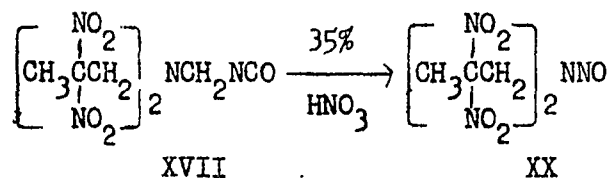
# CONFIDENTIAL

II Technical Progress, E (cont.)

Report No. 770



XIV was converted to the corresponding isocyanate via the acid chloride (XV) and azide (XVI). When N,N-bis(2,2-dinitropropyl)aminomethyl isocyanate (XVII) was treated with 35% nitric acid an extremely vigorous reaction occurred after a short time, and bis(2,2-dinitropropyl) nitrosoamine (XX) was obtained instead of the expected N,N-bis(2,2-dinitropropyl) methylene diamine nitrate (XVIII).



These results are in accord with earlier work\* wherein XX was prepared by treating XIV with a mixture of acetic anhydride and 100% nitric acid, thus indicating the instability of XIV and XVII toward nitric acid.

## b. Experimental

### (1) Preparation of N,N-bis(2,2-Dinitropropyl)-glycyl Chloride

A mixture of 78 g (0.23 mole) of N,N-bis(2,2-dinitropropyl) glycine and 190 ml of thionyl chloride was refluxed overnight. The solution was evaporated to dryness in vacuo, leaving a brown solid. Two recrystallizations from chloroform gave white crystals; the yield was 41 g (50%), mp 64 to 65°C.

Anal. Calc'd for  $\text{C}_8\text{H}_{12}\text{N}_5\text{O}_9\text{Cl}$ : %C, 26.86; %H, 3.38; %N, 19.14  
%Cl, 9.91

Found: %C, 27.48; %H, 3.68; %N, 19.27;  
%Cl, 9.70

\* Aerojet Report No. 622, p. 84.

# CONFIDENTIAL

II Technical Progress, E (cont.)

Report No. 770

## (2) Preparation of N,N-bis(2,2-Dinitropropyl) Nitrosoamine

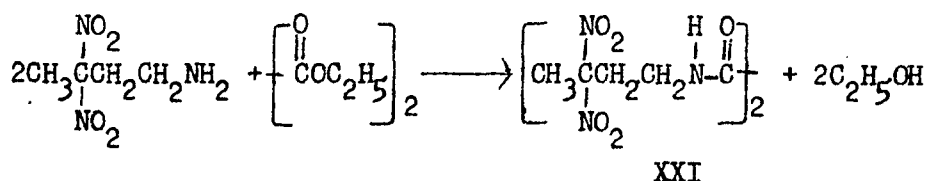
A solution of 15.2 g (0.23 mole) of sodium azide in 150 ml of water was placed in a 500-ml three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. The flask was cooled in an ice bath, and a solution of 31.0 g (0.087 mole) of N,N-bis(2,2-dinitropropyl) glycidyl chloride in 130 ml of acetone was added dropwise, keeping the temperature below 10°C. The reaction mixture was extracted with chloroform, and the extracts were combined, washed with water, and dried over sodium sulfate at 10°C. The solution was heated to reflux and the azide was decomposed while the chloroform was being distilled to remove the last traces of water. The isocyanate solution was cooled to room temperature, and 100 ml of 35% nitric acid was added. The reaction mixture was warmed on the steam bath, and after about 30 min an extremely vigorous reaction occurred with evolution of gas. It was necessary to cool the reaction mixture in an ice bath until the reaction subsided. A white solid separated from the reaction mixture, and was collected and dried. The yield was 16.0 g (59.5%), mp 129 to 130°C. A sample recrystallized from ethylene dichloride melted at 132 to 133°C, gave a positive Lieberman test for a nitroso group, and gave no depression in melting point when mixed with an authentic sample of bis(2,2-dinitropropyl) nitrosamine.

### F. PREPARATION OF ALIPHATIC POLYNITRONITRAMIDES

#### 1. Preparation of N,N'-bis(3,3-Dinitrobutyl) Oxamide

##### a. Discussion

The preparation of N,N'-bis(3,3,3-trinitropropyl) oxamide from 3,3,3-trinitropropyl amine and oxalyl chloride has been previously reported.\* This reaction has now been extended to the preparation of N,N'-bis(3,3-dinitrobutyl) oxamide (XXI) by the condensation of 3,3-dinitrobutyl amine with ethyl oxalate.



XXI is a white crystalline solid, mp 190 to 191°C.

\* Aerojet Report No. 711, p.8.

CONFIDENTIAL

## II Technical Progress, F (cont.)

Report No. 770

## b. Experimental

A 35.0-g (0.175 mole) quantity of 3,3-dinitrobutyl amine hydrochloride, 200 ml of water, and 175 ml of chloroform was placed in a one-liter three-necked flask, fitted with a mechanical stirrer, thermometer, and dropping funnel. At room temperature a solution of 7.1 g (0.175 mole) of sodium hydroxide in 150 ml of water was added dropwise. The chloroform layer was separated, and the aqueous solution was extracted with 2 50-ml portions of chloroform. The chloroform extracts were combined and dried over sodium sulfate for 30 min. The solution was filtered into a one-liter round-bottom flask, 12.8 g (0.088 mole) of ethyl oxalate was added, and the reaction mixture was refluxed for 2 hr. The solution was concentrated in vacuo, leaving a cream-colored solid. Recrystallization from ethylene dichloride gave 13.0 g (39%) of white crystals, mp 190 to 191°C. A second recrystallization did not raise the melting point.

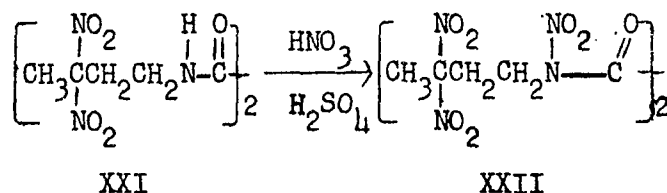
Anal. Calc'd for  $C_{10}H_{16}N_6O_{10}$ : %C, 31.58; %H, 4.24; %N, 22.10

Found: %C, 31.75; %H, 4.43; %N, 22.65

2. Preparation of N,N'-Dinitro-N,N'-bis(3,3-dinitrobutyl Oxamide

### a. Discussion

The nitration of N,N'-bis(3,3-dinitrobutyl) oxamide (XXI) with a mixture of 100% nitric acid and concentrated sulfuric acid at 55°C gave N,N'-dinitro-N,N'-bis(3,3-dinitrobutyl) oxamide (XXII). XXII is a white crystalline solid, existing in two polymorphic forms, mp 142 to 143°C and 148 to 149°C, with a calculated lead-block value of 118 and a calculated ballistic-mortar value of 129.



## b. Experimental

A 15.0-g (0.395 mole) quantity of N,N'-bis(3,3-dinitrobutyl) oxamide was added to a mixture of 175 ml of 100% nitric acid and 150 ml of concentrated sulfuric acid. The reaction mixture was heated to 55°C for 30 min, cooled, and poured on ice. The white solid was collected, washed with water, and dried. The yield was 17.6 g (94.8%), mp 136 to 137°C. Recrystallization from ethylene dichloride gave a compound melting at 142 to 143°C and 148 to 149°C.



# CONFIDENTIAL

II Technical Progress, F (cont.)

Report No. 770

Anal. Calc'd for  $C_{10}H_{14}N_8O_{14}$ : %C, 25.54; %H, 3.00; %N, 23.83

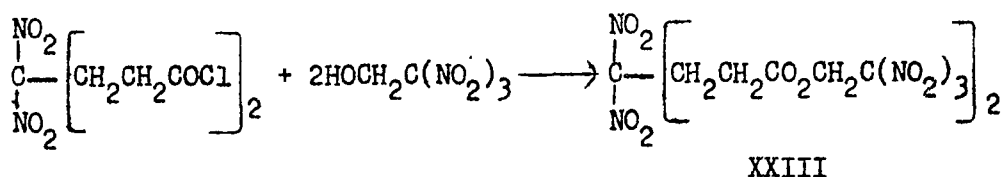
Found: %C, 25.84; %H, 3.26; %N, 24.37

## G. PREPARATION OF ALIPHATIC POLYNITROESTERS

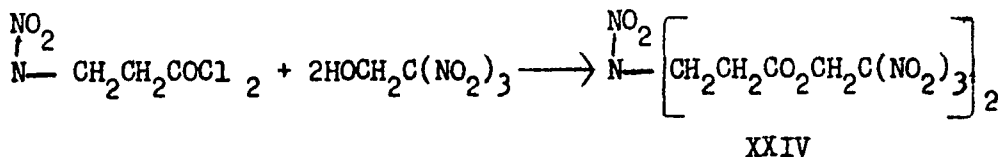
### 1. Discussion

a. An improved method for the preparation of esters of 2,2,2-trinitroethanol has been described by the Naval Ordnance Laboratory.\* This method involves the use of small amounts of anhydrous aluminum chloride with an acid chloride and 2,2,2-trinitroethanol, thus permitting the reaction to proceed rapidly under mild conditions either with or without a solvent. Some of the 2,2,2-trinitroethanol esters are of considerable interest as new high explosives because of their high oxygen content and good thermal stability. In addition, certain of these esters have polymerization properties which are being investigated for propellant compositions and others may be useful as explosive waxes. For these reasons it was of interest to convert some of the acid chlorides prepared on the nitro-polymer and explosives programs to the corresponding 2,2,2-trinitroethyl esters. Accordingly, the following esters were prepared:

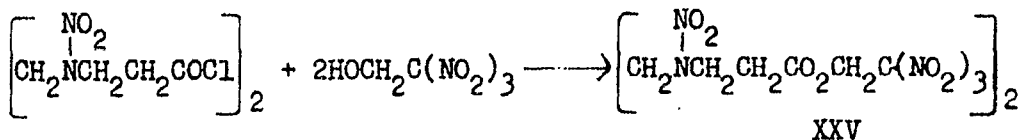
(1) bis(2,2,2-Trinitroethyl)-4,4-dinitro-heptanedioate (XXIII), mp 170 to 171°C:



(2) bis(2,2,2-Trinitroethyl)-4-nitraza-heptanedioate (XXIV), mp 110 to 111°C:



(3) bis(2,2,2-Trinitroethyl)-4,7-dinitraza-decanedioate (XXV), mp 126 to 128°C:



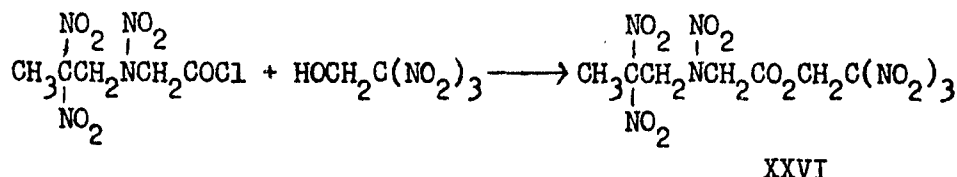
\* NAVORD Report 2245.

# CONFIDENTIAL

II Technical Progress, G (cont.)

Report No. 770

(4) 2,2,2-Trinitroethyl-3,5,5-trinitro-3-azahexanoate (XXVI), mp 121 to 121.5°C:



b. 4,4,6,8,8-Pentanitro-6-aza-undecanedioyl chloride failed to react with 2,2,2-trinitroethanol. N-Nitro-N-trinitroethyl aspartyl chloride and N-nitro-N-trinitroethyl glutamyl chloride gave oils when treated with 2,2,2-trinitroethanol, indicating that decomposition had occurred.

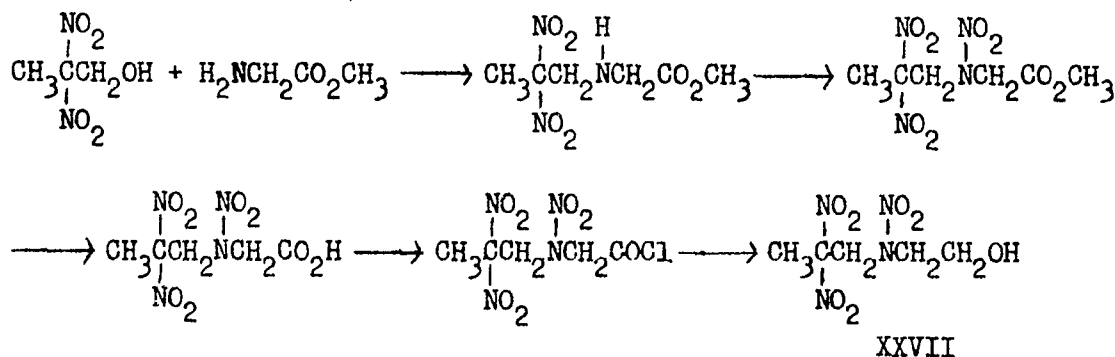
## 2. Experimental

The general procedure used\* is illustrated in the following example. A solution of 3.62 g (0.02 mole) of 2,2,2-trinitroethanol in 50 ml of dry ethylene dichloride was placed in a 100-ml round-bottom flask, fitted with a condenser and drying tube. Anhydrous aluminum chloride, 0.27 g (0.002 mole), was added, and the solution turned yellow. To the solution was added 3.31 g (0.01 mole) of 4,7-dinitraza-decanedioyl chloride. The reaction mixture was refluxed until evolution of hydrogen chloride gas had ceased. The black mixture was cooled and filtered, and the solid was washed with cold dilute hydrochloric acid, and water, then dried and recrystallized from ethylene dichloride, using charcoal, to give 5.3 g (85.5%) of white crystals, mp 126 to 128°C. All the results are summarized in Table III.

### H. PREPARATION OF 1-NITRATO-3,5,5-TRINITRO-3-AZA-HEXANE

#### 1. Discussion

The preparation of 3,5,5-trinitro-3-aza-1-hexanol (XXVII) has been previously reported.\*\*



\* NAVORD Report 2245.

\*\* Aerojet Reports No. 711 and 712.

TABLE III  
ALIPHATIC POLYNITROESTERS

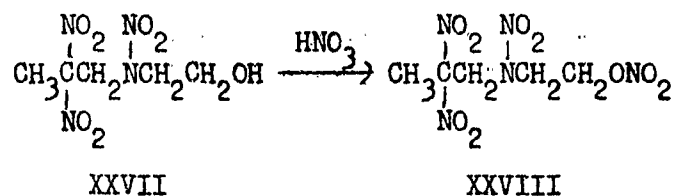
Compound	Yield, %	mp °C	Recryst. Solvent	Formula	Analyses					
					Calc'd			Found		
					C	H	N	C	H	N
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CH}_2\text{CO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \\   \\ \text{NO}_2 \end{array} \quad \left[ \quad \right]_2$	47.0	170-171	Ethylene dichloride	$\text{C}_{11}\text{H}_{12}\text{N}_8\text{O}_{20}$	22.93	2.10	19.45	23.18	2.09	18.74
$\begin{array}{c} \text{NO}_2 \\   \\ \text{N} - \left[ \text{CH}_2\text{CH}_2\text{CO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \right]_2 \end{array}$	35.9	110-111	Chloroform	$\text{C}_{10}\text{H}_{12}\text{N}_8\text{O}_{18}$	22.56	2.27	21.05	22.58	2.26	20.93
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{NCH}_2\text{CH}_2\text{CO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \\   \\ \text{NO}_2 \end{array} \quad \left[ \quad \right]_2$	85.5	126-128	Ethylene dichloride	$\text{C}_{12}\text{H}_{16}\text{N}_{10}\text{O}_{20}$	23.23	2.60	22.58	23.49	2.90	23.10
$\begin{array}{c} \text{NO}_2 \quad \text{NO}_2 \\   \quad   \\ \text{CH}_3\text{CCH}_2\text{NCH}_2\text{CO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \\   \quad   \\ \text{NO}_2 \end{array}$	50.3	121-121.5	Ethylene dichloride	$\text{C}_7\text{H}_9\text{N}_7\text{O}_{14}$	20.25	2.19	23.62	20.37	2.09	23.70

# CONFIDENTIAL

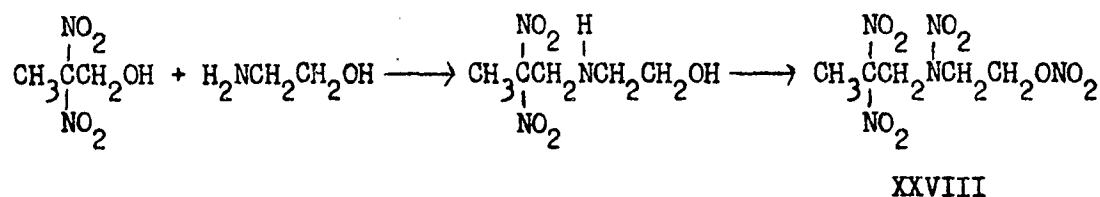
II Technical Progress, H (cont.)

Report No. 770

In continuation of the work on the preparation of aliphatic polynitronitrates,\* XXVII was treated with 100% nitric acid to give 1-nitrato-3,5,5-trinitro-3-aza-hexane (XXVIII).



XXVIII is a white crystalline solid, mp 117 to 118°C, with a calculated lead-block value of 142 and a calculated ballistic-mortar value of 146. Compound XXVIII was prepared independently on the nitropolymer program\*\* in the following manner:



## 2. Experimental

Thirty ml of 100% nitric acid was cooled to 5°C and 3.0 g (0.012 mole) of 3,5,5-trinitro-3-aza-1-hexanol† was added. The solution was stirred for 15 min at 5°C and poured on ice. The white solid was collected, washed with water, and dried; the yield was 3.3 g (92.7%), mp 75 to 98°C. Two recrystallizations from methanol raised the melting point to 117 to 118°C.

Anal. Calc'd for  $\text{C}_6\text{H}_9\text{N}_5\text{O}_9$ : %C, 21.21; %H, 3.20; %N, 24.74

Found: %C, 21.74; %H, 3.51; %N, 25.31

There was no depression in melting point when this sample was mixed with the 116 to 117°C-mp compound obtained from the nitration of the condensation product of 2,2-dinitropropanol and ethanolamine.

\* Aerojet Report No. 737, p. 10.

\*\* Aerojet Report No. 772, in press.

† Aerojet Report No. 712, p. 43.

# CONFIDENTIAL

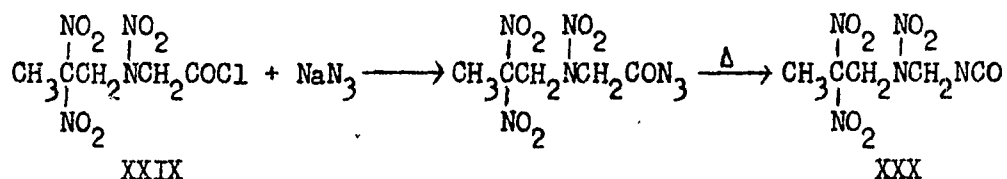
II Technical Progress (cont.)

Report No. 770

## I. PREPARATION OF 2,4,4-TRINITRO-2-AZA-AMYL ISOCYANATE

### 1. Discussion

2,4,4-Trinitro-2-aza-amyl isocyanate (XXX) has been prepared in situ from 3,5,5-trinitro-3-aza-hexanoyl chloride (XXIX) and used directly for the synthesis of high explosives:\*



XXX has now been isolated, purified, and identified. The compound, mp 102 to 103°C, explodes violently on standing at room temperature. It can be stored safely at -20°C, but for synthetic purposes the isocyanate is best used in solution without being isolated.

### 2. Experimental

A solution of 35.1 g (0.54 mole) of sodium azide in 250 ml of water was placed in a one-liter three-necked flask, fitted with a thermometer, mechanical stirrer, and dropping funnel. The solution was cooled to 5°C with an ice bath, and a solution of 73 g (0.27 mole) of 3,5,5-trinitro-3-aza-hexanoyl chloride in 200 ml of acetone was added dropwise, keeping the temperature below 10°C. The reaction mixture was stirred for 30 min and extracted with three 150-ml portions of chloroform. The extracts were combined, washed with two 100-ml portions of water, two 100-ml portions of 10% sodium bisulfate, and two 100-ml portions of water. The chloroform solution was dried for 30 min over sodium sulfate and placed in a one-liter round-bottom flask arranged for distillation. About 100 ml of chloroform was stripped off with the water aspirator to remove the last traces of water. The temperature was raised to 60 to 65°C with the steam bath, and the azide was decomposed at atmospheric pressure. Dry chloroform was added periodically to keep the volume constant. After the nitrogen evolution had ceased the solution was cooled to -10°C, causing a white solid to separate. The product was collected and dried. The yield of 2,4,4-trinitro-2-aza-amyl isocyanate was 48.1 g (72%), mp 97 to 100°C. Recrystallization from ethylene dichloride raised the melting point to 102 to 103°C. The compound explodes violently on standing at room temperature but can be safely stored at -20°C. For synthetic purposes it is best used in solution without being isolated.

Anal. Calc'd for  $\text{C}_5\text{H}_7\text{N}_5\text{O}_7$ : %C, 24.10; %H, 2.83; %N, 28.11

Found: %C, 24.31; %H, 3.11; %N, 28.05

\* Aerojet Report No. 711, p. 11.

# CONFIDENTIAL

II Technical Progress (cont.)

Report No. 770

## J. PREPARATION OF SAMPLES FOR EVALUATION BY THE NAVAL ORDNANCE LABORATORY

1. The following samples were prepared and submitted to the Naval Ordnance Laboratory for evaluation:

- a. 2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane
- b. 1,1,1,5,8,11,14,18,18-Decanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane
- c. 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-hexane
- d. 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane
- e. 3,5,5-Trinitro-3-aza-hexyl Nitrate
- f. 1,1,1,3,6,9,12,14,14,14-Decanitro-3,6,9,12-tetraza-tetradecane
- g. 1,1,1,3,6,9,11,11,11-Nonanitro-3,6,9-triazaundecane
- h. N,N'-Dinitro-N,N'-bis(3,3-dinitrobutyl) Oxamide
- i. bis(2,2,2-Trinitroethyl)-4,4-dinitroheptanedioate
- j. bis(2,2,2-Trinitroethyl)-4-nitrazahaptanedioate
- k. bis(2,2,2-Trinitroethyl)-4,7-dinitraza-decanedioate
- l. 2,2,2-Trinitroethyl-3,5,5-trinitro-3-azahexanoate

2. The results of the preliminary tests by the Naval Ordnance Laboratory on the compounds submitted are summarized in Table IV. The noteworthy feature is the excellent thermal stability exhibited by compounds A53-15 and A53-31, both of which are aliphatic polynitronitrates.

3. SPIA data sheets, which are presented in the appendix, have been completed on the following compounds:

- a. 3,3-Dinitrobutyl Ammonium Nitrate
- b. 3,3-Dinitro-1,5-pentane Diammonium Dinitrate
- c. 3-Nitrazo-1,5-pentane Diammonium Dinitrate
- d. 3,6-Dinitraza-1,8-octane Diammonium Dinitrate
- e. 3,3,5,7,7-Pentanitro-5-aza-1,9-nonane Diammonium Dinitrate
- f. 1,7-Dinitrato-4,4-dinitroheptane

TABLE IV  
NOL PRELIMINARY TESTS ON HIGH EXPLOSIVES

Compound	mp °C	I.S. cm/2.5 kg g in.-3	Cryst. Dens. kg g in.-3	Ignition Temp. °C	Thermal Stability (Gas Vol/g at 100°C) in 48 hr	Calc. Lead- Block Value (TNT = 100)	Calc. Ballistic- Mortar Value (TNT = 100)
$\begin{array}{c} \text{NO}_2 \\   \\ \text{C} - \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{H} \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{NO}_2 \end{array} \right]_2$	73-75	34 (Class 4)	1.63	217	More than 30 cc/g in 12 hr (Class IV)	126	137
A53-13							
$\begin{array}{c} \text{NO}_2 \\   \\ \text{C} - \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{NO}_2 \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{NO}_2 \end{array} \right]_2$	100-101	28 (Class 4)	1.70	172	More than 30 cc/g in 2 hr (Class IV)	138	144
A53-14							
$\begin{array}{c} \text{NO}_2 \\   \\ \text{N} - \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{NO}_2 \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{ONO}_2 \\   \\ \text{NO}_2 \end{array} \right]_2$	133-135	86 (Class 2)	1.67	227	Good (Class I)	135	142
A53-15							

# CONFIDENTIAL

II Technical Progress, J (cont.)

Report No. 770

TABLE IV (cont.)

Compound	mp °C	I.S. cm/2.5 kg in.-3	Cryst. Dens. g in.-3	Ignition Temp. °C	Thermal Stability (Gas Vol/g at 100°C) in 48 hr	Calc. Lead-Block Value (TNT = 100)	Calc. Ballistic- Mortar Value (TNT = 100)
$\text{NO}_2$ $\text{CH}_3\text{CCH}_2\text{CH}_2\text{NH}_2 \cdot \text{HNO}_3$ $\text{NO}_2$ A53-22	131-133	52 (Class 3)	1.62	288	0.2 (Class I)	112	116
$\text{NO}_2$ $\text{CH}_2\text{CH}_2\text{CH}_2\text{NH}_2 \cdot \text{HNO}_3$ $\text{NO}_2$ A53-23	151-153	60 (Class 3)	1.64	280	2.0 (Class I)	120	130
$\text{NO}_2$ $\text{CH}_2\text{CH}_2\text{CH}_2\text{NH}_2 \cdot \text{HNO}_3$ $\text{NO}_2$ A53-24	153-155	61 (Class 3)	1.57	281	0.0 (Class I)	112	126
$\text{NO}_2$ $\text{CH}_2\text{NCH}_2\text{CH}_2\text{NH}_2 \cdot \text{HNO}_3$ $\text{NO}_2$ A53-25	185-190	58 (Class 3)	1.60	317	0.0 (Class I)	109	125



# CONFIDENTIAL

II Technical Progress, J (cont.)

Report No. 770

TABLE IV (cont.)

Compound	mp °C	I.S. cm/2.5 kg	Cryst. Dens. g in. <sup>-3</sup>	Ignition Temp. °C	Thermal Stability (Gas Vol/g at 100°C) in 48 hr	Calc. Lead- Block Value (TNT = 100)	Calc. Ballistic- Mortar Value (TNT = 100)
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \right]_2$	175-180	37 (Class 4)	1.86	197	Over 30 (Class IV)	135	144
A53-26							
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \right]_2$	117-118	137 (Class 2)	1.66	232	1.1 (Class I)	119	128
A53-27							
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \quad \left[ \begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_2\text{CCH}_2\text{CH}_2\text{NH}_2\cdot\text{HNO}_3 \\   \\ \text{NO}_2 \end{array} \right]_2$	127-128	20 (Class 4-5)	1.78	213	22.5 (Class IV)	142	141
A53-28							

# CONFIDENTIAL

## II Technical Progress, J (cont.)

Report No. 770

TABLE IV (cont.)

Compound	mp °C	I.S. cm/2.5 kg	Cryst. Dens. g in.-3	Ignition Temp. °C	Thermal Stability (Gas Vol/g at 100°C) in 48 hr	Calc. Lead- Block Value (TNT = 100)	Calc. Ballistic- Mortar Value (TNT = 100)
$\begin{array}{c} \text{NO}_2 \\   \\ \text{CH}_3\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \end{array}$ A53-29	39-40	17 (Class 4-5)	1.72	231	13.1 (Class IV)	168	137
$\begin{array}{c} \text{NO}_2 \\   \\ \text{C}_2\text{H}_5\text{NCO}_2\text{CH}_2\text{C}(\text{NO}_2)_3 \end{array}$ A53-30	50-51	19 (Class 4-5)	1.69	235	28.4 (Class IV)	146	136
$\begin{array}{c} \text{NO}_2 \quad \text{NO}_2 \\   \quad   \\ \text{CH}_3\text{CCH}_2\text{NCH}_2\text{CH}_2\text{ONO}_2 \\   \quad   \\ \text{NO}_2 \quad \text{NO}_2 \end{array}$ A53-31	116-117	21 (Class 4-5)	1.73	---	1.1 (Class I) 1.5 in 120 hr (Class I)	142	146

# CONFIDENTIAL

II Technical Progress, J (cont.)

Report No. 770

- g. 1-Nitrato-3,5,5,-trinitro-3-aza-hexane
- h. 2,2,6,9,9-Pentanitro-4-oxa-5-keto-6-aza-decane
- i. 2,2,6,9,9,9-Hexanitro-4-oxa-5-keto-6-aza-nonane
- j. 1,1,1,4,8,8,12,15,15,15-Decanitro-4,12-diaza-5,11-diketo-6,10-dioxa-pentadecane
- k. 1,1,1,5,8,11,15,15,15-Nonanitro-3,13-dioxa-4,12-diketo-5,8,11-triaza-pentadecane
- l. 1,1,1,5,8,8,10,12,12,15,19,19,19-Tridecanitro-3,17-dioxa-4,16-diketo-5,10,15-triaza-nonadecane
- m. 2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-6,12-diketo-7,11-dioxa-heptadecane
- n. 1,1,1,5,8,11,14,18,18,18-Decanitro-3,16-dioxa-4,15-diketo-5,8,11,14-tetraza-octadecane
- o. 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane
- p. N,N'-Dinitro-N,N'-bis(3,3-dinitrobutyl) Oxamide

## K. HEATS OF FORMATION AND OXYGEN CONTENTS OF EXPLOSIVE COMPOUNDS

1. It has been the practice on this program to assess the explosive power of new compounds in terms of the ballistic-mortar and lead-block values. However, there are other functions which may also be useful for this purpose, and are favored by other investigators. Two of these are:

a. The heat of formation at 25°C and 1 atm, following the usual thermochemical conventions. (With negligible error, this is the heat of formation at bomb temperature and pressure.)

b. The oxygen content, expressed as gram atoms of oxygen per milliliter of compound.

2. A compilation of these values for compounds for which SPIA data sheets were prepared on this program is given in Table V. Compounds are listed in order of decreasing heats of formation. Heats of formation were calculated from experimental heats of combustion, and oxygen contents from experimental densities in all cases. These values may be compared with the following for standard explosives:

	Heat of Formation, kcal/mole	Oxygen Content, gram-atoms/mole
RDX	+20	0.0491
Nitroglycerine	-85	0.0630
TNT	-15	0.0437

CONFIDENTIAL

Report No. 770

II. Technical Progress, K (cont.)

TABLE V  
SUMMARY OF HEATS OF FORMATION AND  
OXYGEN CONTENTS OF EXPLOSIVE COMPOUNDS

	Heat of Formation, kcal/mole	Oxygen Content, gram- atoms/ml		Heat of Formation, kcal/mole	Oxygen Content, gram- atoms/ml
$\text{CH}_2 - \left[ \text{NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-18	0.0617	$\left[ (\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N} - \text{C} \right]_2$	-90	0.0610
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3$	-19	0.0531	$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3$	-95	0.0621
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N} \begin{array}{c} \text{C}(\text{NO}_2)_2 \\ \text{CH}_2 \\ \text{CH}_2 \\ \text{NCH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \end{array}$	-20	0.0508	$\text{O} \begin{array}{c} \text{O} \\ \text{C} - \text{NHCH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \end{array}_2$	-98	0.0510
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-28	0.0637	$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3 \right]_2$	-104	0.0500
$(\text{NO}_2)_2 \text{C} \begin{array}{c} \text{CH}_2 \\ \text{CH}_2 \\ \text{CH}_2 \\ \text{N} - \text{CH}_2 \text{C}(\text{NO}_2)_3 \end{array}$	-31	0.0591	$\text{CH}_3 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-106	0.0570
$(\text{NO}_2)_2 \text{C} \begin{array}{c} \text{CH}_2 \\ \text{CH}_2 \\ \text{CH}_2 \\ \text{N} - \text{CH}_2 \text{C}(\text{NO}_2)_2 \end{array}$	-33	0.0590	$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3$	-111	—
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{NO}_2$	-36	0.0611	$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-118	0.0603
$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-40	0.0563	$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3$	-121	0.0499
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-42	0.0630	$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{CH}_2 \text{OHNO}_2 \right]_2$	-127	—
			$\text{N NO}_2 - \left[ \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-130	0.0595
			$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-132	0.0585
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N} \begin{array}{c} \text{CH}_2 \\ \text{CH}_2 \\ \text{CH}_2 \\ \text{NCH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \end{array}$	-44	0.0483	$\text{NO}_2 \begin{array}{c} \text{O} \\ \text{C} - \text{CH}_2 \text{CH}_2 \text{CH}_2 \text{N} \end{array}_2$	-134	0.0701
$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-50	0.0595	$\left[ (\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{NH} - \text{C} \right]_2$	-145	0.0536
$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{NH NO}_2 \right]_2$	-54	0.0474	$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{C} - 2$	-145	—
$(\text{NO}_2)_2 \text{C} \begin{array}{c} \text{CH}_2 \\ \text{CH}_2 \\ \text{CH}_2 \\ \text{NCH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \end{array}$	-60	0.0510	$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3$	-147	0.0504
$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-60	0.0605	$\text{N NO}_2 - \left[ \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-159	0.0596
$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3 \right]_2$	-62	0.0491	$\left[ \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3 \right]_2$	-159	0.0460
$\text{N}(\text{NO}_2) - \left[ \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3 \right]_2$	-65	0.0530	$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{O}_2 \text{CH NO}_2 \text{CH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-167	0.0600
$\text{CH}_3 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{CH}_2 \text{ONO}_2$	-73	0.0550	$\text{CH}_2 - \left[ \text{N NO}_2 - \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-168	0.0688
$\text{N NO}_2 - \left[ \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_3 \right]_2$	-85	0.0482	$\text{N NO}_2 - \left[ \text{CH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3 \right]_2$	-170	0.0459
$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{NCH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-86	0.0572	$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3 \right]_2$	-188	0.0516
			$\left[ \text{CH}_2 \text{N NO}_2 \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-190	0.0578
			$(\text{NO}_2)_3 \text{CCH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3$	-192	0.0619
			$\text{N NO}_2 - \left[ \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_2 \text{CH}_2 \text{NH}_2 \cdot \text{HNO}_3 \right]_2$	-209	—
			$\text{C}(\text{NO}_2)_2 - \left[ \text{CH}_2 \text{CH}_2 \text{N NO}_2 \text{CO}_2 \text{CH}_2 \text{C}(\text{NO}_2)_3 \right]_2$	-215	0.0606
			$(\text{NO}_2)_2 \text{C} - \left[ \text{CH}_2 \text{O}_2 \text{CH NO}_2 \text{CH}_2 \text{CH}_2 \text{C}(\text{NO}_2)_2 \text{CH}_3 \right]_2$	-244	0.0524

# CONFIDENTIAL

Report No. 770

## III. DESENSITIZATION OF RDX

The possibility of desensitizing RDX by coating with surface-active compounds containing nitro groups has been previously discussed.\* Following this idea, 3,3,3-trinitro propyl isocyanate and glycerol mono-oleate were reacted in varying ratios with the objective of substituting the glycerol hydroxyl groups to various extents. Three products were obtained, corresponding to ratios of carbamate to glycerol mono-oleate of 1-1/4 to 1, 1-1/2 to 1, and 2 to 1. Each of these was a waxy solid, melting slightly above room temperature.

Each of the three products was applied in 10% ratio to RDX by the method for preparing Composition A.\*\* The desensitized specimens obtained were tested with the Bureau of Mines impact tester, with the following results:

	<u>Impact Stability, cm/2 kg</u>	
	<u>On bare anvil</u>	<u>On 5/0 sandpaper</u>
1-1/4 to 1 Ratio product	100	20-25
1-1/2 to 1 Ratio product	100	20-25
2 to 1 Ratio product	100	20-25
Composition A-3	100	45-50
RDX	40	10-15

This degree of desensitization compares well with that obtained using nitropolymers, but its inferiority to the value for Composition A is disappointing.

In another desensitization experiment, 10% 2,2-dinitro propanediol was applied to RDX by the same procedure, using no surface-active agent. The impact stability of the product was 30 to 35 cm/2kg on the bare anvil.

These lines of investigation were discontinued because of the termination of work with RDX under the present contract.

\*Aerojet Report No. 737, p. 23.

\*\*Aerojet Report No. 682, p. 21.

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

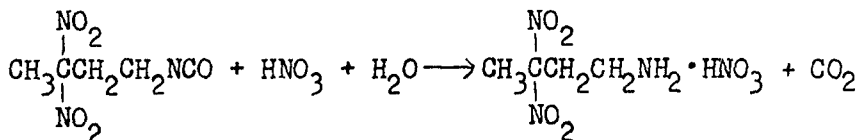
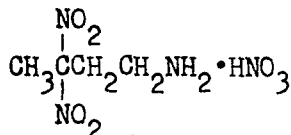
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 3,3-Dinitrobutyl 1-ammonium

Name nitrateEmpirical formula C<sub>4</sub>H<sub>10</sub>N<sub>4</sub>O<sub>7</sub>

Structure: (configuration) \_\_\_\_\_

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

Preparation reaction(s): \_\_\_\_\_

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	21.24	4.46		24.78		
By determination	21.39	4.63		25.19		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.) \_\_\_\_\_

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____		
g. _____		
h. _____		

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

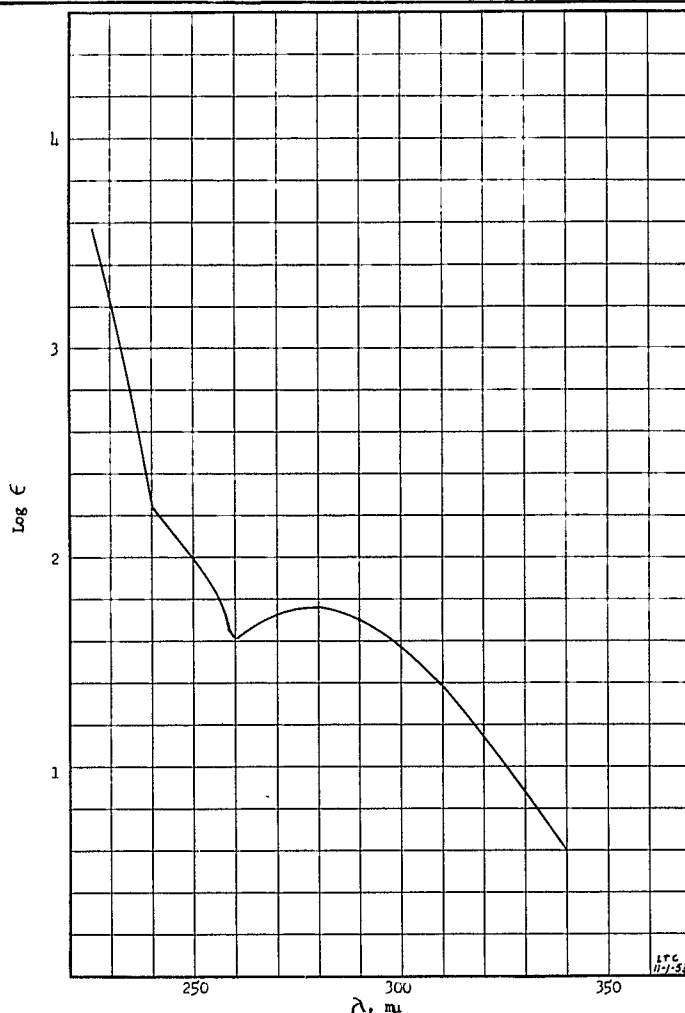
a. Tetryl, 32 cm/2.5 kg	52 cm/2.5 kg
b. _____	
c. _____	0.2 cc/g
d. _____	
e. _____	288°C
f. _____	
g. _____	
h. _____	

4. Heat of formation: ( $\Delta H$ ) + -121 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

CONFIDENTIAL

Report No. 770  
SPIA/M3

- |   | By Experiment           | By Calculation  | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|-------------------------|---|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |                         | cal/gm  |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2629                    | cal/gm  | 2725 Aerojet Report No. 417A  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |                         | lb-sec/lb   |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | flat, white crystals    |   |   |
| 9. Simple microscope analysis data: _____<br>(crystal studies)                |                         |   |   |
| 10. Density (Macro method) (NOL)  | 1.62 gm/cm <sup>3</sup> | (Micro or other method)<br>(Explain on separate sheet any unique methods you use.)  | gm/cm <sup>3</sup>  |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |                         | 12. Color   | White 13. Odor  |
|   |                         |   | None  |
| 14. pH at 25°C.   | 4.1                     | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, 0.017 M in acetone/water (5/1 volume ratio) |   |

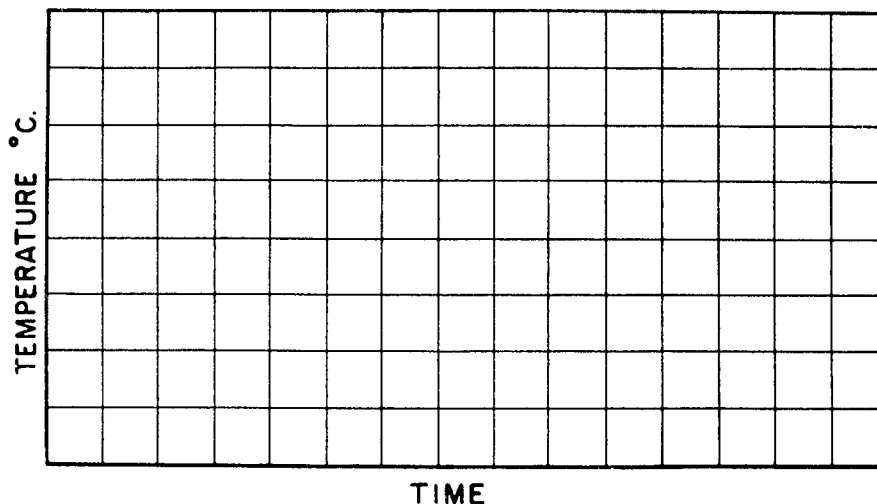


20. Melting point: 131-133 °C.

CONFIDENTIAL

Report No. 770  
SPIA/M3

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)

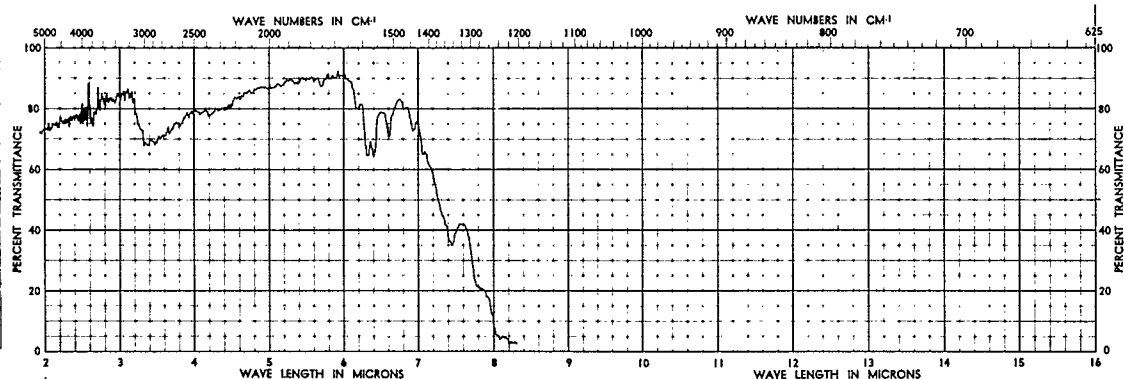


22. Solubility of new compound:

\_\_\_\_\_ 19 \_\_\_\_\_ g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
 \_\_\_\_\_ 5 \_\_\_\_\_ g/100 ml \_\_\_\_\_ acetone \_\_\_\_\_ at 25 °C.  
 (name material used as solvent)  
 \_\_\_\_\_ <0.1 \_\_\_\_\_ g/100 ml \_\_\_\_\_ toluene \_\_\_\_\_ at 25 °C.  
 (name material used as solvent)

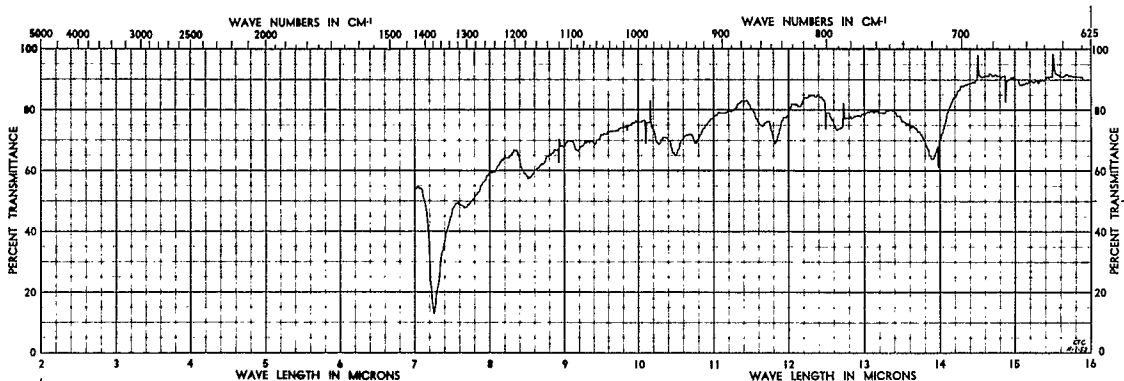
I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
10-8-53		
SAMPLE		
3,3-Dinitrobutyl 1-aminium nitrate		
Suspended in Fluorolube		
FROM Time = 32 min		
SAMP. CELL	MM	CMS.
REF. CELL	MM	CMS.
CHEM.	MG.	MG.
SOLV.		
VOL. C.C.	%	C.C. %
F.S. SOLID	C	GAS MM
BAIRD ASSOCIATES, INC. CAMBRIDGE, MASS., U.S.A. 10294		



I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
10-8-53		
SAMPLE		
3,3-Dinitrobutyl 1-aminium nitrate		
Suspended in white mineral oil		
FROM Time = 32 min		
SAMP. CELL	MM	CMS.
REF. CELL	MM	CMS.
CHEM.	MG.	MG.
SOLV.		
VOL. C.C.	%	C.C. %
F.S. SOLID	C	GAS MM
BAIRD ASSOCIATES, INC. CAMBRIDGE, MASS., U.S.A. 10294		





Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_

\_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_

\_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_

\_\_\_\_\_

28. Compatability with \_\_\_\_\_: \_\_\_\_\_

\_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? \_\_\_\_\_ research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existence, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 112)

Calculated Ballistic-Mortar Value = 116) Method of Aerojet Report No. 512, p.8.

\_\_\_\_\_

\_\_\_\_\_

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

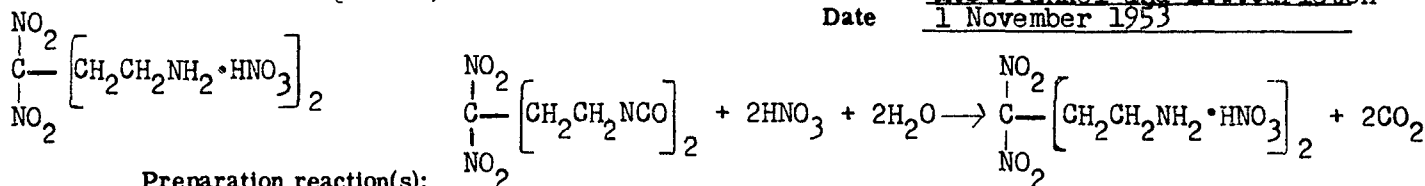
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 3,3-Dinitro 1,5-pentane

Name diammonium dinitrateEmpirical formula C<sub>5</sub>H<sub>11</sub>N<sub>6</sub>O<sub>10</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

Preparation reaction(s):

## 1. Quantitative analysis (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	18.87	4.43		26.41		
By determination	19.07	4.70		26.22		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOI <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	NOI <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion	OSRD 3401 p.6	
e. Temperature of Ignition	NOI <del>OSRD 3401 p.8</del>	
f. _____	_____	_____
g. _____	_____	_____
h. _____	_____	_____

## RESULTS OF ABOVE TESTS

Reference compound

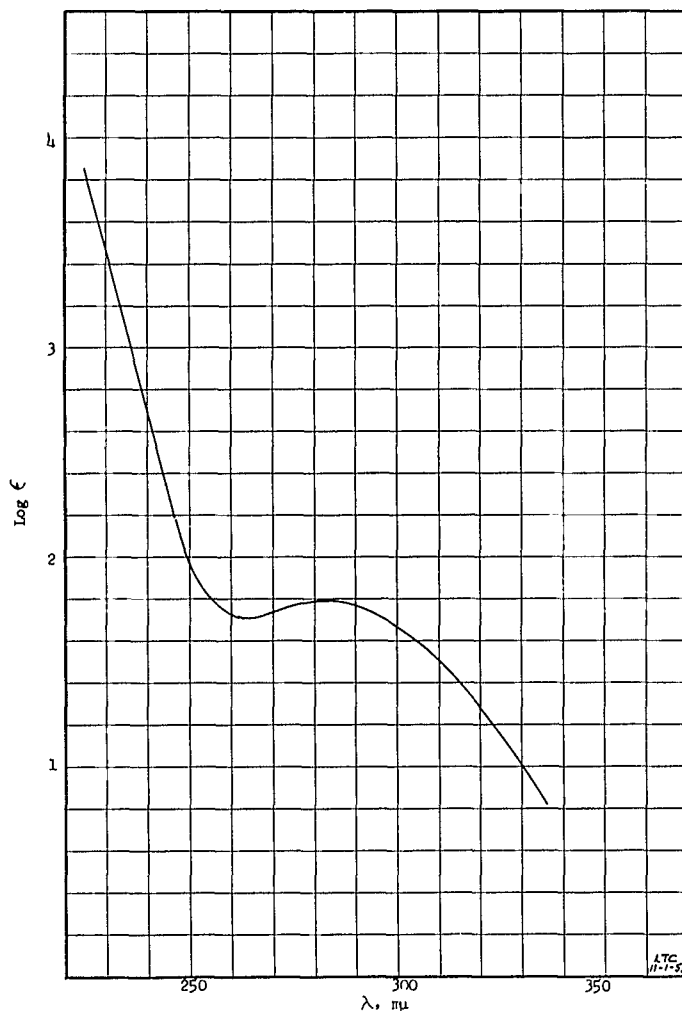
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	60 cm/2.5 kg
b. _____	_____
c. _____	2.0 cc/g
d. _____	_____
e. _____	280°C
f. _____	_____
g. _____	_____
h. _____	_____

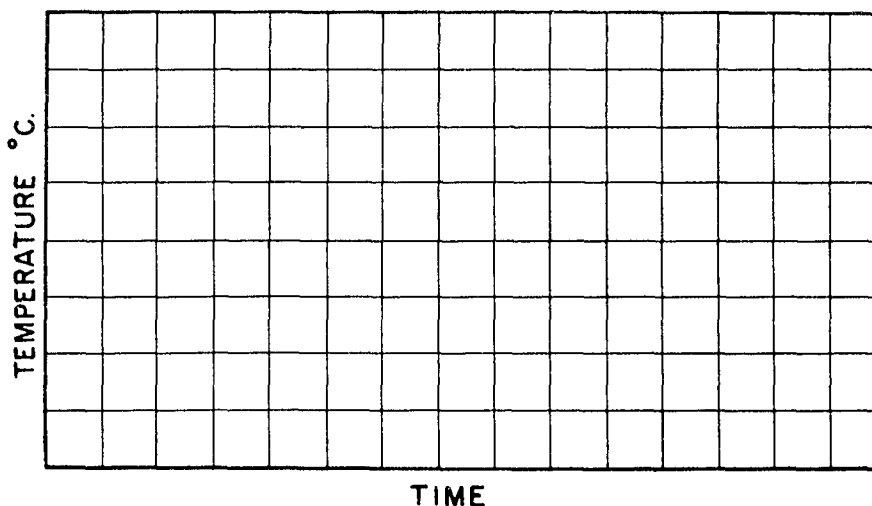
4. Heat of formation:  $(\Delta H) + \frac{-188}{(\text{indicate sign})}$  Kg. calories at 25°C., 1 atm. pressure

- |   | By Experiment                                  | By Calculation  | Method<br>Description or reference. Separate sheet if necessary.  |
|---|--|---|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |  | cal/gm  |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2390   | cal/gm  | 2493  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |  | lb-sec/lb   |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, crystalline solid                       |   |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |  |   |   |
| 10. Density (Macro method)  | 1.64   | gm/cm <sup>3</sup> .  | (Micro or other method) gm/cm <sup>3</sup> .<br>(Explain on separate sheet any unique methods you use.) |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   | (NOL)  |   |   |
| 12. Color   | white  |   |   |
| 13. Odor  | none   |   |   |
| 14. pH at 25°C.   | 3.6  | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator never or Beckman pH meter.) |   |
|   | 0.024 M in acetone/water (5/1 volume fraction) |   |   |

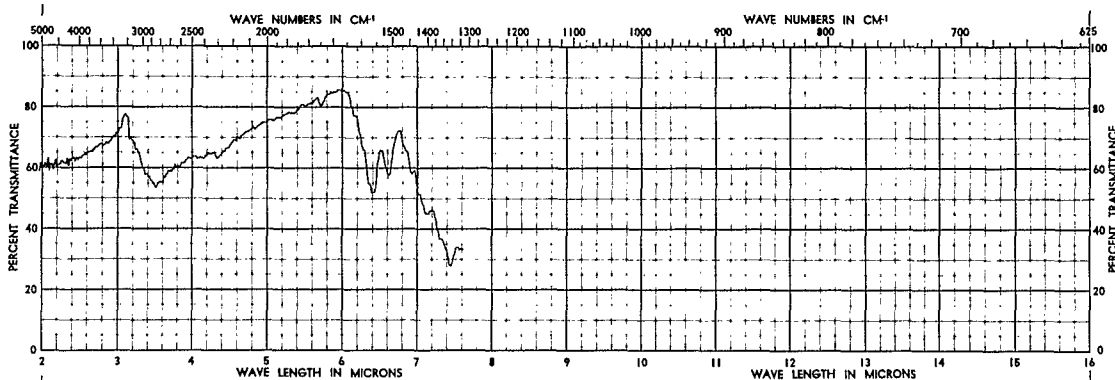
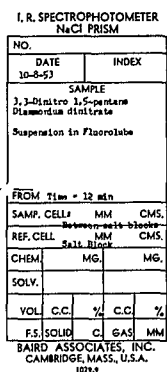
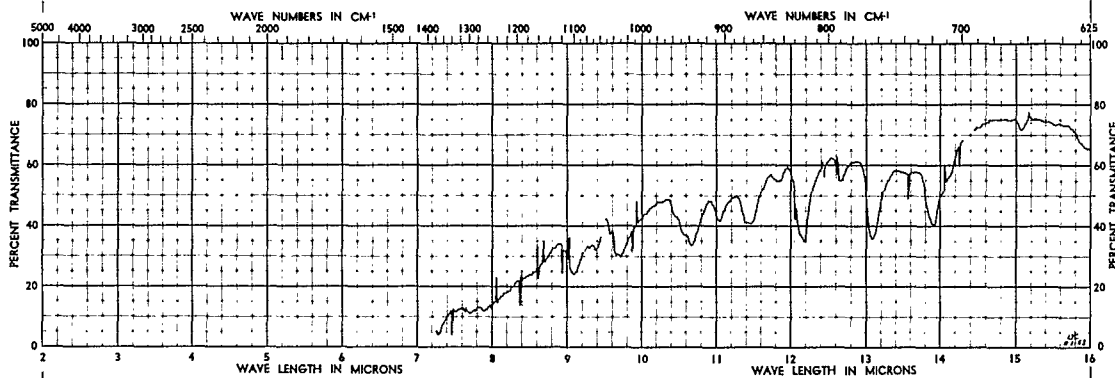
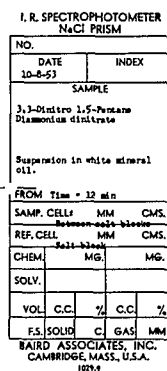


20. Melting point: 151-153 °C.

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



260	g/100 ml H <sub>2</sub> O at 25°C.		g/100 ml H <sub>2</sub> O at		°C.
0.1	g/100 ml	acetone	at	25	°C.
		(name material used as solvent)			
<0.1	g/100 ml	toluene	at	25	°C.
		(name material used as solvent)			



Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_

\_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_

\_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_

\_\_\_\_\_

28. Compatability with \_\_\_\_\_: \_\_\_\_\_

\_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existance, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated Lead-Block Value = 112

Calculated Ballistic-Mortar Value = 116

} Method of Aerojet Report No. 512, p. 8.

## CONFIDENTIAL

Data Questionnaire on  
COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

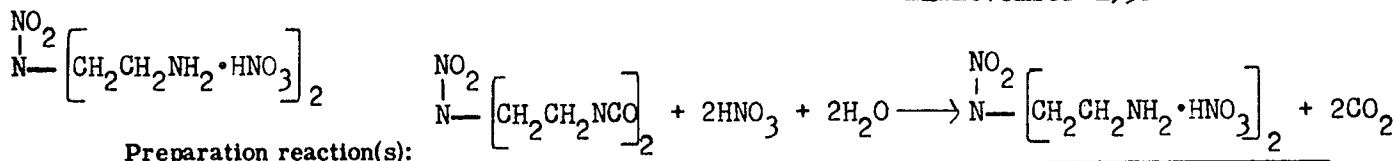
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 3-Nitroaza 1,5-pentane diammonium

Name dinitrateEmpirical formula C<sub>4</sub>H<sub>7</sub>N<sub>6</sub>O<sub>8</sub>

Structure (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

Preparation reaction(s):

## 1. Quantitative analysis (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	17.52	5.15		30.65		
By determination	17.66	5.11		30.78		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____		
g. _____		
h. _____		

## RESULTS OF ABOVE TESTS

Reference compound

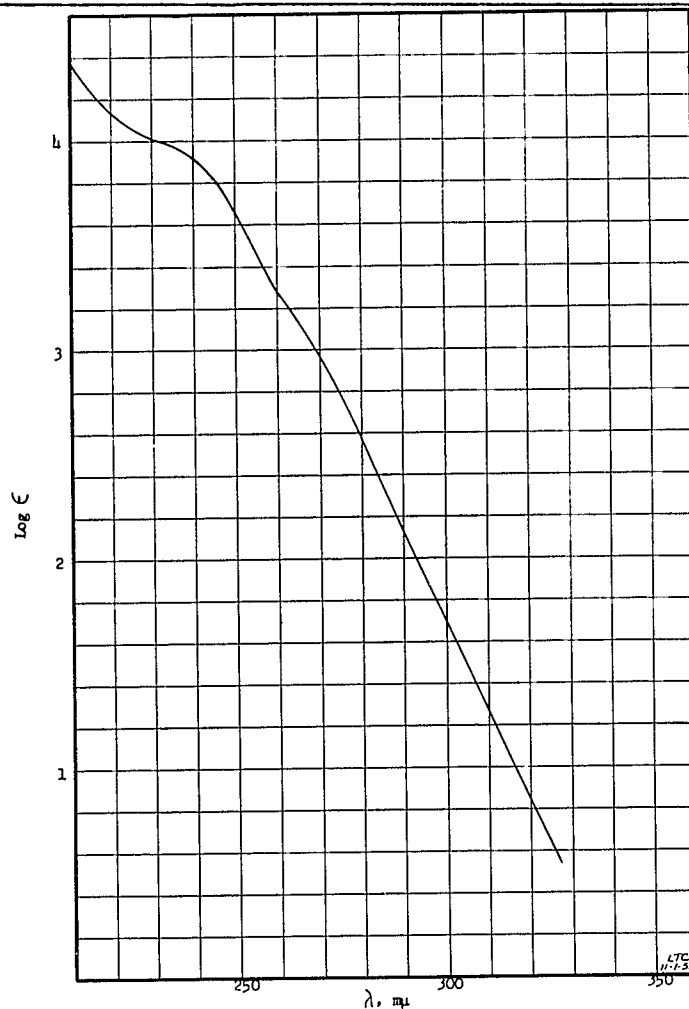
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	61 cm/2.5 kg
b. _____	
c. _____	0.0 cc/g
d. _____	
e. _____	281°C
f. _____	
g. _____	
h. _____	

4. Heat of formation:  $(\Delta H) + \frac{-170}{(\text{indicate sign})}$  Kg. calories at 25°C., 1 atm. pressure

- |  | By Experiment             | By Calculation                                     | Method<br>Description or reference. Separate<br>sheet if necessary. |
|--|---------------------------|--|---|
| 5. Energy of explosion (Q)<br>(at 2500. H <sub>2</sub> O liquid)   | _____                     | cal/gm _____                                       | _____   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 2500. H <sub>2</sub> O liquid)  | 2496                      | cal/gm 2626  | Aerojet Report No. 417A   |
| 7. Specific impulse (I <sub>sp</sub> ) calc:   | _____                     | lb-sec/lb _____                                    | _____   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)  | white, crystalline solid  |  |   |
| 9. Simple microscope analysis data: _____<br>(crystal studies)   |                           |  |   |
| 10. Density (Macro method)   | 1.57 gm/cm <sup>3</sup> . | (Micro or other method) _____ gm/cm <sup>3</sup> . | (Explain on separate sheet any unique methods you use.)             |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> ) _____  | 12. Color white           | 13. Odor none                                      |   |
| 14. pH at 25°C. 3.4 (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, saturated solution in acetone/water (5/1 volume ratio) |                           |  |   |

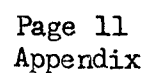


Ultraviolet Absorption Spectrum of 3-Nitroaza 1,5-pentane  
diammonium dinitrate in Water

20. Melting point: 153-155 °C.

A blank graph grid for plotting temperature vs. time. The vertical axis is labeled "TEMPERATURE °C." and the horizontal axis is labeled "TIME". The grid is 10 units wide and 10 units high.

120	g/100 ml H <sub>2</sub> O at 25°C.		g/100 ml H <sub>2</sub> O at		°C.
<0.1	g/100 ml	acetone	at	25	°C.
		(name material used as solvent)			
<0.1	g/100 ml	toluene	at	25	°C.
		(name material used as solvent)			





Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_
30. Availability  
a. Amount now available? research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existence, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
\_\_\_\_\_  
Calculated lead-block value = 112 )  
Calculated ballistic-mortar value = 126 ) Method of Aerojet Report No. 512, p.8.  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CONFIDENTIAL

Data Questionnaire on  
COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 3,6-Dinitraza 1,8-octane

Name diammonium dinitrate

Empirical formula C<sub>6</sub>H<sub>18</sub>N<sub>8</sub>O<sub>10</sub>

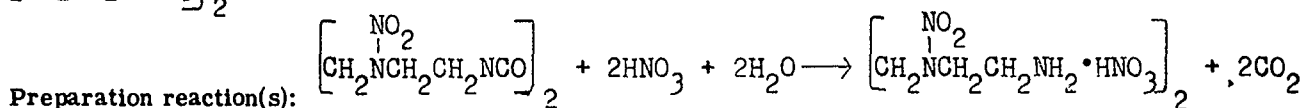
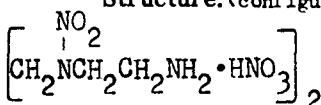
Structure: (configuration)

Information submitted by:

Activity Aerojet-General Corporation

Person M. B. Frankel and L. T. Carleton

Date 1 November 1953



1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	19.89	5.01		30.93		
By determination	20.56	5.01		30.78		

2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____		
g. _____		
h. _____		

RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

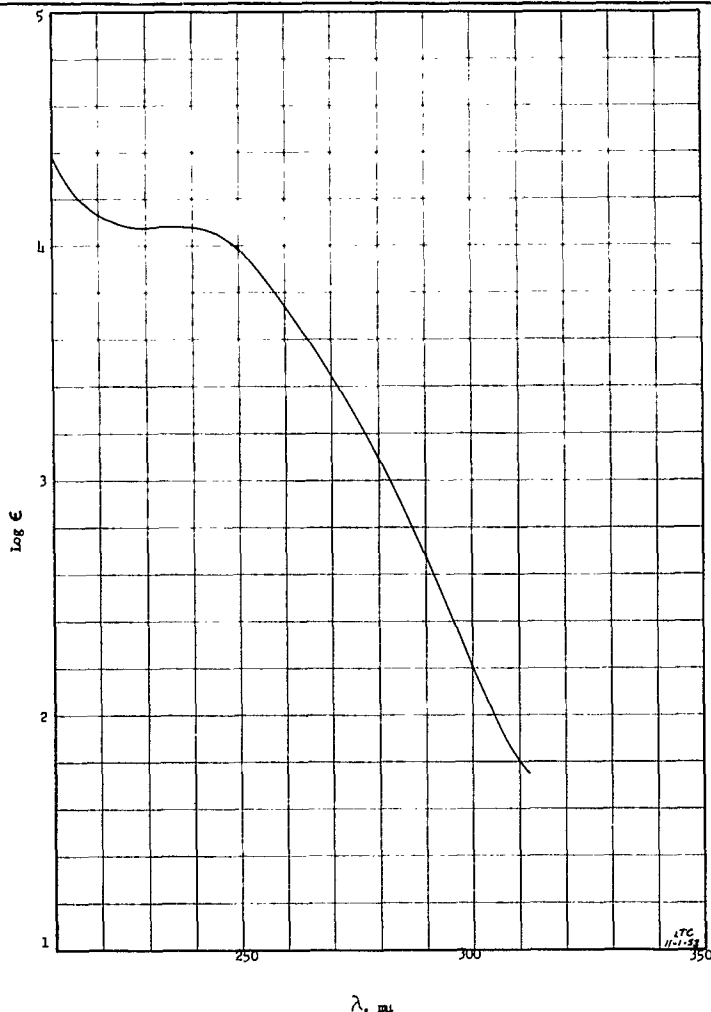
a. Tetryl, 32 cm/2.5 kg	58 cm/2.5 kg
b. _____	
c. _____	0.0 cc/g
d. _____	
e. _____	317°C
f. _____	
g. _____	
h. _____	

4. Heat of formation: ( $\Delta H$ ) + -159 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

**CONFIDENTIAL**

Report No. 770  
SP1A/M3

By Experiment	By Calculation	Method
		<small>Description or reference. Separate sheet if necessary.</small>
5. Energy of explosion (Q) (at 25°C. H <sub>2</sub> O liquid)	_____ cal/gm _____	_____
6. Heat of combustion (H <sub>c</sub> ) (at 25°C. H <sub>2</sub> O liquid)	2816 cal/gm 2880	Aerojet Report No. 447A
7. Specific impulse (I <sub>sp</sub> ) calc:	_____ lb-sec/lb _____	_____
8. Physical form of compound (viscous liquid, crystalline type, etc.) <u>white, crystalline solid</u>		
9. Simple microscope analysis data: _____ (crystal studies)		
10. Density (Macro method) <u>1.60</u> gm/cm <sup>3</sup> . (NOL)	(Micro or other method) _____ gm/cm <sup>3</sup> . (Explain on separate sheet any unique methods you use.)	
11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> ) _____	12. Color <u>white</u>	13. Odor <u>none</u> .
14. pH at 25°C. <u>3.9</u> (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) <u>With Beckman meter.</u> <u>saturated solution in acetone/water (5/1 volume ratio)</u>		

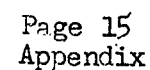


λ, mμ  
Ultraviolet Absorption Spectrum of 3,6-Dinitroazela 1,8-Octane  
Diammonium Dinitrate in Water

20. Melting point: 185-190 °C.

- 
- A blank graph grid for plotting temperature vs. time. The vertical axis is labeled "TEMPERATURE °C" and the horizontal axis is labeled "TIME". The grid is 10 units wide and 10 units high.

- |      |                                    |                                 |                              |    |     |
|------|------------------------------------|---------------------------------|------------------------------|----|-----|
| 11   | g/100 ml H <sub>2</sub> O at 25°C. |                                 | g/100 ml H <sub>2</sub> O at |    | °C. |
| <0.1 | g/100 ml                           | acetone                         | at                           | 25 | °C. |
|      |                                    | (name material used as solvent) |                              |    |     |
| <0.1 | g/100 ml                           | toluene                         | at                           | 25 | °C. |
|      |                                    | (name material used as solvent) |                              |    |     |



Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_

30. Availability  
a. Amount now available? research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existance, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 109

Calculated ballistic-mortar value = 125

Method of Aerojet Report No. 512. p.8.

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

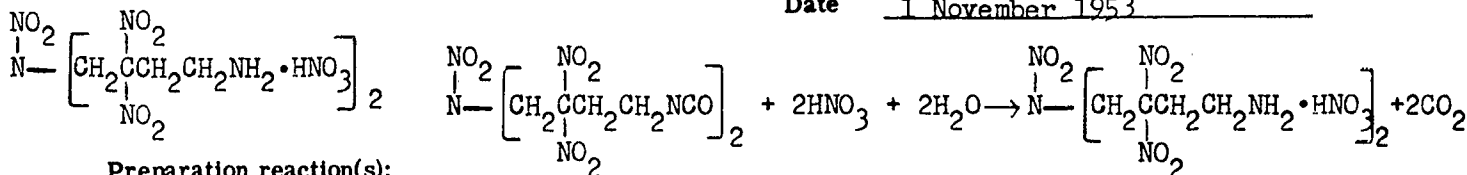
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, API/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 3,3,5,7,7-Pentanitro 5-aza

Name 1,9-Nonane diammonium dinitrateEmpirical formula C<sub>8</sub>H<sub>18</sub>N<sub>10</sub>O<sub>16</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

Preparation reaction(s):

## 1. Quantitative analysis (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	18.83	3.56		27.45		
By determination	18.95	3.88		27.10		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____		
g. _____		
h. _____		

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

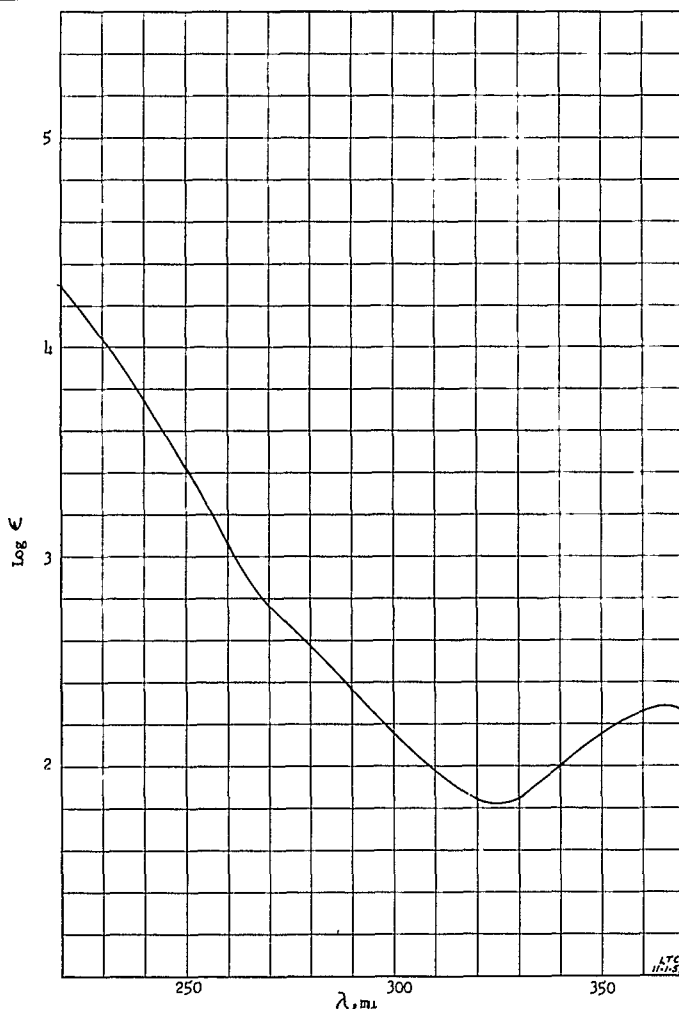
a. Tetryl. 32 cm/2.5 kg	37 cm/2.5 kg
b. _____	
c. _____	Over 30 cc/g/48 hr
d. _____	
e. _____	197°C
f. _____	
g. _____	
h. _____	

4. Heat of formation:  $(\Delta H) + \frac{-209}{(\text{indicate sign})}$  Kg. calories at 25°C., 1 atm. pressure

CONFIDENTIAL

Report No. 770 \*  
SPIA/M3

- |   | By Experiment                | By Calculation   | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|------------------------------|--|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |                              | cal/gm   |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2270                         | cal/gm   | 2353  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |                              | lb-sec/lb  |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white needle-shaped crystals |  |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |                              |  |   |
| 10. Density (Macro method) (NOL)  | 1.86 gm/cm <sup>3</sup> .    | (Micro or other method)  | gm/cm <sup>3</sup> .  |
| (Explain on separate sheet any unique methods you use.)                       |                              |  |   |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |                              | 12. Color  | white   |
|   |                              | 13. Odor   | none  |
| 14. pH at 25°C.   | 4.0*                         | (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator name or Beckman pH meter.) |   |
| With Beckman meter. in saturated aqueous solution                             |                              |  |   |



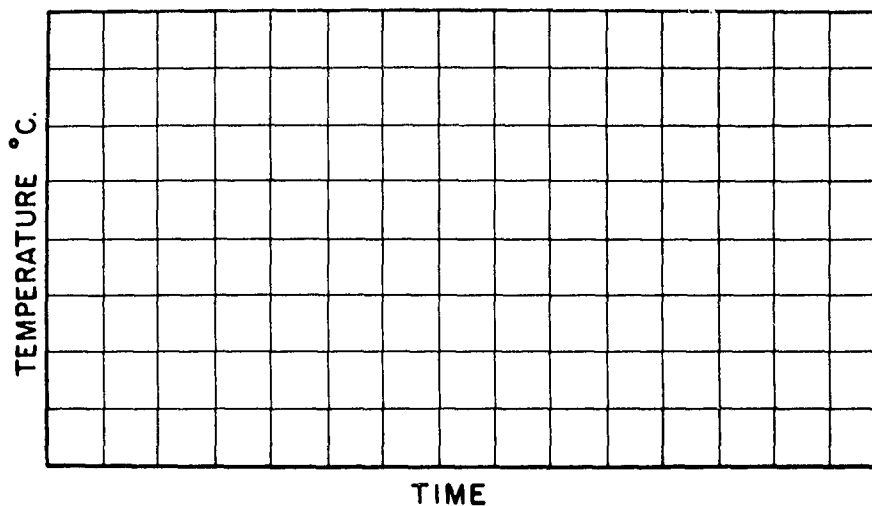
Ultraviolet Absorption Spectrum of 3,3,5,7,7-Pentanitro-5-aza-1,9-Nonane Diammonium Dinitrate in Water

20. Melting point: 178-183 °C. (d)

\* Decreasing slowly.

## CONFIDENTIAL

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



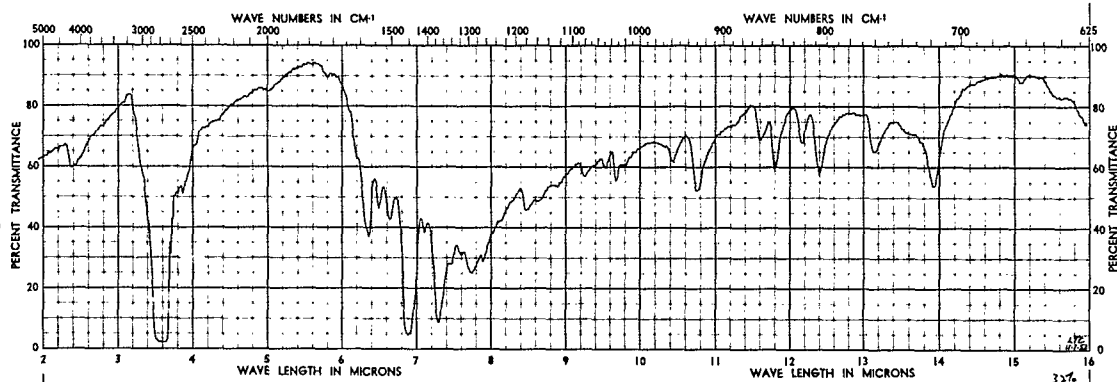
22. Solubility of new compound:

0.2 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
 <0.1 g/100 ml acetone at 25 °C.  
 (name material used as solvent)  
 <0.1 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I.R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
	10-21-53	
SAMPLE		
3,3,5,7,7-Pentachloro 5-norbornene-2-dinitro		
Suspension in white mineral oil.		
FROM Time - 12 min		
SAMP. CELL	MM	CMS
REF. CELL	Salt	CMS
CHEM.	MG.	MG.
SOLV.		
VOL.	CC.	CC.
FS. SOLID	CL. GAS	MM

BAIRD ASSOCIATES, INC.  
CAMBRIDGE, MASS., U.S.A.  
1021-9





Under compatibility we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatibility with ethyl cellulose: \_\_\_\_\_

\_\_\_\_\_

26. Compatibility with nitrocellulose: \_\_\_\_\_

\_\_\_\_\_

27. Compatibility with rubber: \_\_\_\_\_

\_\_\_\_\_

28. Compatibility with \_\_\_\_\_: \_\_\_\_\_

\_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existence, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 135

Calculated ballistic-mortar value = 111

} Method of Aerojet Report No. 512, p.8.

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

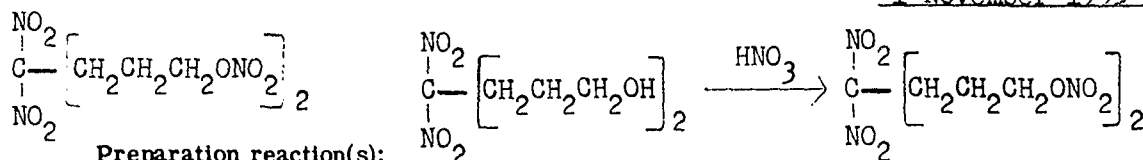
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 1,7-Dinitrato 4,4-dinitro

Name heptaneEmpirical formula C<sub>7</sub>H<sub>12</sub>N<sub>4</sub>O<sub>10</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

Preparation reaction(s):

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	26.93	3.88		17.95		
By determination	27.17	4.15		18.40		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	OSRD 3185	
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	OSRD 3401 p.10	
d. Temperature of Explosion	OSRD 3401 p.6	
e. Temperature of Ignition	OSRD 3401 p.6	
f. _____	_____	_____
g. _____	_____	_____
h. _____	_____	_____

## RESULTS OF ABOVE TESTS

Reference compound \_\_\_\_\_  
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. _____	_____
b. _____	_____
c. _____	_____
d. _____	_____
e. _____	_____
f. _____	_____
g. _____	_____
h. _____	_____

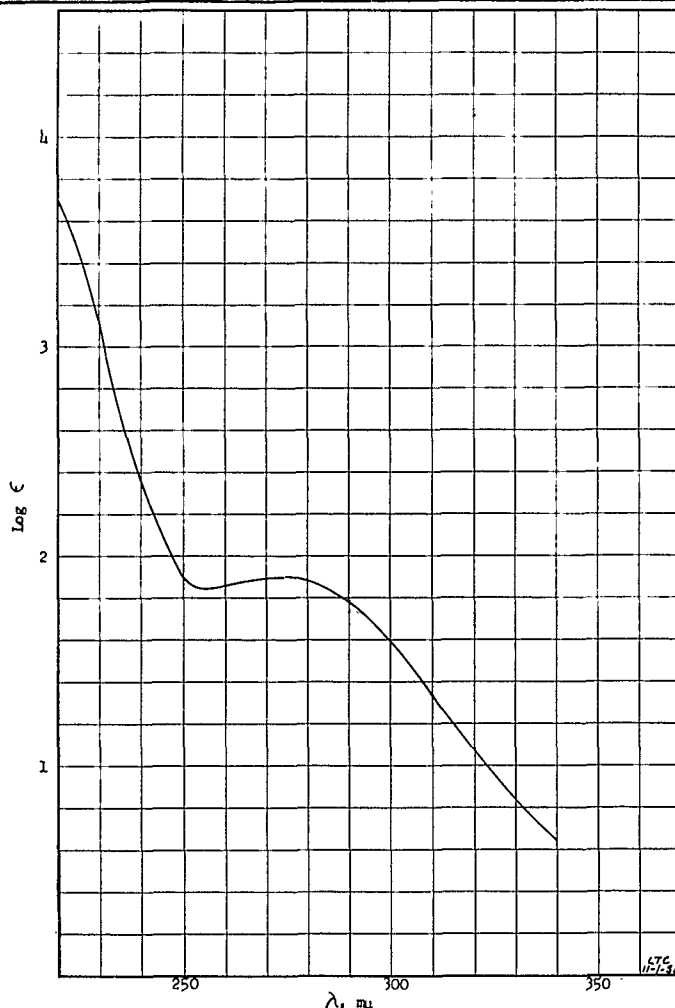
4. Heat of formation: ( $\Delta H$ ) + -127 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

CONFIDENTIAL

Report No. 770

SPIA/M3

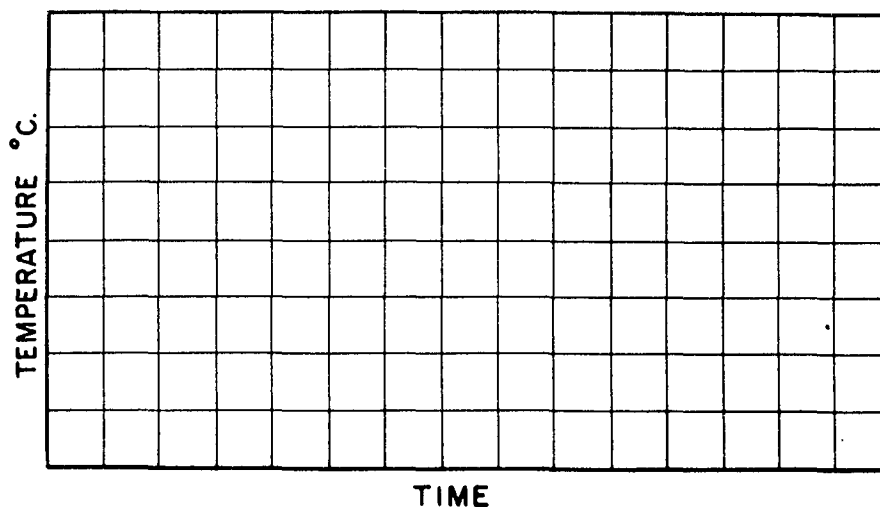
- |   | By Experiment        | By Calculation  | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|----------------------|---|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |                      | cal/gm  |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 3015                 | cal/gm  | 3103  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |                      | lb-sec/lb   |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | flaky white crystals |   |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |                      |   |   |
| 10. Density (Macro method)  | gm/cm <sup>3</sup> . | (Micro or other method)   | gm/cm <sup>3</sup> .  |
| (Explain on separate sheet any unique methods you use.)                       |                      |   |   |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |                      | 12. Color   | white   |
|   |                      | 13. Odor  | none  |
| 14. pH at 25°C.   | 8.6                  | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, 0.008 M in acetone/water (5/1 volume ratio) |   |



Ultraviolet Absorption Spectrum of 1,7-Dinitro-4,4-Dinitro  
Heptane in Methanol

20. Melting point 28 °C.

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C.            g/100 ml H<sub>2</sub>O at            °C.

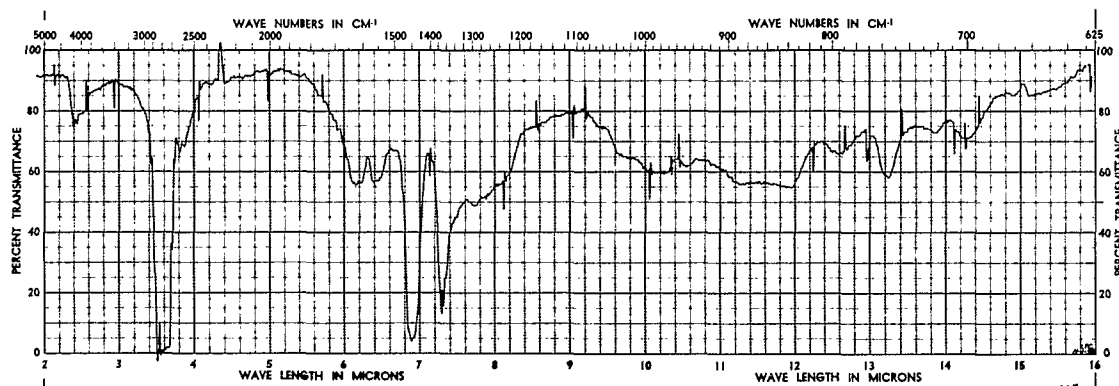
nearly ∞ g/100 ml acetone at 25 °C.  
(name material used as solvent)

nearly ∞ g/100 ml toluene at 25 °C.  
(name material used as solvent)

I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO	DATE	INDEX
	9-17-53	
SAMPLE		
1,7-Dinitro 4,4-dinitro heptane		
Suspension in white mineral oil.		
FROM Time = 12 min		
SAMP. CELL	MM	CMS.
REF. CELL	MM	CMS.
CHEM.	MG.	MG.
SOLV.		
VOL. C.C.	%	C.C. %
F.S. SOLID	C. GAS	MM

BAIRD ASSOCIATES, INC.  
CAMBRIDGE, MASS., U.S.A.  
1954



Under compatibility we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatibility with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatibility with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatibility with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatibility with \_\_\_\_\_ : \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_
30. Availability  
a. Amount now available? \_\_\_\_\_ research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existence, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
\_\_\_\_\_  
Calculated lead-block value = 120 )  
Calculated ballistic-mortar value = 132 ) Method of Aerojet Report No. 512. p.8.  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

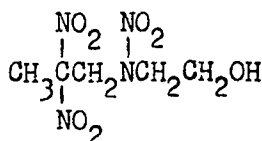
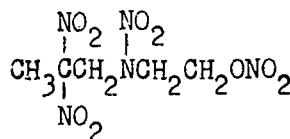
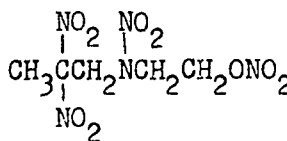
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

## COMPOUND: 1-Nitrato-3,5,5-trinitro-3-aza-

Name hexaneEmpirical formula C<sub>5</sub>H<sub>9</sub>N<sub>5</sub>O<sub>9</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953 $\xrightarrow{\text{HNO}_3}$ 

Preparation reaction(s):

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	21.21	3.20		24.74		
By determination	21.74	3.51		25.31		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure;)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	NOL <del>OSRD 3401 p.10</del>	100°C
d. Temperature of Explosion	OSRD 3401 p.6	
e. Temperature of Ignition	OSRD 3401 p.6	
f. _____	_____	_____
g. _____	_____	_____
h. _____	_____	_____

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

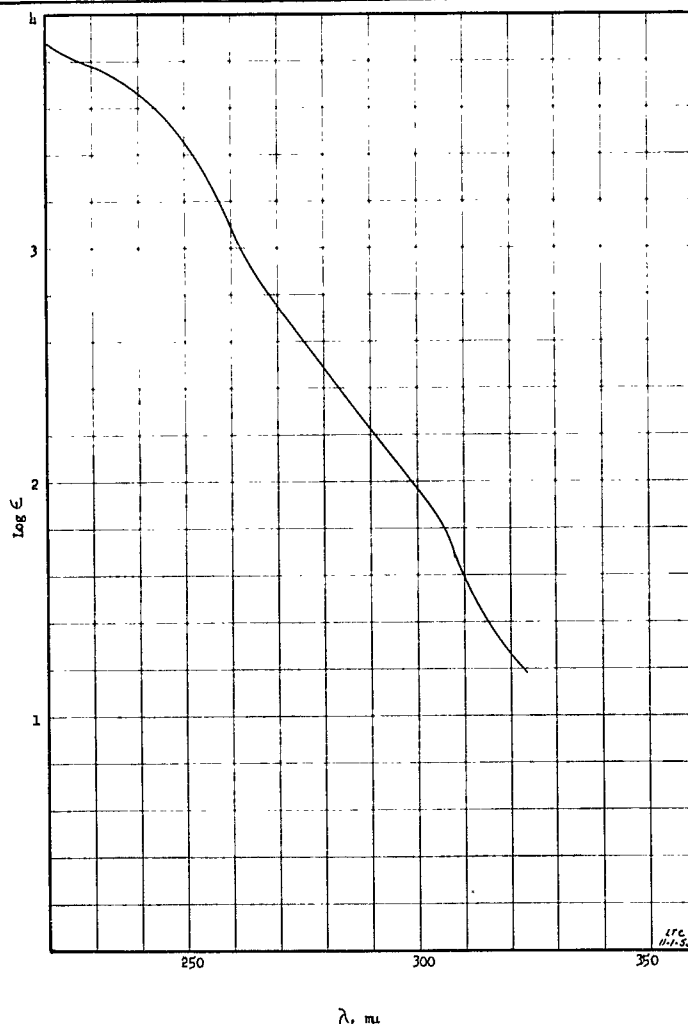
a. Tetryl, 32 cm/2.5 kg	21 cm/2.5 kg
b. _____	_____
c. _____	1.1 cc/g/48 hr; 1.5 cc/g/120 hr
d. _____	_____
e. _____	_____
f. _____	_____
g. _____	_____
h. _____	_____

4. Heat of formation: ( $\Delta H$ ) +  $\frac{-73}{(\text{indicate sign})}$  Kg. calories at 25°C., 1 atm. pressure

CONFIDENTIAL

Report No. 770  
SPIA/M3

- |   | By Experiment   | By Calculation          | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|---|-------------------------|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |   | cal/gm                  |   |
| 6. Heat of combustion (H <sub>C</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2487  | cal/gm                  | 2533  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |   | lb-sec/lb               |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, crystalline solid  |                         |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |   |                         |   |
| 10. Density (Macro method)<br>(NOL)   | 1.73 gm/cm <sup>3</sup> .   | (Micro or other method) | gm/cm <sup>3</sup> .  |
| (Explain on separate sheet any unique methods you use.)                       |   |                         |   |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |   | 12. Color               | white   |
|   |   | 13. Odor                | none  |
| 14. pH at 25°C.   | (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) |                         |   |
|   | With Beckman meter,<br>0.019 M in acetone/water (5/1 volume ratio)  |                         |   |



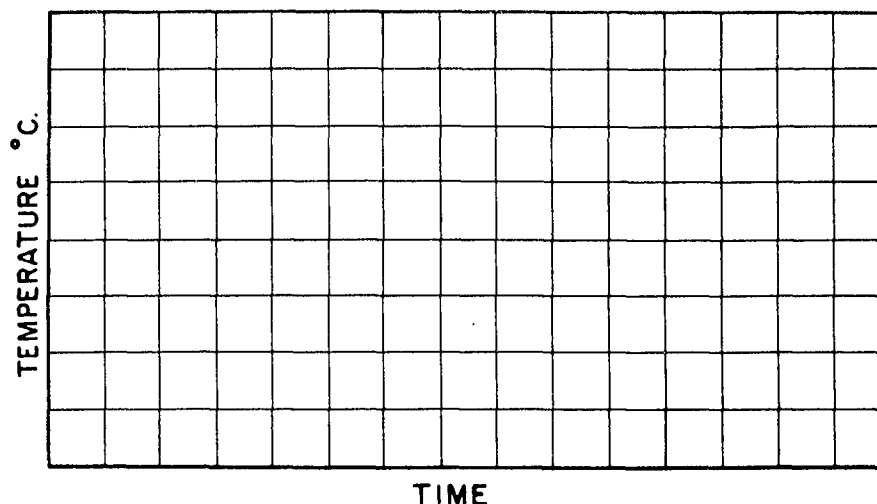
Ultraviolet Absorption Spectrum of 1-Nitro-3,5,5-trinitro-3-aza-Hexane in Methanol

20. Melting point: 116-117 °C.

CONFIDENTIAL

Report No. 770  
SPIA/M3

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)

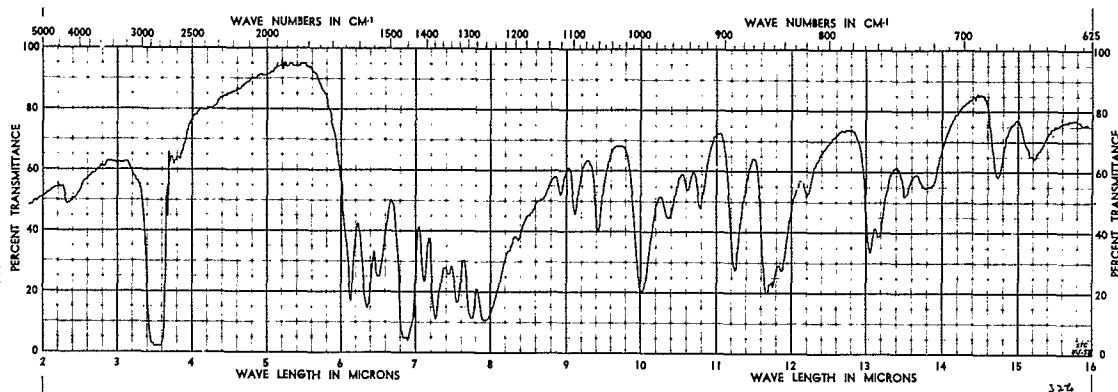


22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
23 g/100 ml acetone at 25 °C.  
 (name material used as solvent)  
0.2 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
10-21-53		
SAMPLE		
1-Nitro-3,4,5-trinitro-3-aza		
benzene		
Suspended in white mineral		
oil.		
FROM Time = 12 min		
SAMP CELL	MM.	CM.
REF CELL	MM.	CM.
CHEM.	MG.	MG.
SOLV.		
VOL.	CC.	CC.
F.S. SOLID	C.	GAS.
BAIRD ASSOCIATES, INC.		
CAMBRIDGE, MASS., U.S.A.		
10219		





Under compatibility we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatibility with ethyl cellulose: \_\_\_\_\_

26. Compatibility with nitrocellulose: \_\_\_\_\_

27. Compatibility with rubber: \_\_\_\_\_

28. Compatibility with \_\_\_\_\_ :

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existence, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 142 } Method of Aerojet Report No. 512, p.8  
Calculated ballistic-mortar value = 146 }

CONFIDENTIAL

Data Questionnaire on

COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, API/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 2,2,6,9,9-Pentanitro-4-oxa-5-keto

Name 6-aza-decane

Empirical formula C<sub>8</sub>H<sub>12</sub>N<sub>6</sub>O<sub>12</sub>

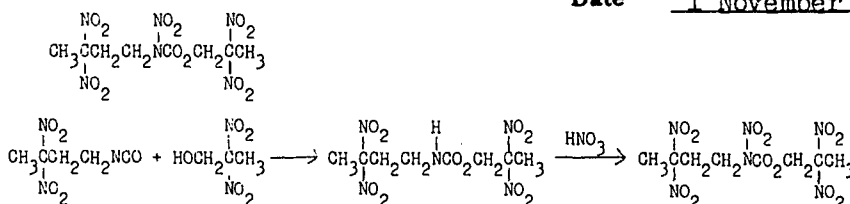
Structure: (configuration)

Information submitted by:

Activity Aerojet-General Corporation

Person M.B. Frankel and L.T. Carleton

Date 1 November 1953



1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	25.01	3.15		21.88		
By determination	25.96	3.36		21.73		

2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	100°C
d. Temperature of Explosion	OSRD 3401 p.6	
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____	_____	_____
g. _____	_____	_____
h. _____	_____	_____

RESULTS OF ABOVE TESTS

Reference compound

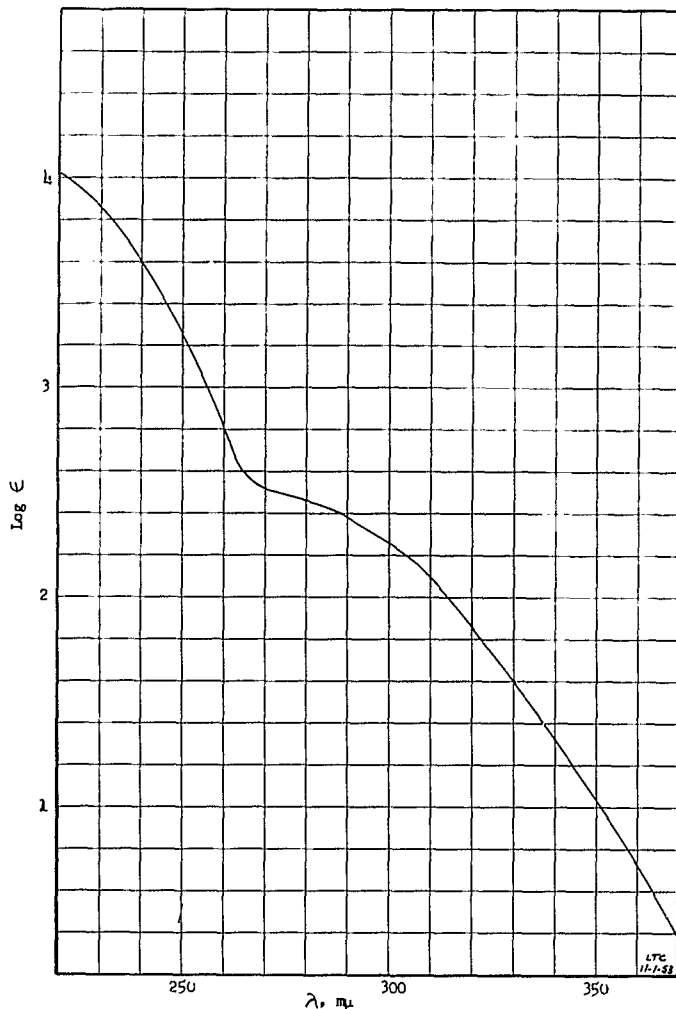
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	47 cm/2.5 kg
b. _____	_____
c. _____	Class II
d. _____	_____
e. _____	293°C
f. _____	_____
g. _____	_____
h. _____	_____

4. Heat of formation: ( $\Delta H$ ) + -147 Kg. calories at 25°C., 1 atm. pressure  
(Indicate sign)

- |   | By Experiment   | By Calculation | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|---|----------------|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |   | cal/gm         |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2643  | cal/gm         | 2666  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |   | lb-sec/lb      |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white crystalline solid   |                |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |   |                |   |
| 10. Density (Macro method) 1.61 gm/cm <sup>3</sup> .<br>(NOL)                 | (Micro or other method) gm/cm <sup>3</sup> .<br>(Explain on separate sheet any unique methods you use.)   |                |   |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |   | 12. Color      | white   |
|   |   | 13. Odor       | none  |
| 14. pH at 25°C.   | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) |                |   |
|   | With Beckman meter.<br>0.024 M in acetone/water (5/1 volume ratio)  |                |   |

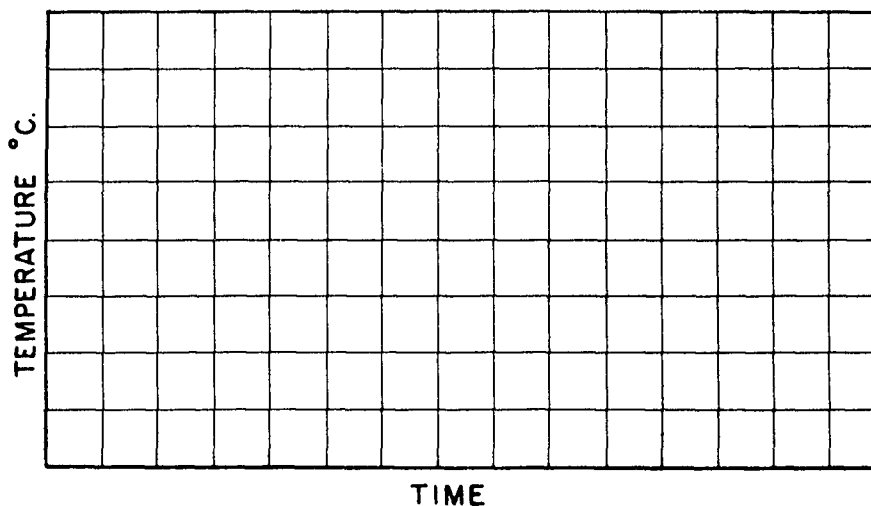


Ultraviolet Absorption Spectrum of 2,2,6,9,9-Pentanitro 4-oxa  
5-Keto 6-Aza-Decane in Methanol

20. Melting point: 70-72 °C.

## CONFIDENTIAL

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
190 g/100 ml acetone at 25 °C.  
 (name material used as solvent)  
4.3 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO. \_\_\_\_\_

DATE 9-17-53 INDEX \_\_\_\_\_

SAMPLE

2,2,6,6,9,9-Hexamethyl-4-oxa-

5-tetrahydropyran-3-one

Saturated solution in CH<sub>2</sub>Cl<sub>2</sub>

FROM Time - 12 min

SAMP. CELL# MM CMS.

REF. CELL# MM CMS.

CHEM. MG. MG.

SOLV. \_\_\_\_\_

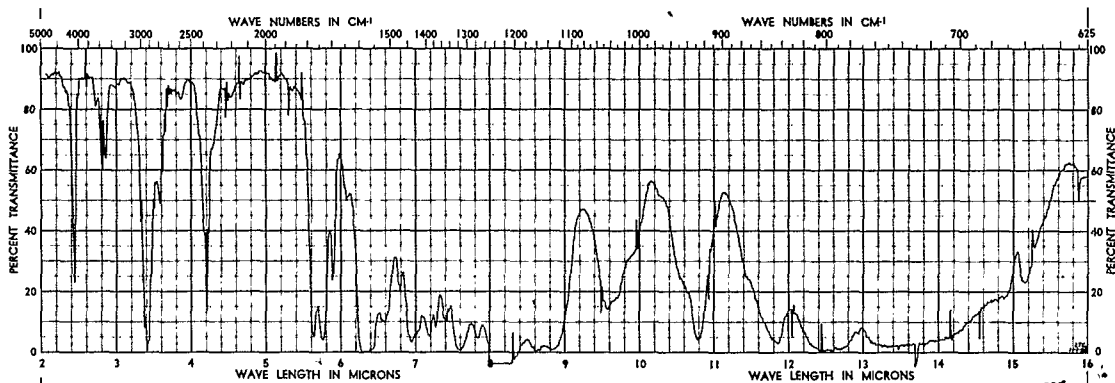
VOL. C.C. % C.C. %

F.S. SOLID C. GAS MM

BAIRD ASSOCIATES, INC.

CAMBRIDGE, MASS., U.S.A.

10719



**CONFIDENTIAL**

Report No. 770  
SPIA/M3

Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_

\_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_

\_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_

\_\_\_\_\_

28. Compatability with \_\_\_\_\_:

\_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? \_\_\_\_\_ research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existance, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 117

Calculated ballistic-mortar value = 126 Method of Aerojet Report No. 512. p. 8

\_\_\_\_\_

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

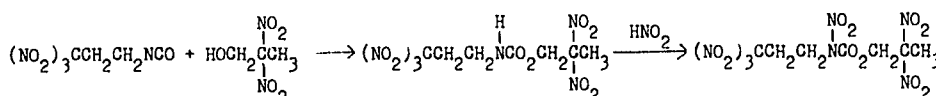
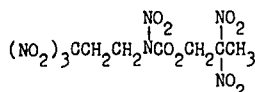
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

## COMPOUND: 2,2,6,9,9,9-Hexanitro 4-oxa 5-keto

Name 6-aza-nonaneEmpirical formula C<sub>7</sub>H<sub>9</sub>N<sub>7</sub>O<sub>7</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	20.25	2.19		23.62		
By determination	20.51	2.22		24.05		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion	OSRD 3401 p.8	
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f.		
g.		
h.		

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	16 cm/2.5 kg
b.	
c.	Class III
d.	
e.	225°C
f.	
g.	
h.	

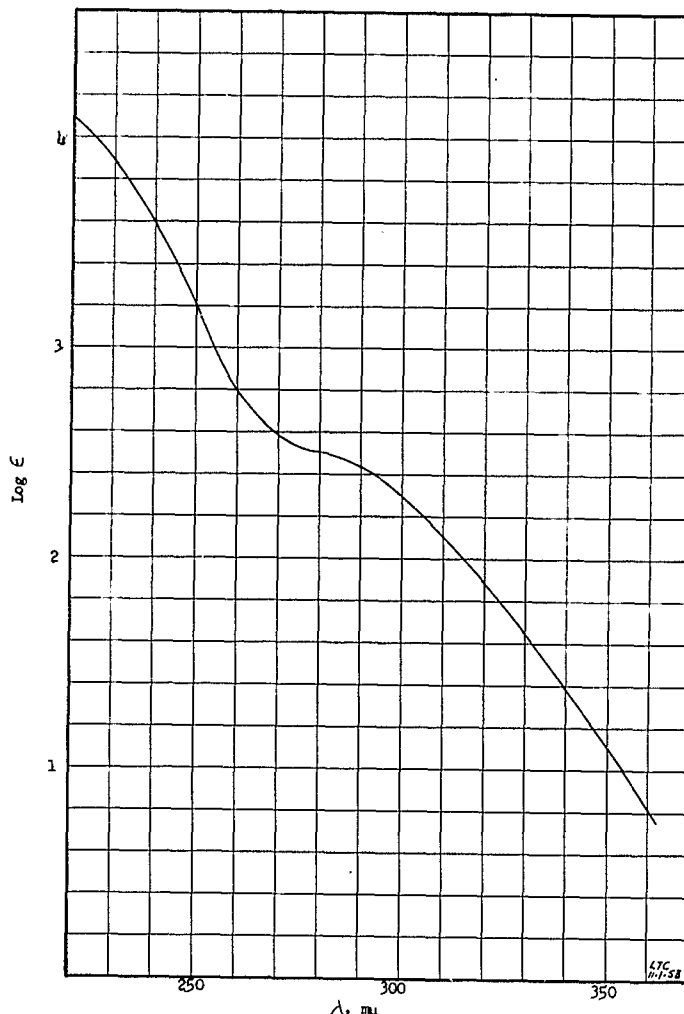
4. Heat of formation: ( $\Delta H$ ) + -1114 Kg. calories at 25°C., 1 atm. pressure  
(Indicate sign)

CONFIDENTIAL

Report No. 770

SP1A/M3

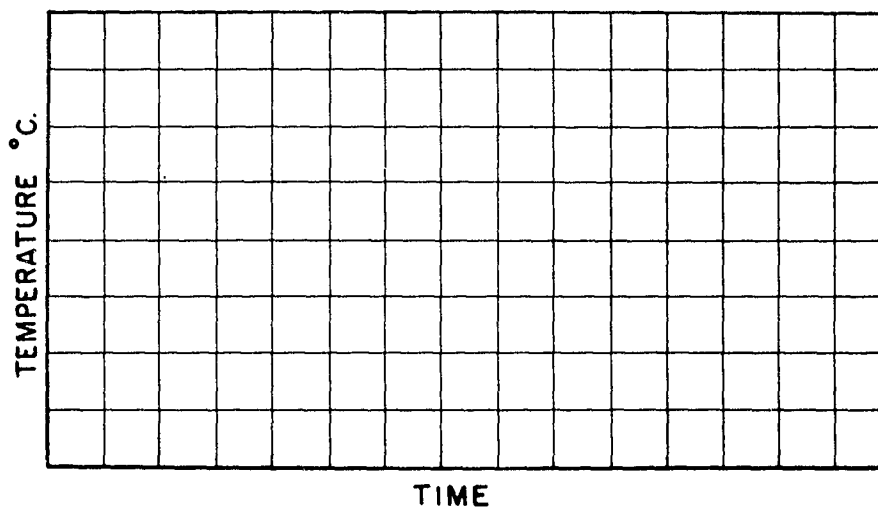
- |   | By Experiment  | By Calculation   | Method  |
|---|--|--|---|
|   | Description or reference. Separate sheet if necessary. |  |   |
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              | _____  | cal/gm _____   | _____   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2051   | cal/gm 2033  | Aerojet Report No. 417A                                 |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  | _____  | lb-sec/lb _____  | _____   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, needle-shaped crystals                          |  |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      | _____  |  |   |
| 10. Density (Macro method)  | _____ gm/cm <sup>3</sup> .                             | (Micro or other method) _____ gm/cm <sup>3</sup> .   | (Explain on separate sheet any unique methods you use.) |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   | _____  | 12. Color white  | 13. Odor none   |
| 14. pH at 25°C.   | 4.5  | (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman pH meter, 0.01M in acetone/water (5/1 volume ratio) |   |



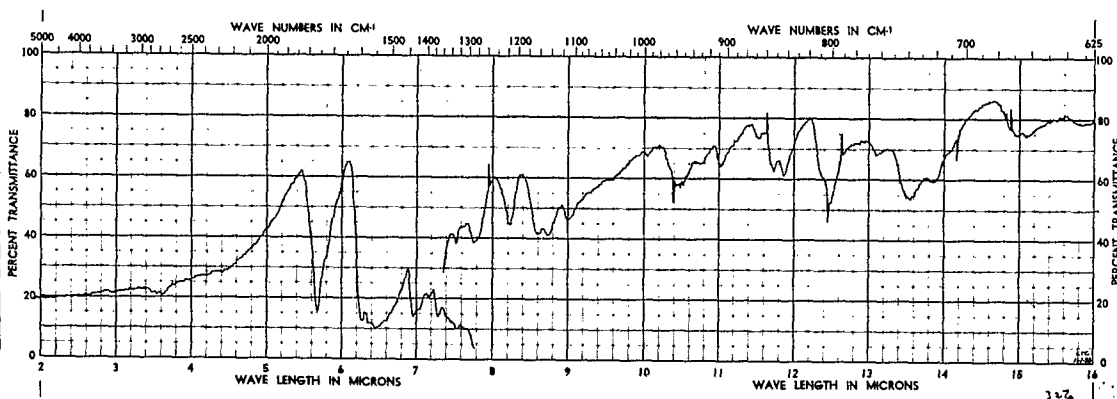
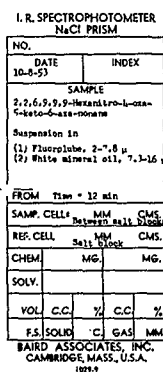
Ultraviolet Absorption Spectrum of 2,2,6,9,9-Hexanitro 4-Oxa-5-Keto-6-Aza-Nonane in Methanol

20. Melting point: 67 °C.

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



<u>&lt;0.1</u>	g/100 ml H <sub>2</sub> O at 25°C.	<u>                    </u>	g/100 ml H <sub>2</sub> O at <u>                    </u>	°C.
<u>212</u>	g/100 ml <u>acetone</u>		at <u>25</u>	°C.
	(name material used as solvent)			
<u>3.0</u>	g/100 ml <u>toluene</u>		at <u>25</u>	°C.
	(name material used as solvent)			





Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_

\_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_

\_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_

\_\_\_\_\_

28. Compatability with \_\_\_\_\_: \_\_\_\_\_

\_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existence, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

\_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 153

Calculated ballistic mortar value = 110

} Method of Aerojet Report No. 512, p.8.

\_\_\_\_\_

\_\_\_\_\_

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

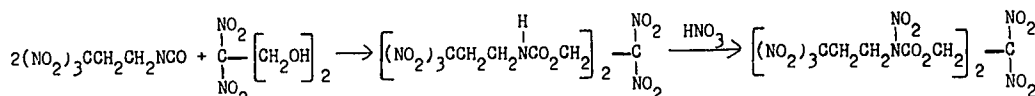
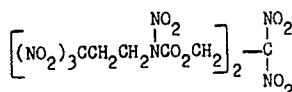
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, API/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 1,1,1,4,8,8,12,15,15,15-Decanitro 4,12-diaza

Name 5,11-diketo-6,10-dioxo-pentadecaneEmpirical formula C<sub>11</sub>H<sub>12</sub>N<sub>12</sub>O<sub>24</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	18.97	1.71		24.11		
By determination	19.29	2.00		24.21		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.10</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.6</del>	
f. _____		
g. _____		
h. _____		

## RESULTS OF ABOVE TESTS

Reference compound

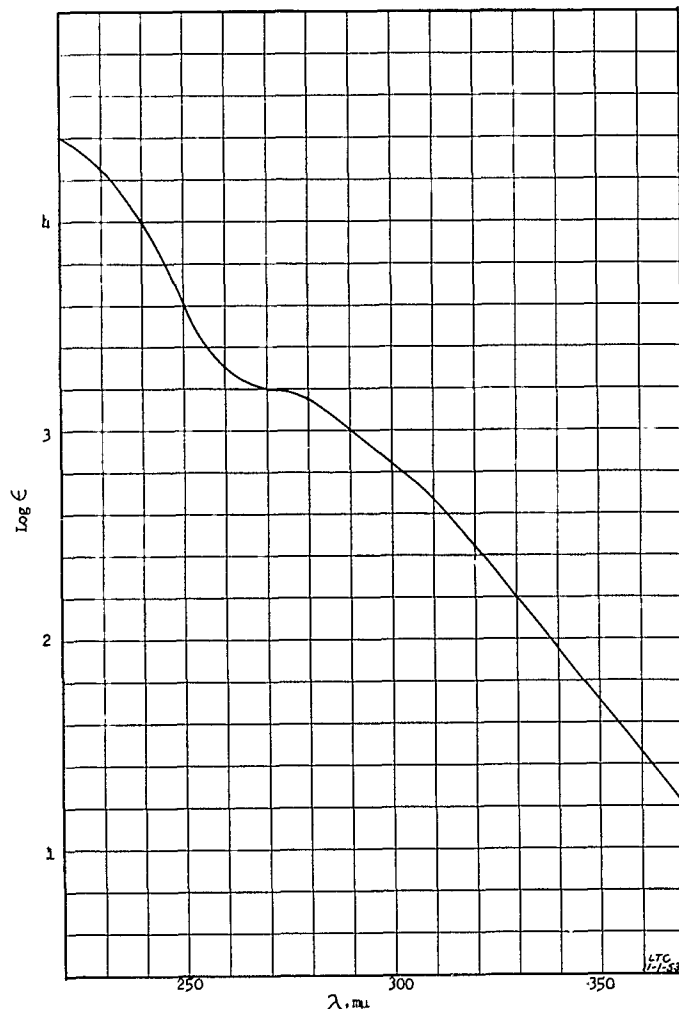
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	20 cm/2.5 kg
b. _____	
c. _____	5.0 cc/g
d. _____	
e. _____	212°C
f. _____	
g. _____	
h. _____	

4. Heat of formation: ( $\Delta H$ ) + -167 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

- |   | By Experiment   | By Calculation   | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|---|--|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              |   | cal/gm   |   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 1834  | cal/gm   | 1784 Aerojet Report No. 417A  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  |   | lb-sec/lb  |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, crystalline solid  |  |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      |   |  |   |
| 10. Density (Macro method) (NOL)  | 1.74 gm/cm <sup>3</sup>   | (Micro or other method)<br>(Explain on separate sheet any unique methods you use.) | gm/cm <sup>3</sup>  |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   |   | 12. Color White  | 13. Odor none   |
| 14. pH at 25°C. 5.9*  | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, 0.009 M in acetone/water (5/1 volume ratio) |  |   |

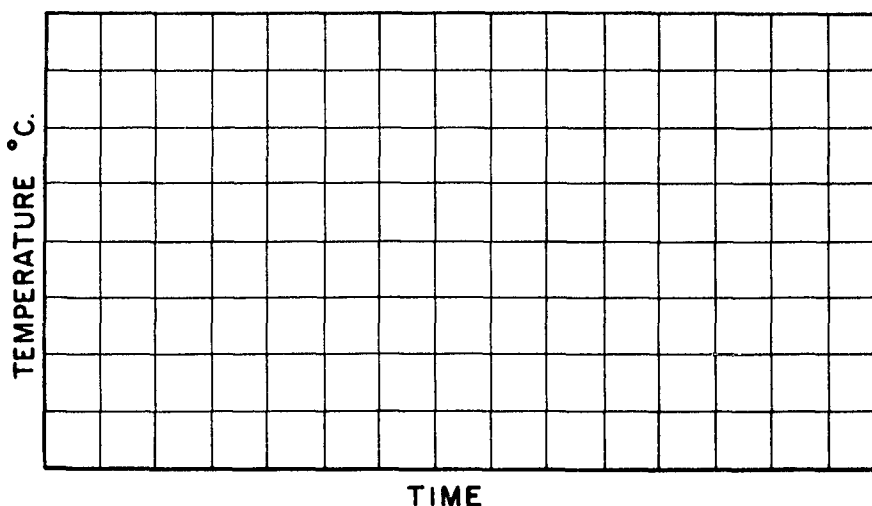


Ultraviolet Absorption Spectrum of 1,1,1,4,8,8,12,15,15,15-Decanitro  
4,12-diaza 5,11-diketo 6,10-dioxo-pentadecane in Methanol

20. Melting point: 94-96 °C.

\* Decreasing rapidly.

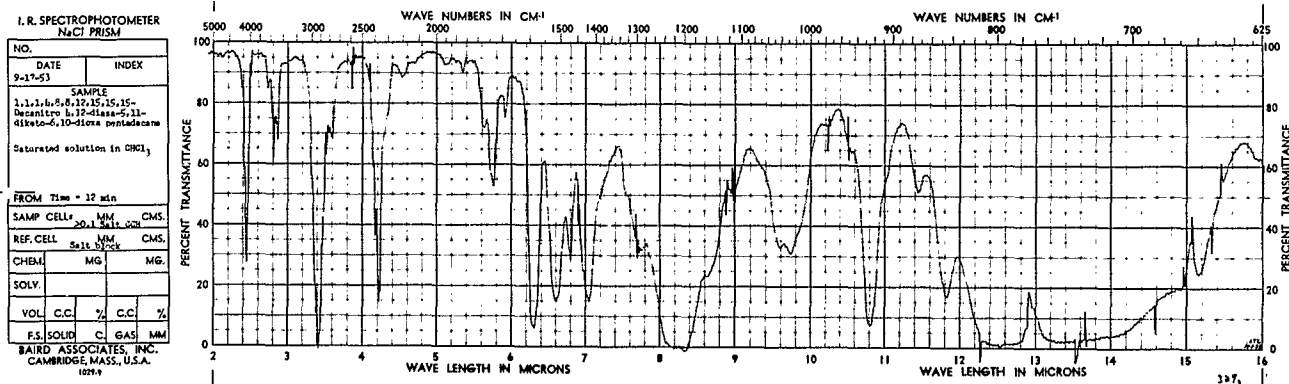
21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



\_\_\_\_\_ g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.

\_\_\_\_\_ g/100 ml \_\_\_\_\_ acetone \_\_\_\_\_ at \_\_\_\_\_ °C.  
(name material used as solvent)

\_\_\_\_\_ g/100 ml \_\_\_\_\_ \_\_\_\_\_ at \_\_\_\_\_ °C.  
(name material used as solvent)



Under compatibility we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatibility with ethyl cellulose: \_\_\_\_\_

26. Compatibility with nitrocellulose: \_\_\_\_\_

27. Compatibility with rubber: \_\_\_\_\_

28. Compatibility with \_\_\_\_\_: \_\_\_\_\_

29. Polymerizing properties of the new compound:

(a) By itself \_\_\_\_\_

(b) In mixtures (with additives) \_\_\_\_\_

(c) Inhibiting action on polymerization of:

Thiokol \_\_\_\_\_

Methacrylate \_\_\_\_\_

Other compounds \_\_\_\_\_

30. Availability

a. Amount now available? research quantities

b. When was available material first prepared? \_\_\_\_\_

c. Amount prepared at that time? \_\_\_\_\_

d. Is large production feasible? \_\_\_\_\_

e. Plant capacity in existence, lbs/day? \_\_\_\_\_

f. Outline steps for a quantity production method \_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_

Calculated lead-block value = 164

Calculated ballistic-mortar value = 132

Method of Aerojet Report No. 512. p. 8

**CONFIDENTIAL**

Report No. 770

SPIA/M3

Data Questionnaire on

**COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES**

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

**COMPOUND:** 1,1,1,5,8,11,15,15-Nonanitro 3,13-dioxo

Name 4,12-diketo 5,8,11-triaza-pentadecane Information submitted by:

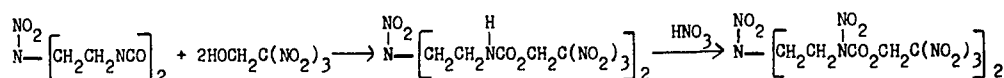
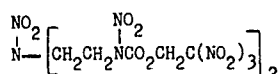
Empirical formula C<sub>10</sub>H<sub>12</sub>N<sub>3</sub>O<sub>22</sub>

Activity Aeromet-General Corporation

Structure: (configuration)

Person M.B. Frankel and L.T. Carleton

Date 1 November 1953



**1. Quantitative analysis: (% by weight)**

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	<u>18.41</u>	<u>1.86</u>		<u>25.77</u>		
By determination	<u>18.98</u>	<u>2.23</u>		<u>25.87</u>		

**2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)**

(faster? slower? residue? etc.)

**3. Stability and Sensitivity: Plot any graphs on separate sheet**

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	<u>2.5-kg weight</u>
b. Thermal Stability	<del>OSRD 3401 p.8</del>	
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	<u>48 hr at 100°C</u>
d. Temperature of Explosion	<del>OSRD 3401 p.8</del>	
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f. _____	_____	_____
g. _____	_____	_____
h. _____	_____	_____

**RESULTS OF ABOVE TESTS**

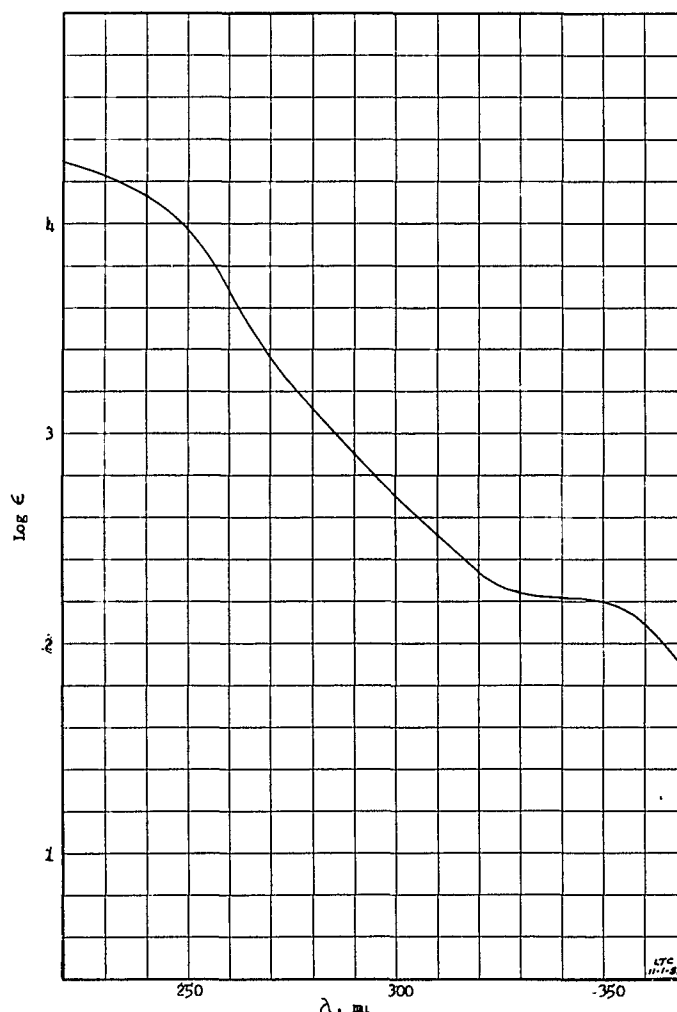
Reference compound \_\_\_\_\_  
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. <u>Tetryl, 32 cm/2.5 kg</u>	<u>17 cm/2.5 kg</u>
b. _____	_____
c. _____	<u>1.1 cc/g</u>
d. _____	_____
e. _____	<u>220°C</u>
f. _____	_____
g. _____	_____
h. _____	_____

**4. Heat of formation: (ΔH) + -159 Kg. calories at 25°C., 1 atm. pressure**  
(Indicate sign)

- |   | By Experiment   | By Calculation                                     | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|---|--|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              | _____   | cal/gm _____                                       | _____   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 1826  | cal/gm 1792  | Aerojet Report No. 417A   |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  | _____   | lb-sec/lb _____                                    | _____   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, crystalline solid  |  |   |
| 9. Simple microscope analysis data:<br>(crystal studies)                      | _____   |  |   |
| 10. Density (Macro method)  | 1.77 gm/cm <sup>3</sup> .   | (Micro or other method) _____ gm/cm <sup>3</sup> . | (Explain on separate sheet any unique methods you use.)             |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )                   | _____   | 12. Color white                                    | 13. Odor slight.  |
| 14. pH at 25°C.   | (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, 0.008 M in acetone/water (5/1 volume ratio) |  |   |

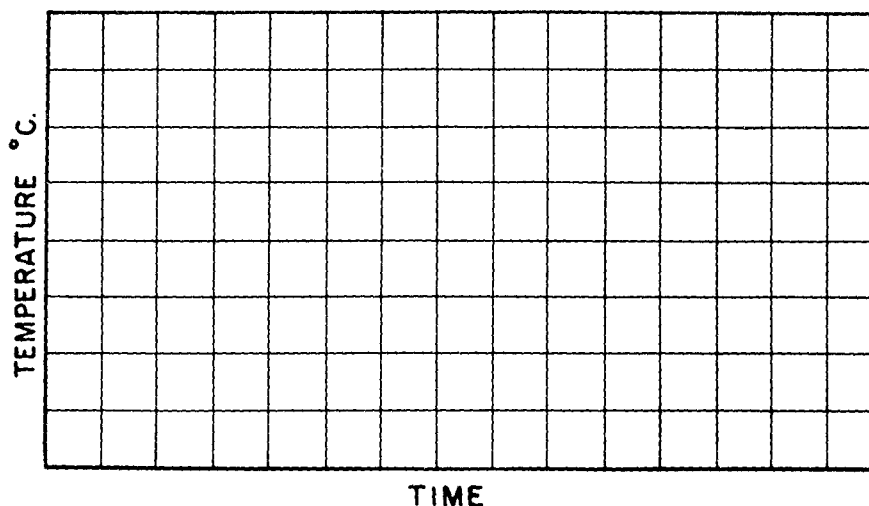


Ultraviolet Absorption Spectrum of 1,1,1,5,8,11,15,15,15-Nonanitro  
3,13-dioxo 4,12-diketo 5,8,11-triaza-pentadecane in Methanol

20. Melting point: 120-122 °C.

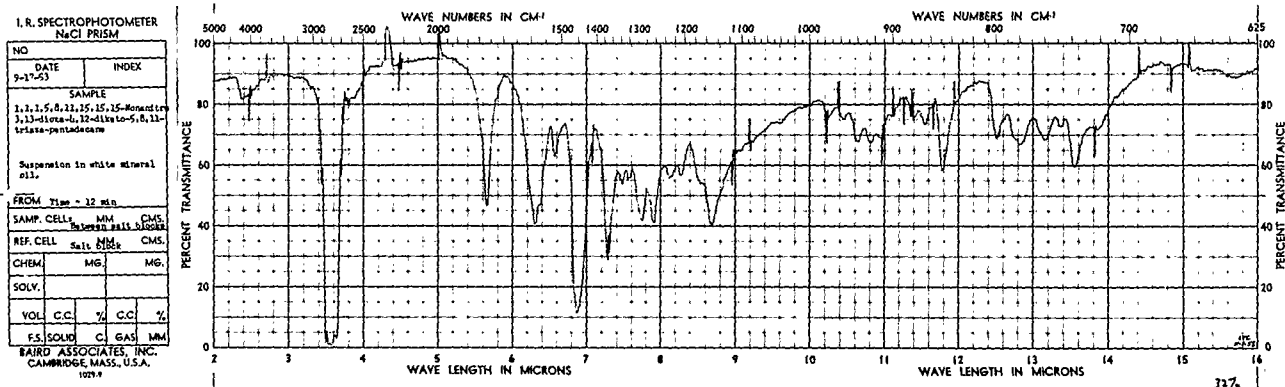
**CONFIDENTIAL**

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



**22. Solubility of new compound:**

<u>&lt;0.1</u>	g/100 ml H <sub>2</sub> O at 25°C.	<u>                    </u>	g/100 ml H <sub>2</sub> O at <u>                    </u> °C.
<u>100</u>	g/100 ml <u>acetone</u>	at <u>25</u>	°C.
	(name material used as solvent)		
<u>&lt;0.1</u>	g/100 ml <u>toluene</u>	at <u>25</u>	°C.
	(name material used as solvent)		





**CONFIDENTIAL**

Report No. 770  
SPLA/M3

Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:
  - (a) By itself \_\_\_\_\_
  - (b) In mixtures (with additives) \_\_\_\_\_
  - (c) Inhibiting action on polymerization of:
    - Thiokol \_\_\_\_\_
    - Methacrylate \_\_\_\_\_
    - Other compounds \_\_\_\_\_
30. Availability
  - a. Amount now available? research quantities
  - b. When was available material first prepared? \_\_\_\_\_
  - c. Amount prepared at that time? \_\_\_\_\_
  - d. Is large production feasible? \_\_\_\_\_
  - e. Plant capacity in existance, lbs/day? \_\_\_\_\_
  - f. Outline steps for a quantity production method \_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
 Calculated lead-block value = 162  
 Calculated ballistic-mortar value = 140 Method of Aerojet Report No. 512, p.8

## CONFIDENTIAL

Data Questionnaire on  
COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

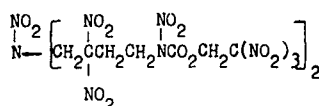
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

1,1,1,5,8,8,10,12,12,15,19,19-

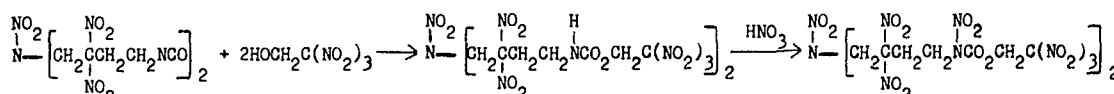
COMPOUND: Tridecanitro 3,17-dioxa-4,16-diketo

Name 5,10,15-triaza-nonadecaneEmpirical formula C<sub>11</sub>H<sub>16</sub>N<sub>7</sub>O<sub>30</sub>

Structure: (configuration)



Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	18.93	1.82		25.23		
By determination	19.12	1.84		25.19		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f.		
g.		
h.		

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

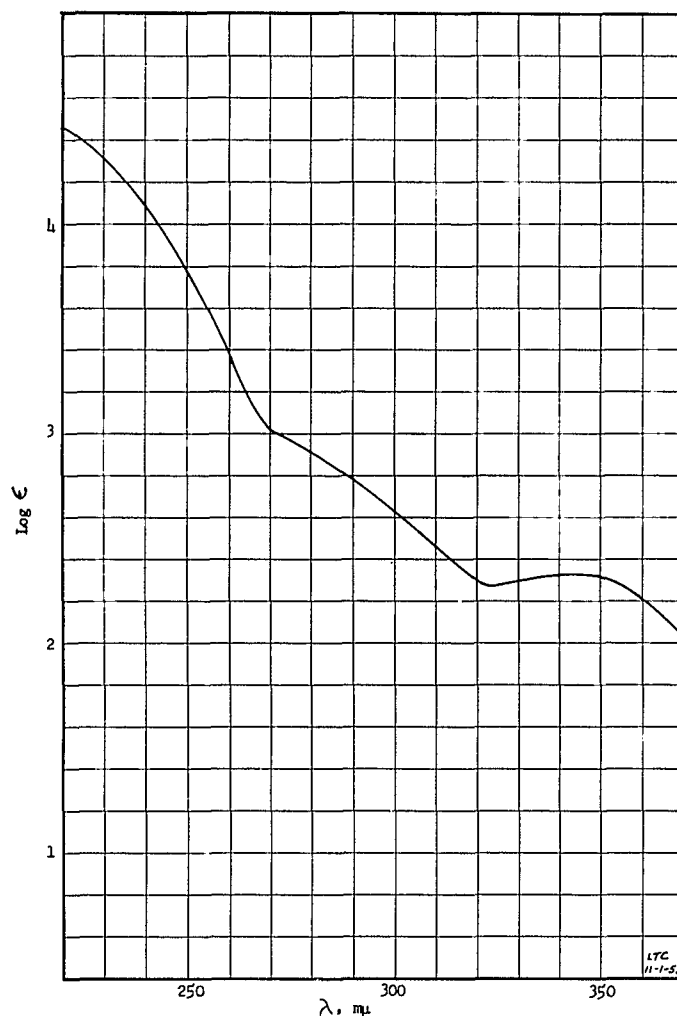
a. Tetryl, 32 cm/2.5 kg	12 cm/2.5 kg
b.	
c.	1.4 cc/g
d.	
e.	217°C
f.	
g.	
h.	

4. Heat of formation: ( $\Delta H$ ) + -130 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

CONFIDENTIAL

Report No. 770  
SP1A/M3

- |  | By Experiment   | By Calculation | Method                  |
|--|---|----------------|-------------------------|
|  | Description or reference. Separate sheet if necessary.  |                |                         |
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)   | _____ cal/gm  | _____          | _____                   |
| 6. Heat of combustion (H <sub>C</sub> )<br>(at 25°C. H <sub>2</sub> O liquid)  | 1951 cal/gm   | 1859           | Aerojet Report No. 417A |
| 7. Specific impulse (I <sub>sp</sub> ) calc:   | _____ lb-sec/lb   | _____          | _____                   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)  | _____   |                |                         |
| 9. Simple microscope analysis data:<br>(crystal studies)   | _____   |                |                         |
| 10. Density (Macro method) 1.76 gm/cm <sup>3</sup> .<br>(NOL)  | (Micro or other method) _____ gm/cm <sup>3</sup> .<br>(Explain on separate sheet any unique methods you use.) |                |                         |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> ) _____  | 12. Color _____   | 13. Odor _____ |                         |
| 14. pH at 25°C. 2.9 (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) In Beckman pH meter, 0.006 M in acetone/water (5/1 volume ratio) |   |                |                         |

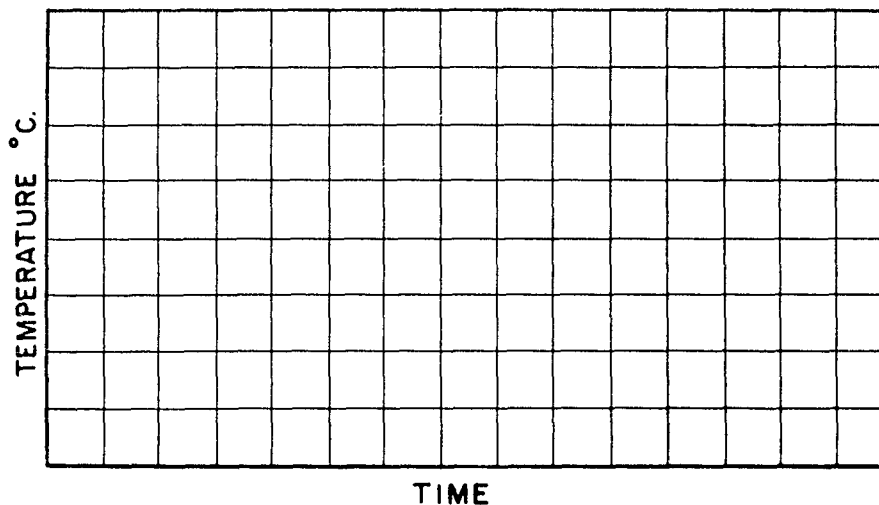


Ultraviolet Absorption Spectrum of 1,1,1,5,8,8,10,12,12,15,19,19,19-Tridecanitro 3,17-dioxo 4,16-diketo 5,10,15-triaza-nonadecane in Methanol

20. Melting point: 150-151 °C.

## CONFIDENTIAL

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



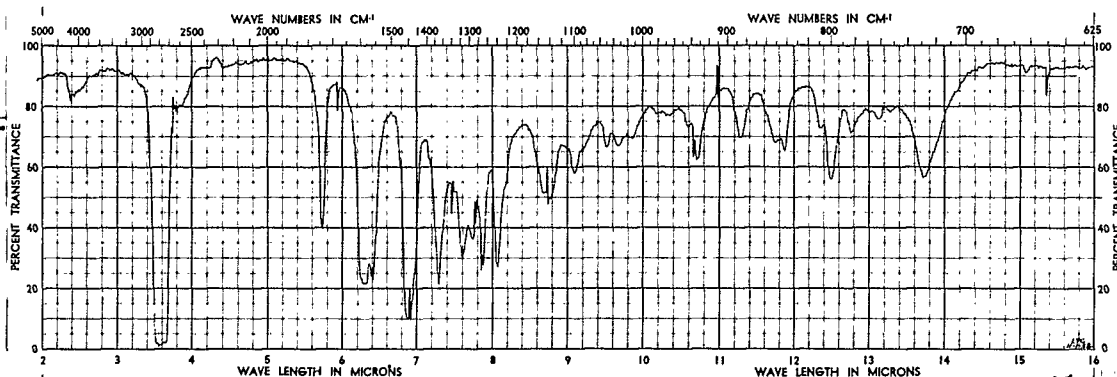
22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
140 g/100 ml \_\_\_\_\_ at 25 °C.  
 (name material used as solvent)  
<0.1 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I.R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
	9-17-53	
SAMPLE		
1,1,1,5,8,8,10,10,12,12,15,15,19,19-Tridecafluoro-5,17-dioxo-4,14-diketone 5,10,15-trisila-nonadecane		
Suspension in white mineral oil.		
FROM 71mm = 12 min		
SAMP. CELL	MM	CMS.
REF. CELL	MM	CMS.
CHEM.	MG.	MG.
SOLV.		
VOL. C.C.	1/2	C.C.
F.S. SOLID	C	GAS

BAIRD ASSOCIATES, INC.  
CAMBRIDGE, MASS., U.S.A.  
10714



Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_
30. Availability  
a. Amount now available? research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existance, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
\_\_\_\_\_  
Calculated lead-block value = 164 )  
Calculated ballistic-mortar value = 142 ) Method of Aerojet Report No. 512, p.8.  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**CONFIDENTIAL**

Report No. 770  
SPIA/M3

Data Questionnaire on  
**COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES**

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

**COMPOUND:** 2,2,5,9,9,13,16,16-Octanitro-5,13-diaza-

Name 6,12-diketo-7,11-dioxa-heptadecane

Empirical formula C<sub>13</sub>H<sub>18</sub>N<sub>2</sub>O<sub>20</sub>

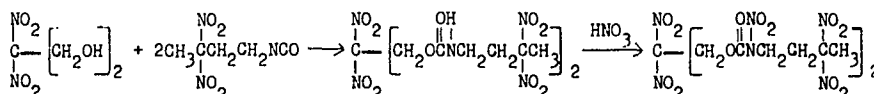
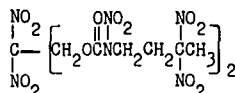
Structure: (configuration)

Information submitted by:

Activity Aerojet-General Corporation

Person M.B. Frankel and L.T. Carleton

Date 1 November 1953



**1. Quantitative analysis: (% by weight)**

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	<u>24.61</u>	<u>2.86</u>		<u>22.08</u>		
By determination	<u>24.78</u>	<u>2.90</u>		<u>21.87</u>		

**2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)**

(faster? slower? residue? etc.)

**3. Stability and Sensitivity:** Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <u>OSRD 3401 p.8</u>	<u>2.5-kg weight</u>
b. Thermal Stability	NOL <u>OSRD 3401 p.8</u>	<u>48 hr at 100°C</u>
c. Vacuum Stability	NOL <u>OSRD 3401 p.8</u>	
d. Temperature of Explosion	NOL <u>OSRD 3401 p.8</u>	
e. Temperature of Ignition	NOL <u>OSRD 3401 p.8</u>	
f. _____		
g. _____		
h. _____		

**RESULTS OF ABOVE TESTS**

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. <u>Tetryl, 32 cm/2.5 kg</u>	<u>137 cm/2.5 kg</u>
b. _____	
c. _____	<u>1.1 cc/g</u>
d. _____	
e. _____	<u>232°C</u>
f. _____	
g. _____	
h. _____	

**4. Heat of formation: (ΔH) + -2441 Kg. calories at 25°C., 1 atm. pressure**  
(Indicate sign)

- |  | By Experiment            | By Calculation                                   | Method<br>Description or reference. Separate sheet if necessary. |
|--|--------------------------|--|--|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)   | _____                    | cal/gm _____                                     | _____  |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid)  | 2511                     | cal/gm 2527                                      | Aerojet Report No. 417A  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:   | _____                    | lb-sec/lb _____                                  | _____  |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)  | white, crystalline solid |  |  |
| 9. Simple microscope analysis data: _____<br>(crystal studies)   |                          |  |  |
| 10. Density (Macro method)   | 1.66 gm/cm <sup>3</sup>  | (Micro or other method) _____ gm/cm <sup>3</sup> | (Explain on separate sheet any unique methods you use.)          |
| (NOL)  |                          |  |  |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )  | _____                    | 12. Color white                                  | 13. Odor none  |
| 14. pH at 25°C. 1.9* (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter, 0.014 M in acetone/water (5/1 volume ratio) |                          |  |  |

## 15. Hygroscopicity:

## New Compound

Reference  
CompoundVisible change on exposure  
to ambient air.

(designation)

% wt Increase by\* (a) or (b)

(Strike out method (a) or (b) if not used.)

(If other than below methods are used,  
explain on separate sheet.)

## \*Method:

(a) The sample (approx. 5-10 g. of whole grain small powder or 1 grain of large powder) is placed in a glass weighing bottle. The weighing bottle (cover removed) is placed in a vacuum drying oven for 5 hrs. @ 55°C. Remove weighing bottle from oven, cover with glass stopper, cool in a desiccator and weigh accurately. This is taken as original dry weight of sample. Then place weighing bottle (cover removed) in a humidor (a 10-in. desiccator is a satisfactory vessel) containing 1 liter of 18.6 ± .5% H<sub>2</sub>SO<sub>4</sub>. (This gives relative humidity 90 ± .25%). Place in an oven maintained at 30 ± 2°C. On the fourth day remove weighing bottle from the humidor, cover with glass stopper, cool in a desiccator and weigh. Then return to humidor for 24 hours, cool and reweigh. Continue daily weighings until constant weight indicates sample has reached equilibrium with 90% R.H. The % weight increase is then reported as hygroscopicity of the sample.

(b) An alternate method is in OSRD 3401 p.3.

16. Volatility: Report as rate of loss in wt % per unit area (for liquid samples measure the surface area; for solids, the sample should be screened between 100-120 mesh U.S. Standard certified sieve) per 4 hrs., after constant rate of loss is obtained during three consecutive 4-hr. periods at (a) 25°C in a vessel through which a stream of dry air is forced, (b) in an oven at 65.5°C or (c) under other test method or conditions.

(Description or reference to other test or conditions used. Use separate sheet if necessary.)

Volatility results on:

New Compound

Reference Compound

(designation)

a. \_\_\_\_\_

a. \_\_\_\_\_

b. \_\_\_\_\_

b. \_\_\_\_\_

c. \_\_\_\_\_

c. \_\_\_\_\_

17. Boiling point, or decomposition temperature: \_\_\_\_\_ °C.  
(underline which temperature is reported)

18. Heat of Vaporization: \_\_\_\_\_ g-cal./gm \_\_\_\_\_ BTU/lb.

19. Heat of Fusion: \_\_\_\_\_ g-cal./gm \_\_\_\_\_ BTU/lb.

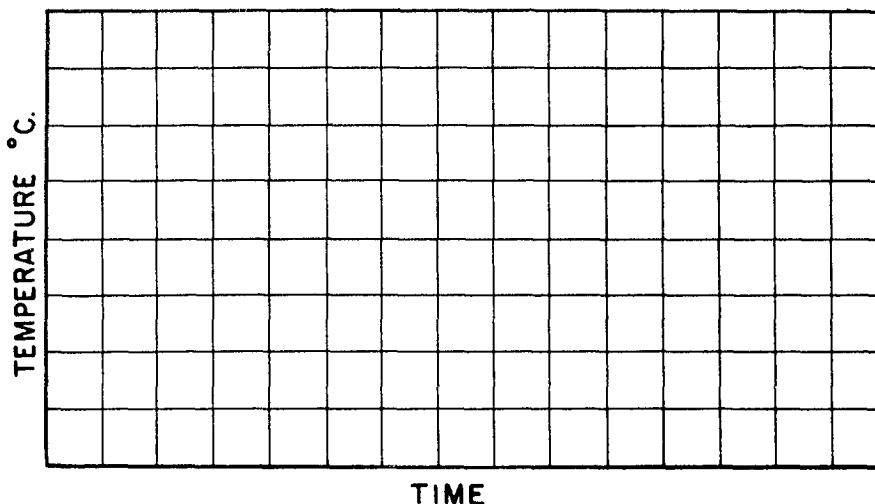
20. Melting point: 117-118 °C.

\*Decreasing slowly.

CONFIDENTIAL

Report No. 770  
SPIA/M3

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)

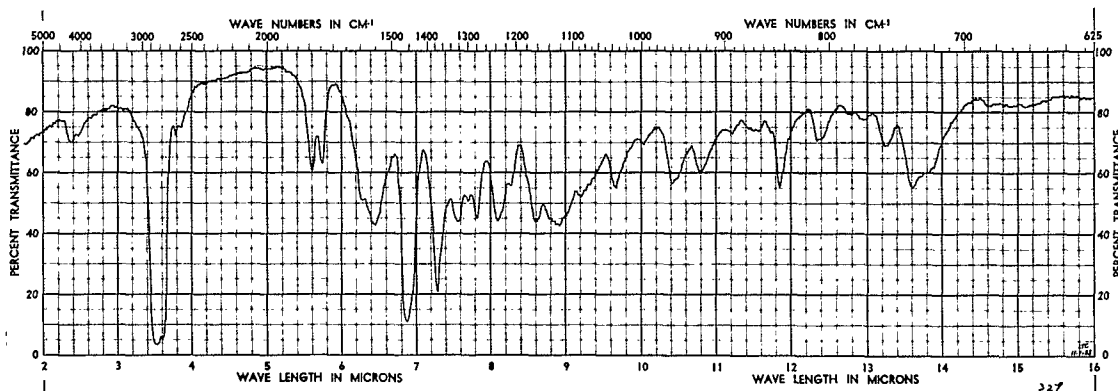


22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
73 g/100 ml acetone at 25 °C.  
 (name material used as solvent)  
0.1 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I. R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
10-21-53		
SAMPLE		
7,2,5,9,9,13,16,16-octantio-5,11-dioxo-6,12-dithio-7,11-dioxo-heptadecane		
Suspension in white mineral oil.		
FROM Time - 12 Min		
SAMP. CELL	MM	CHL
REF. CELL	Salt	CHL
CHEM	MG	MG
SOLV.		
VOL. C.C.	%	C.C. %
F.S. SOLID	C	GAS
BAIRD ASSOCIATES, INC. CAMBRIDGE, MASS., U.S.A. 10219		





Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_
30. Availability  
a. Amount now available? research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existance, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
Calculated lead-block value = 119  
Calculated ballistic-mortar value = 128  
Method of Aerojet Report No. 512, p.8.  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

## CONFIDENTIAL

Data Questionnaire on

## COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 1, 1, 1, 5, 8, 11, 14, 18, 18, 18-Decanitro-3, 16-

Name dioxo-4, 15-diketo-5, 8, 11, 14-tetraza-

Empirical formula octadecane  $C_{12}H_{16}N_{14}O_{24}$ 

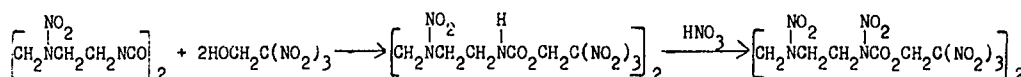
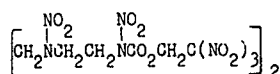
Structure: (configuration)

Information submitted by:

Activity Aerojet-General Corporation

Person M.B. Frankel and L.T. Carleton

Date 1 November 1953



## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	19.47	2.18		26.49		
By determination	19.51	2.29		25.78		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	NOL <del>OSRD 3401 p.8</del>	2.5-kg weight
b. Thermal Stability		
c. Vacuum Stability	NOL <del>OSRD 3401 p.8</del>	48 hr at 100°C
d. Temperature of Explosion		
e. Temperature of Ignition	NOL <del>OSRD 3401 p.8</del>	
f.		
g.		
h.		

## RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a. Tetryl, 32 cm/2.5 kg	20 cm/2.5 kg
b.	
c.	22.5 cc/g
d.	
e.	213°C
f.	
g.	
h.	

4. Heat of formation:  $(\Delta H) + \frac{-190}{(\text{indicate sign})}$  Kcal. calories at 25°C., 1 atm. pressure

## CONFIDENTIAL

Report No. 770  
SPIA/M3

- |   | By Experiment            | By Calculation   | Method<br>Description or reference. Separate sheet if necessary.                      |
|---|--------------------------|--|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)              | _____ cal/gm             | _____  | _____   |
| 6. Heat of combustion (H <sub>c</sub> )<br>(at 25°C. H <sub>2</sub> O liquid) | 2006 cal/gm              | 2086   | Aerojet Report No. 417A   |
| 7. Specific impulse (I <sub>sp</sub> ) calc:                                  | _____ lb-sec/lb          | _____  | _____   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)         | white, crystalline solid |  |   |
| 9. Simple microscope analysis data: _____<br>(crystal studies)                |                          |  |   |
| 10. Density (Macro method)  | 1.78 gm/cm <sup>3</sup>  | (Micro or other method)  | _____ gm/cm <sup>3</sup> .<br>(Explain on separate sheet any unique methods you use.) |
| 11. Index of refraction: (NOL)<br>( <sup>25</sup> C.)                         | _____                    | 12. Color  | white   |
|   |                          | 13. Odor   | none  |
| 14. pH at 25°C.   | 2.4                      | (Method reference OSRD 3401 p.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman meter.<br>0.0058 M in acetone/water (5/1 volume ratio). |   |

## 15. Hygroscopicity:

Visible change on exposure  
to ambient air.

% wt Increase by\* (a) or (b)

(Strike out method (a) or (b) if not used.)

## \*Method:

(a) The sample (approx. 5-10 g. of whole grain small powder or 1 grain of large powder) is placed in a glass weighing bottle. The weighing bottle (cover removed) is placed in a vacuum drying oven for 5 hrs. @ 55°C. Remove weighing bottle from oven, cover with glass stopper, cool in a desiccator and weigh accurately. This is taken as original dry weight of sample. Then place weighing bottle (cover removed) in a humidor (a 10-in. desiccator is a satisfactory vessel) containing 1 liter of 18.6 ± .5% H<sub>2</sub>SO<sub>4</sub>. (This gives relative humidity 90 ± .25%). Place in an oven maintained at 30 ± 2°C. On the fourth day remove weighing bottle from the humidor, cover with glass stopper, cool in a desiccator and weigh. Then return to humidor for 24 hours, cool and reweigh. Continue daily weighings until constant weight indicates sample has reached equilibrium with 90% R.H. The % weight increase is then reported as hygroscopicity of the sample.

(b) An alternate method is in OSRD 3401 p.3.

Reference  
Compound

(designation)

16. Volatility: Report as rate of loss in wt % per unit area (for liquid samples measure the surface area; for solids, the sample should be screened between 100-120 mesh U.S. Standard certified sieve) per 4 hrs., after constant rate of loss is obtained during three consecutive 4-hr. periods at (a) 25°C in a vessel through which a stream of dry air is forced, (b) in an oven at 65.5°C or (c) under other test method or conditions.

(Description or reference to other test or conditions used. Use separate sheet if necessary.)

Volatility results on:

New Compound

Reference Compound

(designation)

a. \_\_\_\_\_

a. \_\_\_\_\_

b. \_\_\_\_\_

b. \_\_\_\_\_

c. \_\_\_\_\_

c. \_\_\_\_\_

17. Boiling point, or decomposition temperature: \_\_\_\_\_ °C.  
(underline which temperature is reported)

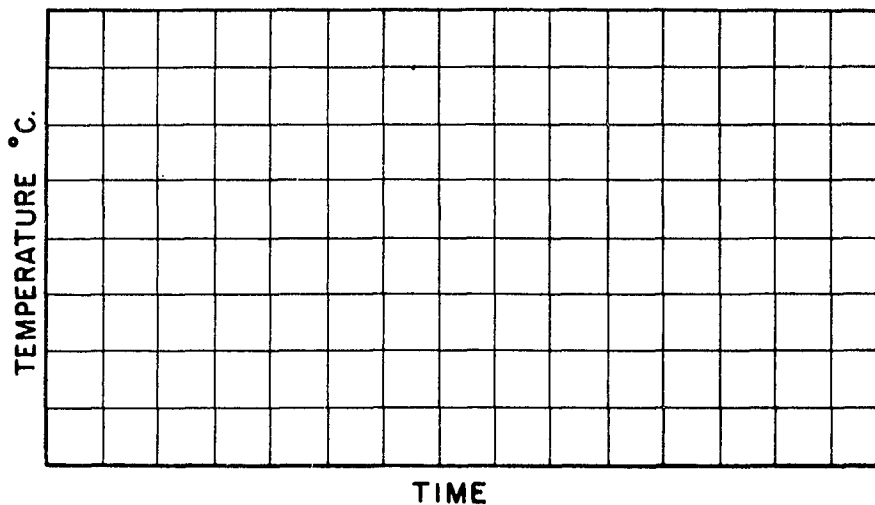
18. Heat of Vaporization: \_\_\_\_\_ g-cal./gm \_\_\_\_\_ BTU/lb.

19. Heat of Fusion: \_\_\_\_\_ g-cal./gm \_\_\_\_\_ BTU/lb.

20. Melting point: 127-128 °C.

CONFIDENTIAL

21. Freezing point vs. Time Curve: (Please mark the coordinates with scale values that apply to the compound under study.)



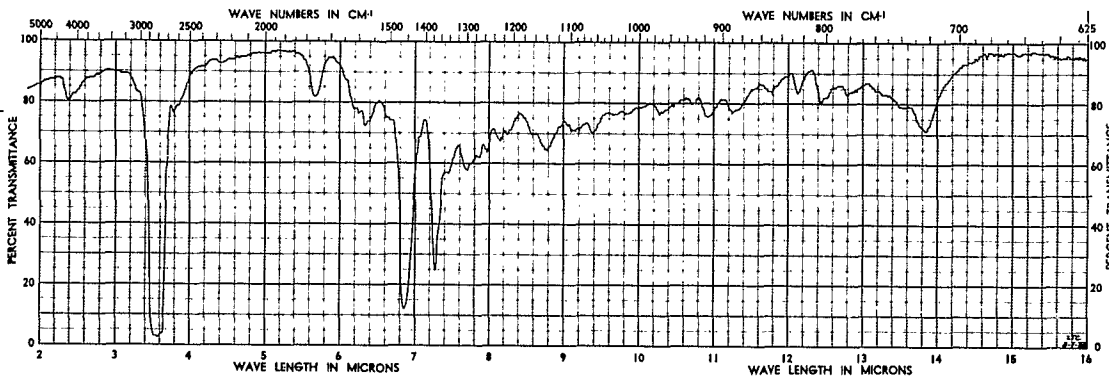
22. Solubility of new compound:

<0.1 g/100 ml H<sub>2</sub>O at 25°C. \_\_\_\_\_ g/100 ml H<sub>2</sub>O at \_\_\_\_\_ °C.  
28 g/100 ml acetone at 25 °C.  
 (name material used as solvent)  
0.1 g/100 ml toluene at 25 °C.  
 (name material used as solvent)

I.R. SPECTROPHOTOMETER  
NaCl PRISM

NO.	DATE	INDEX
10-21-53		
SAMPLE		
1,1,1,5,8,11,14,17,20,23-octadecanoic acid		
Suspension in white mineral oil.		
FROM Time = 12 min		
SAMP. CELL	MM	CMS
REF. CELL	NaCl block	CMS
CHEM.	MG.	MG.
SOLV.		
VOL.	C.C.	%
F.S. SOLID	C.	GAS

BAIRD ASSOCIATES, INC.  
CAMBRIDGE, MASS., U.S.A.  
10079



Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_

26. Compatability with nitrocellulose: \_\_\_\_\_

27. Compatability with rubber: \_\_\_\_\_

28. Compatability with \_\_\_\_\_ : \_\_\_\_\_

29. Polymerizing properties of the new compound:

- (a) By itself \_\_\_\_\_
- (b) In mixtures (with additives) \_\_\_\_\_
- (c) Inhibiting action on polymerization of:
  - Thiokol \_\_\_\_\_
  - Methacrylate \_\_\_\_\_
  - Other compounds \_\_\_\_\_

30. Availability

- a. Amount now available? research quantities
- b. When was available material first prepared? \_\_\_\_\_
- c. Amount prepared at that time? \_\_\_\_\_
- d. Is large production feasible? \_\_\_\_\_
- e. Plant capacity in existence, lbs/day? \_\_\_\_\_
- f. Outline steps for a quantity production method \_\_\_\_\_

31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.)

Calculated lead-block value = 11.2 )  
Calculated ballistic-mortar value = 11.1 ) Method of Aerojet Report No. 512, p.8.

## CONFIDENTIAL

Data Questionnaire on  
COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

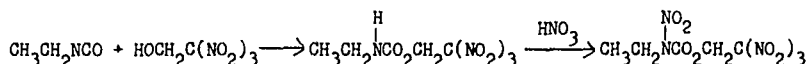
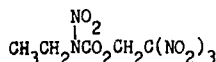
Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: 1,1,1,5-Tetranitro 3-oxa 4-keto

Name 5-aza-heptaneEmpirical formula C<sub>5</sub>H<sub>2</sub>N<sub>5</sub>O<sub>10</sub>

Structure: (configuration)

Information submitted by:

Activity Aerojet-General CorporationPerson M.B. Frankel and L.T. CarletonDate 1 November 1953

## 1. Quantitative analysis: (% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	20.21	2.38		23.57		
By determination	20.55	2.04		23.68		

## 2. Burning properties: (compared to nitrocellulose, under nitrogen at atmospheric pressure:)

(faster? slower? residue? etc.)

## 3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test		Recommended method	
a. Impact Sensitivity	NOL	OSRD 3401 p.8	2.5-kg weight
b. Thermal Stability		OSRD 3401 p.8	
c. Vacuum Stability	NOL	OSRD 3401 p.8	48 hr at 100°C
d. Temperature of Explosion		OSRD 3401 p.8	
e. Temperature of Ignition	NOL	OSRD 3401 p.8	
f.			
g.			
h.			

## RESULTS OF ABOVE TESTS

Reference compound

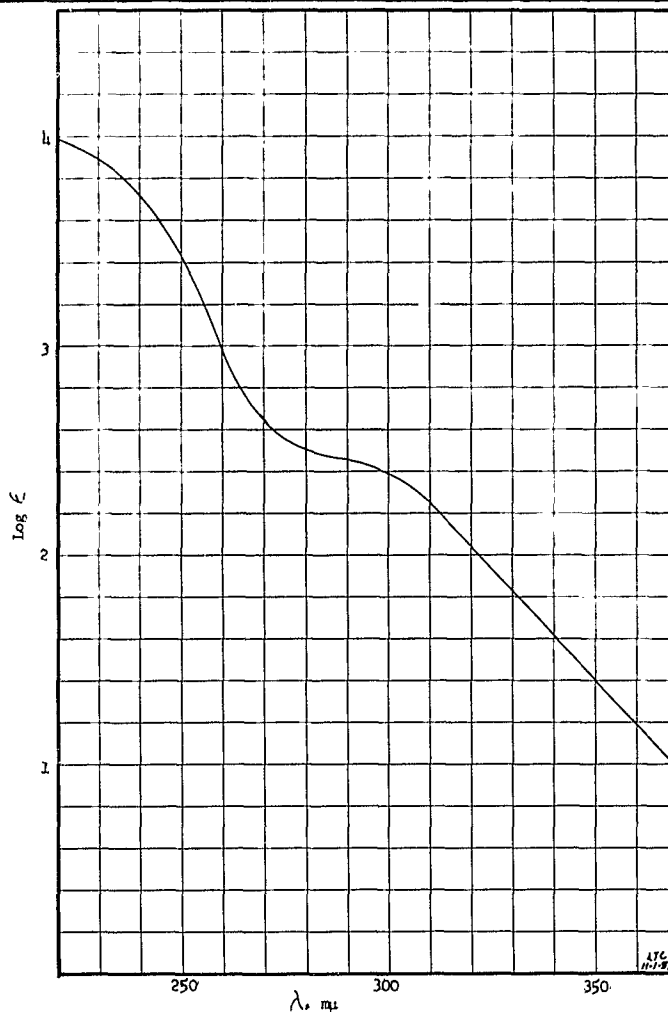
(designation-TNT, Tetryl, N.C., etc.)

New Compound test results

a.	Tetryl, 32 cm/2.5 kg	19 cm/2.5 kg
b.		
c.		28.4 cc/g
d.		
e.		235°C
f.		
g.		
h.		

4. Heat of formation:  $(\Delta H) + \frac{-106}{(\text{indicate sign})}$  Kg. calories at 25°C., 1 atm. pressure

- |   | By Experiment             | By Calculation       | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|---------------------------|----------------------|---|
| 5. Energy of explosion ( $Q$ )<br>(at 25°C. $H_2O$ liquid)  | _____                     | cal/gm _____         | _____   |
| 6. Heat of combustion ( $H_c$ )<br>(at 25°C. $H_2O$ liquid)   | 2031                      | cal/gm 2032          | Aerojet Report No. 417A   |
| 7. Specific impulse ( $I_{sp}$ ) calc:  | _____                     | lb-sec/lb _____      | _____   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)   | crystalline, white plates |                      |   |
| 9. Simple microscope analysis data:<br>(crystal studies)  | _____                     |                      |   |
| 10. Density (Macro method) <u>1.69</u> gm/cm <sup>3</sup> . (Micro or other method) _____ gm/cm <sup>3</sup> .<br>(NOL) (Explain on separate sheet any unique methods you use.)   |                           |                      |   |
| 11. Index of refraction: ( $n_D^{25°C.}$ ) _____  | 12. Color <u>white</u>    | 13. Odor <u>none</u> |   |
| 14. pH at 25°C. <u>3.9*</u> (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) <u>With Beckman</u><br><u>meter. 0.03 M in acetone/water (5/1 volume ratio)</u> |                           |                      |   |



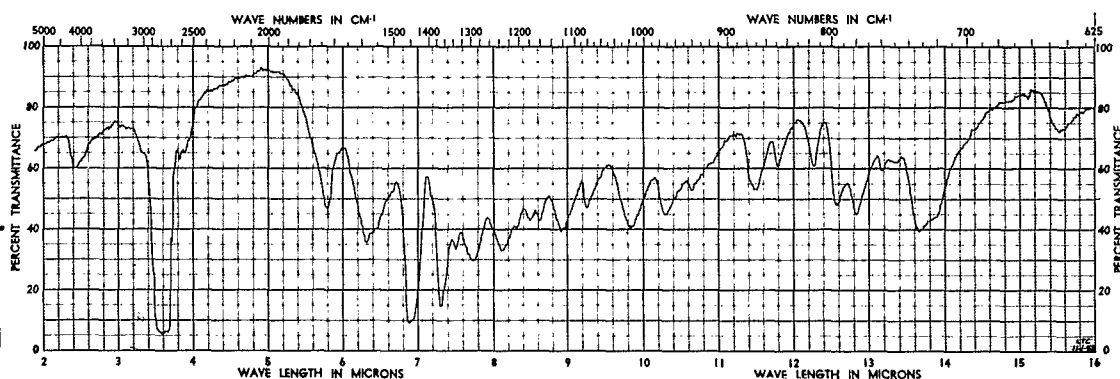
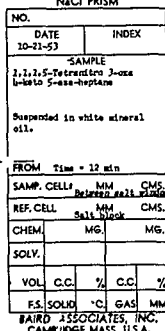
Ultraviolet Absorption Spectrum of 1,1,1,5-Tetranitro-3-oxa-4-keto-5-aza-heptane

**SPIA/M3**

TEMPERATURE °C.

TIME

<u>&lt;0.1</u>	g/100 ml H <sub>2</sub> O at 25°C.	<u>                    </u>	g/100 ml H <sub>2</sub> O at <u>                    </u>	°C.
<u>310</u>	g/100 ml <u>acetone</u>		at <u>25</u>	°C.
	(name material used as solvent)			
<u>65</u>	g/100 ml <u>toluene</u>		at <u>25</u>	°C.
	(name material used as solvent)			





Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the following: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
    (a) By itself \_\_\_\_\_  
    (b) In mixtures (with additives) \_\_\_\_\_  
    (c) Inhibiting action on polymerization of:  
        Thiokol \_\_\_\_\_  
        Methacrylate \_\_\_\_\_  
        Other compounds \_\_\_\_\_
30. Availability  
    a. Amount now available? research quantities  
    b. When was available material first prepared? \_\_\_\_\_  
    c. Amount prepared at that time? \_\_\_\_\_  
    d. Is large production feasible? \_\_\_\_\_  
    e. Plant capacity in existance, lbs/day? \_\_\_\_\_  
    f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
\_\_\_\_\_  
    Calculated lead-block value = 116 } Method of Aerojet Report No. 512, p.8  
    Calculated ballistic-mortar value = 136 }  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CONFIDENTIAL

Data Questionnaire on  
COMPOUNDS FOR USE AS INGREDIENTS OF PROPELLANTS AND OTHER EXPLOSIVES

Listed below are the characteristics which are believed to be of importance in the study of a compound which may possibly be used as a constituent of solid propellants or other explosives. It is not expected that all this information will be available for every compound. For example, with a compound showing poor stability, it is probably not advisable to investigate that compound farther. After placing such information as is available for a compound which you have prepared or tested on one of these forms, send it to SOLID PROPELLANT INFORMATION AGENCY, APL/JHU, 8621 Georgia Avenue, Silver Spring, Maryland. As additional information on the same or new compounds accrues, forward it on a similar form at a later date. The information submitted on these forms will be rewritten and published by SPIA in loose-leaf manual form. These forms may also be used as work or data sheets for your experimental studies. Extra copies are available upon request from SPIA. Suggestions for improvement of these forms are invited. If insufficient space has been provided for any item, attach separate sheets.

COMPOUND: N,N'-Dinitro-N,N'-bis(3,3-Dinitrobutyl)

Name Oxamide

Empirical formula C<sub>10</sub>H<sub>11</sub>N<sub>8</sub>O<sub>7</sub>

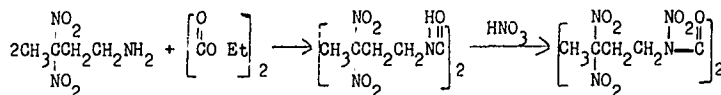
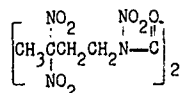
Structure: (configuration)

Information submitted by:

Activity Aerojet-General Corporation

Person M.B. Frankel and L.T. Carleton

Date 1 November 1953



1. Quantitative analysis:(% by weight)

	Carbon	Hydrogen	Oxygen	Nitrogen		
Calculated from formula	25.54	3.00		23.83		
By determination	25.84	3.26		24.37		

2. Burning properties:(compared to nitrocellulose, under nitrogen at atmospheric pressure;)

(faster? slower? residue? etc.)

3. Stability and Sensitivity: Plot any graphs on separate sheet

Discuss methods used when they vary from references. Give temperature used. (Use separate sheet if necessary.)

Name of test	Recommended method	
a. Impact Sensitivity	OSRD 3185	
b. Thermal Stability	OSRD 3401 p.8	
c. Vacuum Stability	OSRD 3401 p.10	
d. Temperature of Explosion	OSRD 3401 p.6	
e. Temperature of Ignition	OSRD 3401 p.6	
f.		
g.		
h.		

RESULTS OF ABOVE TESTS

Reference compound

(designation-TNT, Teteryl, N.C., etc.)

New Compound test results

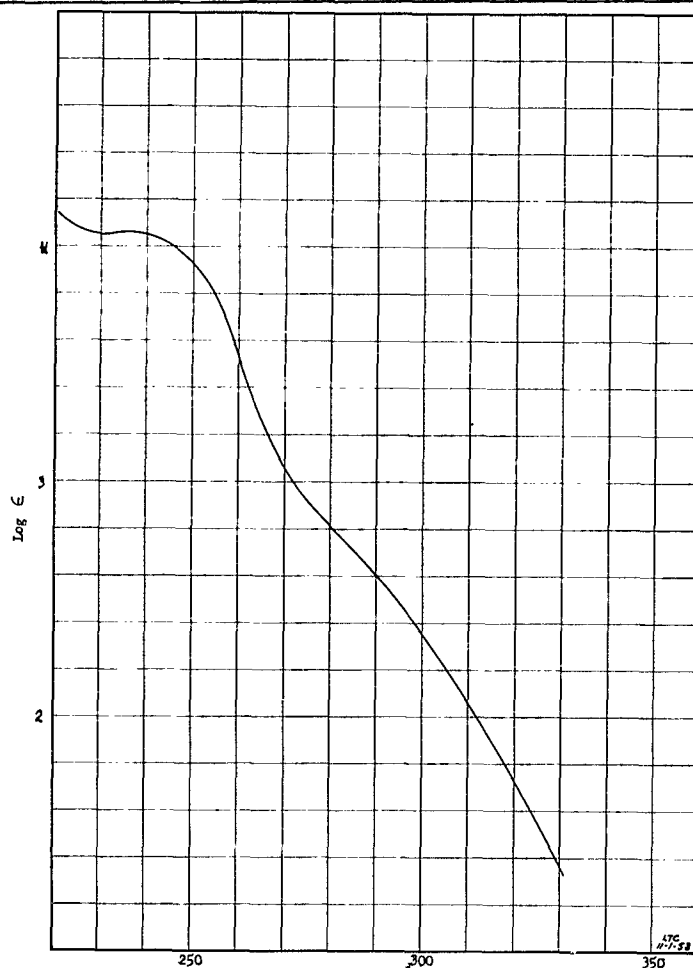
a.		
b.		
c.		
d.		
e.		
f.		
g.		
h.		

4. Heat of formation: ( $\Delta H$ ) + -1145 Kg. calories at 25°C., 1 atm. pressure  
(indicate sign)

CONFIDENTIAL

Report No. 770  
SPIA/M3

- |   | By Experiment        | By Calculation          | Method<br>Description or reference. Separate<br>sheet if necessary. |
|---|----------------------|-------------------------|---|
| 5. Energy of explosion (Q)<br>(at 25°C. H <sub>2</sub> O liquid)  |                      | cal/gm                  |   |
| 6. Heat of combustion (H <sub>C</sub> )<br>(at 25°C. H <sub>2</sub> O liquid)   | 2708                 | cal/gm                  | 2773 Aerojet Report No. 417A  |
| 7. Specific impulse (I <sub>sp</sub> ) calc:  |                      | lb-sec/lb               |   |
| 8. Physical form of compound (viscous liquid, crystalline type, etc.)   | flat white crystals  |                         |   |
| 9. Simple microscope analysis data: _____   |                      |                         |   |
| (crystal studies)   |                      |                         |   |
| 10. Density (Macro method)  | gm/cm <sup>3</sup> . | (Micro or other method) | gm/cm <sup>3</sup> .  |
| (Explain on separate sheet any unique methods you use.)   |                      |                         |   |
| 11. Index of refraction: (n <sub>D</sub> <sup>25°C.</sup> )   |                      | 12. Color               | white 13. Odor none   |
| 14. pH at 25°C. 4.8* (Method reference OSRD 3401 v.4, or OSRD 5968. Indicate method used, i.e. solvent and concentrations used. pH indicator paper or Beckman pH meter.) With Beckman pH meter, 0.004 M in acetone/water (5/1 volume ratio) |                      |                         |   |



Ultraviolet Absorption Spectrum of N,N'-Dinitro-bis N,N'-  
(3,3-Dinitrobutyl) Oxamide in Methanol

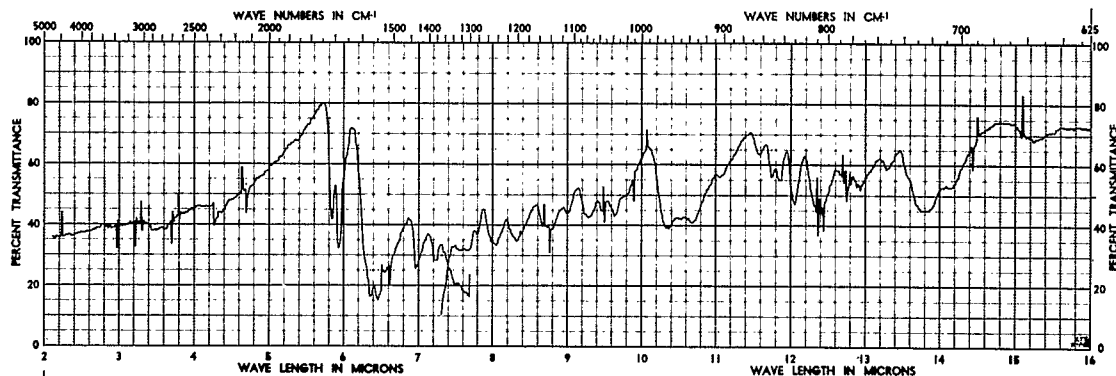
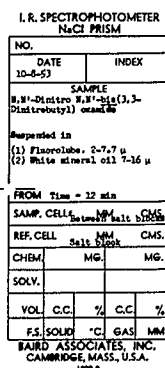
20. Melting point: 142-143 °C.

\*Decreasing steadily.

TEMPERATURE °C.

TIME

0.1	g/100 ml H <sub>2</sub> O at 25°C.		g/100 ml H <sub>2</sub> O at		°C.
46	g/100 ml	acetone	at	25	°C.
	(name material used as solvent)				
0.3	g/100 ml	toluene	at	25	°C.
	(name material used as solvent)				



Under compatability we are considering the ability of two compounds to be in intimate contact (Note OSRD 5758 p. 21-22) over a long period of time without adverse effects on either the chemical or physical properties of either material. These tests will probably be of varied extent. They might be some of the followings: (a) Standard stability tests. (b) Simple observations of exudation or separation at ambient or accelerated temperature. (c) Prepare thin sheets (.025" thick, 1" square) of the plasticized material. Separate the sheets with strips of cigarette paper or carbon paper and compress the stack in a "C" clamp. After several days note the oily collection on the paper. Please give reference to or describe procedure used. Item 28 is to indicate results when the compound is in contact with some material other than ethyl cellulose, nitrocellulose or rubber.

25. Compatability with ethyl cellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
26. Compatability with nitrocellulose: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
27. Compatability with rubber: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
28. Compatability with \_\_\_\_\_: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
29. Polymerizing properties of the new compound:  
(a) By itself \_\_\_\_\_  
(b) In mixtures (with additives) \_\_\_\_\_  
(c) Inhibiting action on polymerization of:  
    Thiokol \_\_\_\_\_  
    Methacrylate \_\_\_\_\_  
    Other compounds \_\_\_\_\_
30. Availability  
a. Amount now available? research quantities  
b. When was available material first prepared? \_\_\_\_\_  
c. Amount prepared at that time? \_\_\_\_\_  
d. Is large production feasible? \_\_\_\_\_  
e. Plant capacity in existance, lbs/day? \_\_\_\_\_  
f. Outline steps for a quantity production method \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
31. Additional information: (toxicity, hazards, deterioration, oxygen balance, detonation rate, explosive power, ease of hydrolysis by water, etc. List references, reports, data books, etc. that refer to the compound.) \_\_\_\_\_  
\_\_\_\_\_  
Calculated lead-block value = 118 }  
Calculated ballistic-mortar value = 129 } Method of Aerojet Report No. 512, p.8  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_